



**1/10 Scale Super Luxury Full Option  
4WD GP Touring Car**



***Evolution II***

**H-K1**

Pure **F**ree **F**ighting (K1) Machine

**INSTRUCTION  
MANUAL**

## BEFORE YOU START

KM H-K1 is a high quality pure racing 1/10 GP touring car and it's not a toy!

Please follow the below steps before you start:

1. Keep out of children when you open the box
2. Beginners or first builders should seek the advice of experienced modelers about the important points for assembly
3. Read through the instruction manual carefully before opening the part's plastic bag
4. Check all parts to find out if there are missing parts
5. Follow the steps and orders in the instruction manual for assembly
6. If you find out missing parts, defective parts or any problems in the open box condition, please contact your local dealers or KM distributors immediately

## Assembly Tips

1. Self-tapping screws cut threads into the plastic parts when being tightened. Do not use excessive force when tightening the self-tapping screws because you may strip out the thread in the plastic.
2. Make sure all screws are properly tightened. Check them periodically.
3. Clean all ball-bearings to make sure they move very easily and freely. Check them periodically
4. The free movement of the moving parts is very important for the car performance
5. Seek advice from experienced drivers.

## Safety Precautions

1. Keep out of children when operating the car
2. Be very careful when using tools or sharp accessories
3. Be careful when assembly because some parts may have sharp edge
4. Always switch on your transmitter before you switch on your receiver in the car. Always switch off the receiver before switch off your transmitter
5. Always check the brakes/throttle/steering before starting your engine
6. Only operating outdoor since exhausts and fuel vapors are noxious to health
7. Keep hands and objects away from the engine and tune pipe after running the car because of the extremely high temperature, only can touch it until it's cool down
8. Never smoking when operating the car because the fuel is highly inflammable
9. Do not run the car near real car, road, animals and people
10. Always disconnect the receiver battery after running
11. Only use model fuel for running the car

**To prevent any serious personal injury or damage to the public, please be responsible when operating the car!**

## Customer support

If you have any difficulties, problems, or questions, please do not hesitate to contact our KM distributor in your country or e-mail to: [info@km-group.com.hk](mailto:info@km-group.com.hk).

Also, please visit our web-site: [www.km-rc.com](http://www.km-rc.com) to find the latest news, set-up information, new option parts, and many more.

## Note

- We will be continually up-grading the H-K1 to even higher performance, the exact specifications of the kit may vary. We KM do reserve all right to change any specification without prior notice.
- Now, please enjoy our 1/10 Scale Super Luxury Full Option 4WD GP Touring Car H-K1, and wish you get all the great race results with the Pure Free Fighting (K1) Machine!!!

## ► **TOOLS & EQUIPMENT INCLUDED**



20ml  
500 Silicone Oil



20ml  
60000 Silicone Oil



20ml  
30,000 Silicone Oil

## ► **TOOLS REQUIRED**



Phillips 4.0mm (KMR-F40)



Ball End Hex 2.5/3.0mm  
(KMR-B25,B30)



Clutch Nut Tool  
(KMR - A033)



Glowplug Wrench  
(KMR - GW01)



Flywheel Tool &  
Pinion Tools  
(KMR - A036)



Hex. Wrench 1.5/2.0/2.5/3.0mm  
(KMR-H15,H20,H25,H30)



Nut 7.0mm (KMR-N70)



Body Reamer  
(KMR - BR01)



Shock Pliers  
(KMR - A035)

## ► **EQUIPMENT REQUIRED**



Transmitter



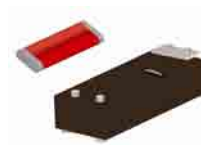
Receiver & Personal  
Transponder



Steering &  
Throttle Servos



Engine



Starter Box &  
Battery Pack



Glowplug Igniter



Foam Tyres



Threadlock Glue



KM Manifold &  
Exhaust (KMP-2653S)



Tape



Fuel Gun  
(KMR-A001V3)



Battery Charger



Air Filter  
(KMR - A023)

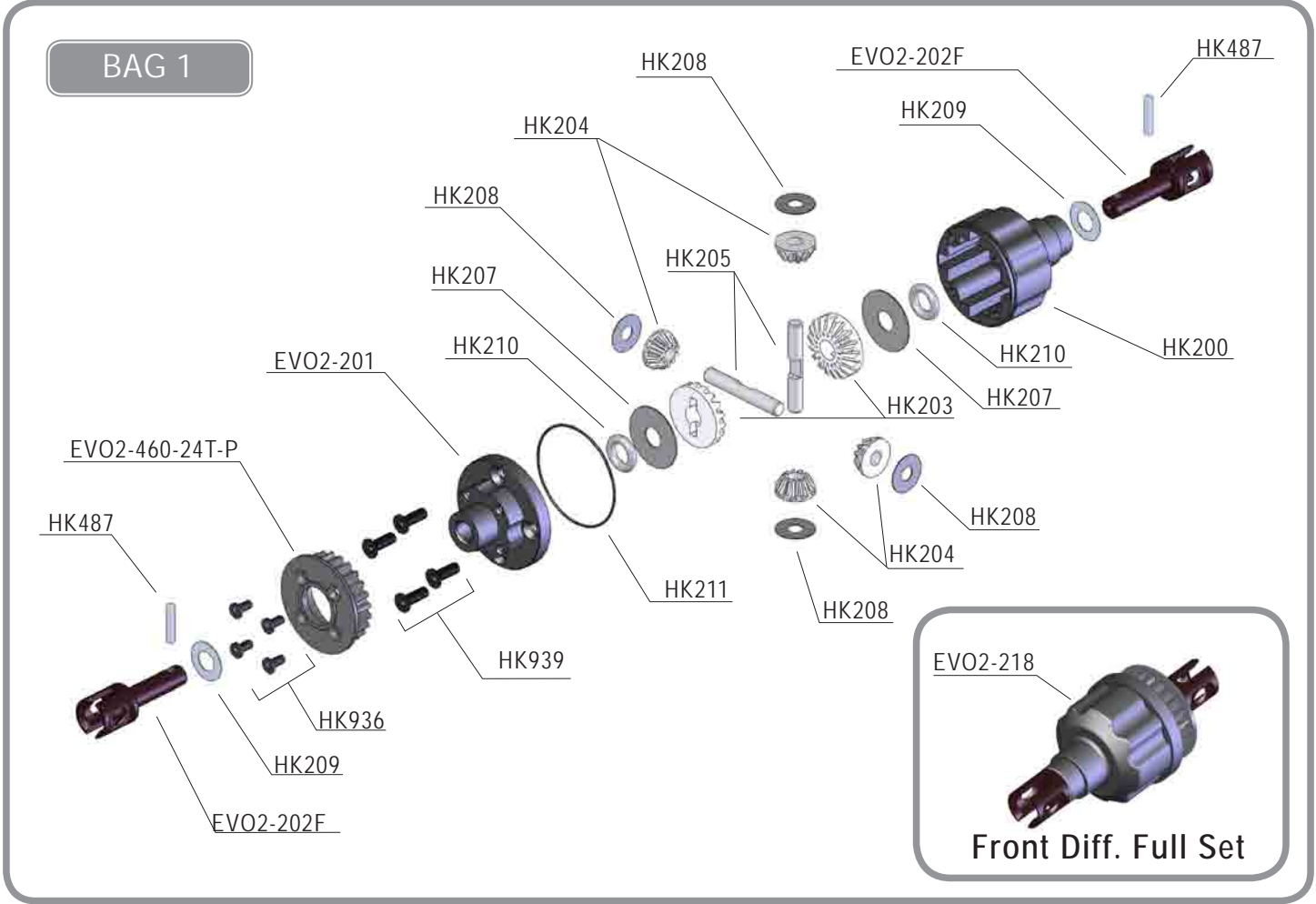


Bodysell  
(KMB-1668)

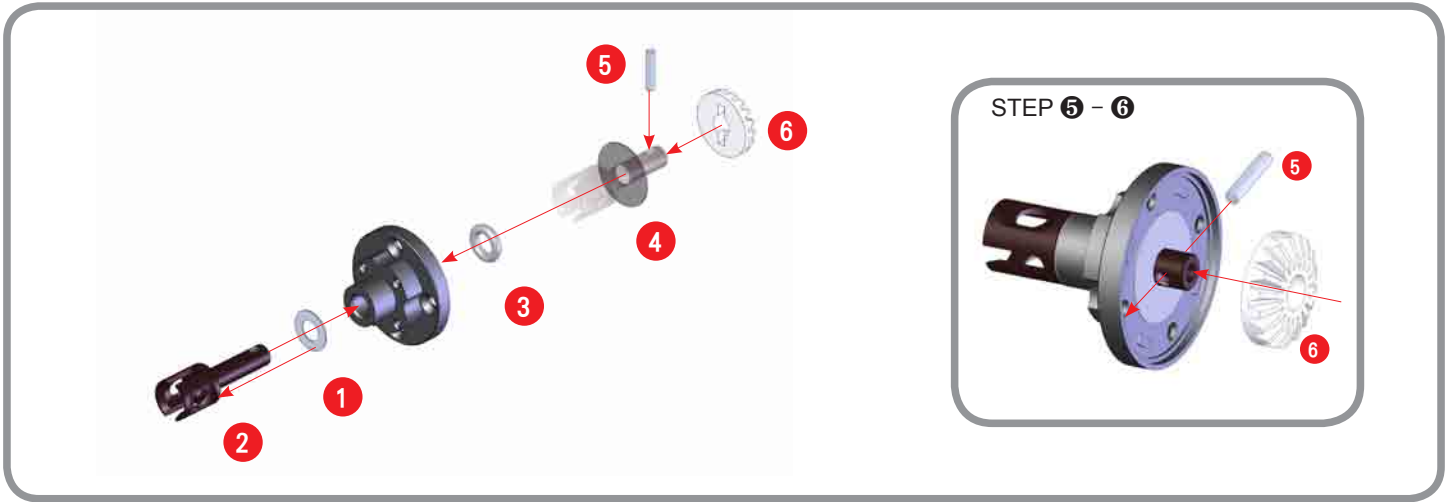


Fuel Bottle  
(KMR - A038)

1. FRONT GEAR DIFFERENTIAL

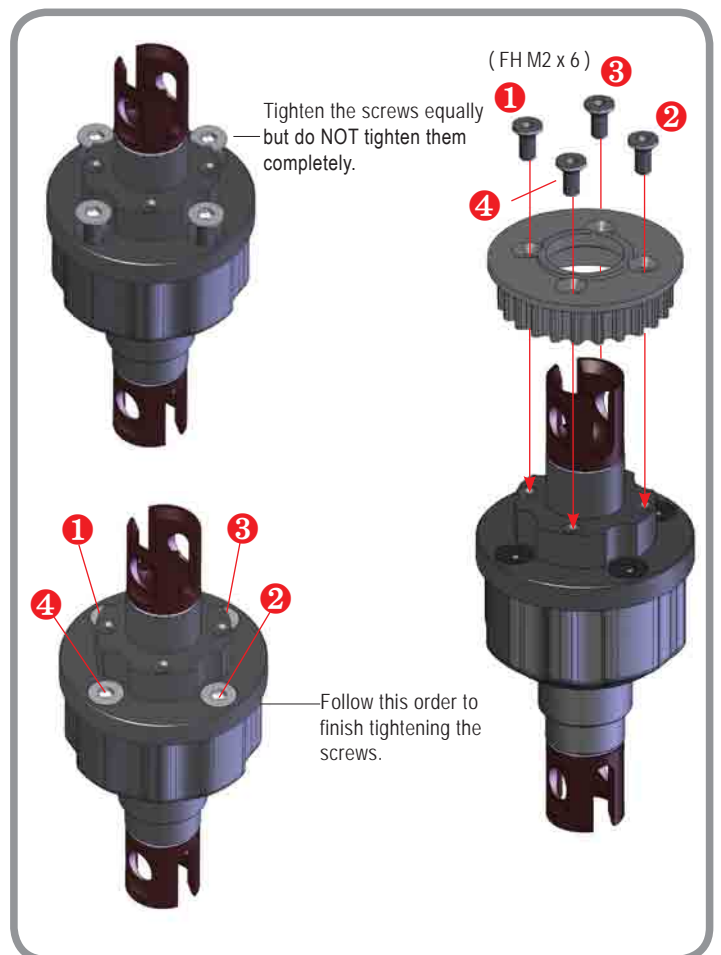
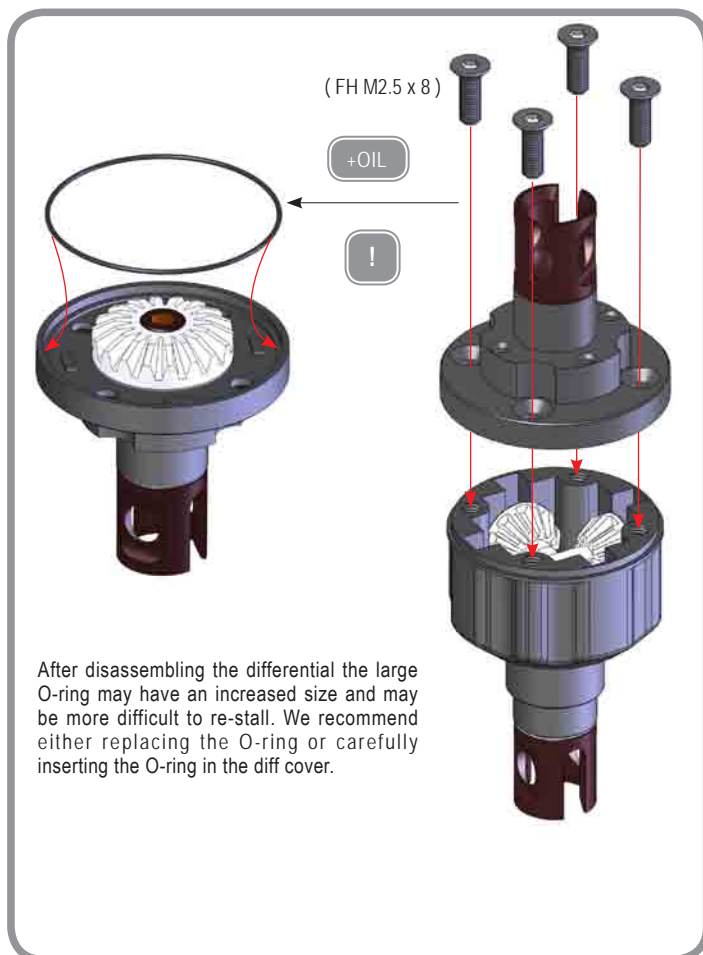
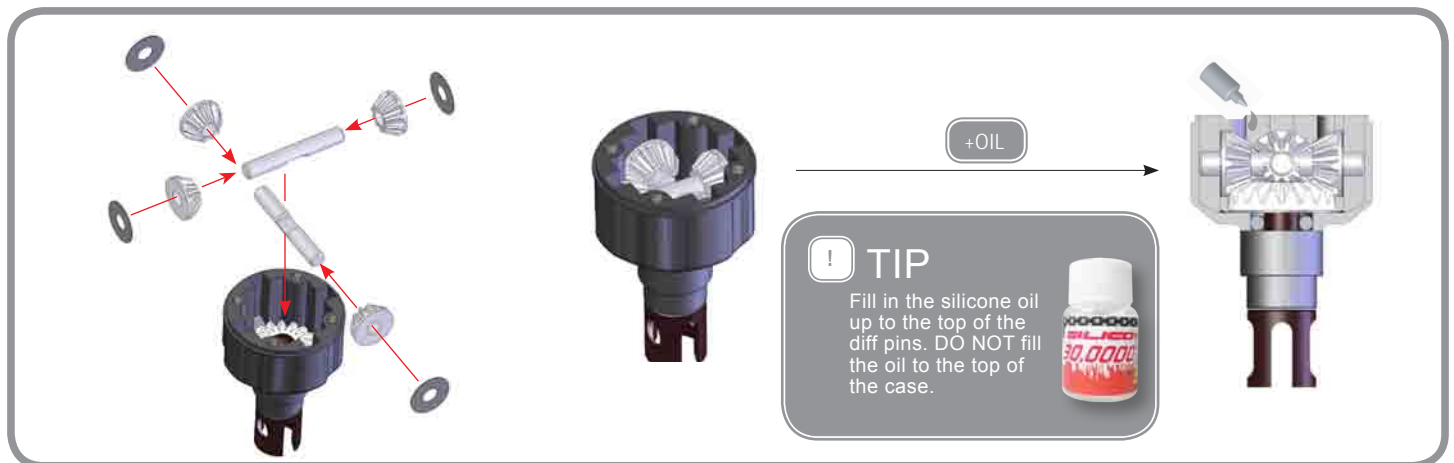
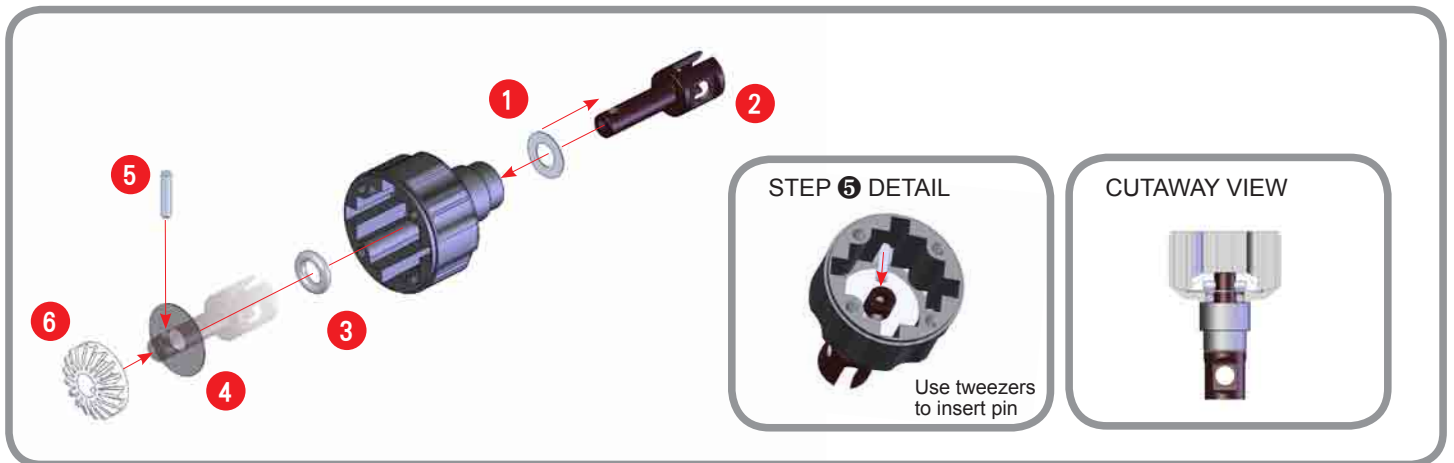


▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
HK200	Front Diff. Case	x 1	HK209	Outside Diff. Joint Shims	x 2
EVO2-201	EVO2 Front Diff. Cover	x 1	HK210	Diff. Gear O-Ring	x 2
EVO2-202F	EVO2 Red Steel Front Diff. Joint	x 2	HK211	Diff. Case O-Ring	x 1
HK203	Big Bevel Diff. Gear	x 2	EVO2-460-24T-P	EVO2 Plastic Front Diff. Pulley-24T	x 1
HK204	Small Bevel Diff. Gear	x 4	HK487	D2 x 9.7 Pin	x 2
HK205	Diff. Shaft	x 2	HK936	FH M2 x 6	x 4
HK207	Big Bevel Diff. Gear Shims	x 2	HK939	FH M2.5 x 8	x 4
HK208	Small Bevel Diff. Gear Shims	x 4			



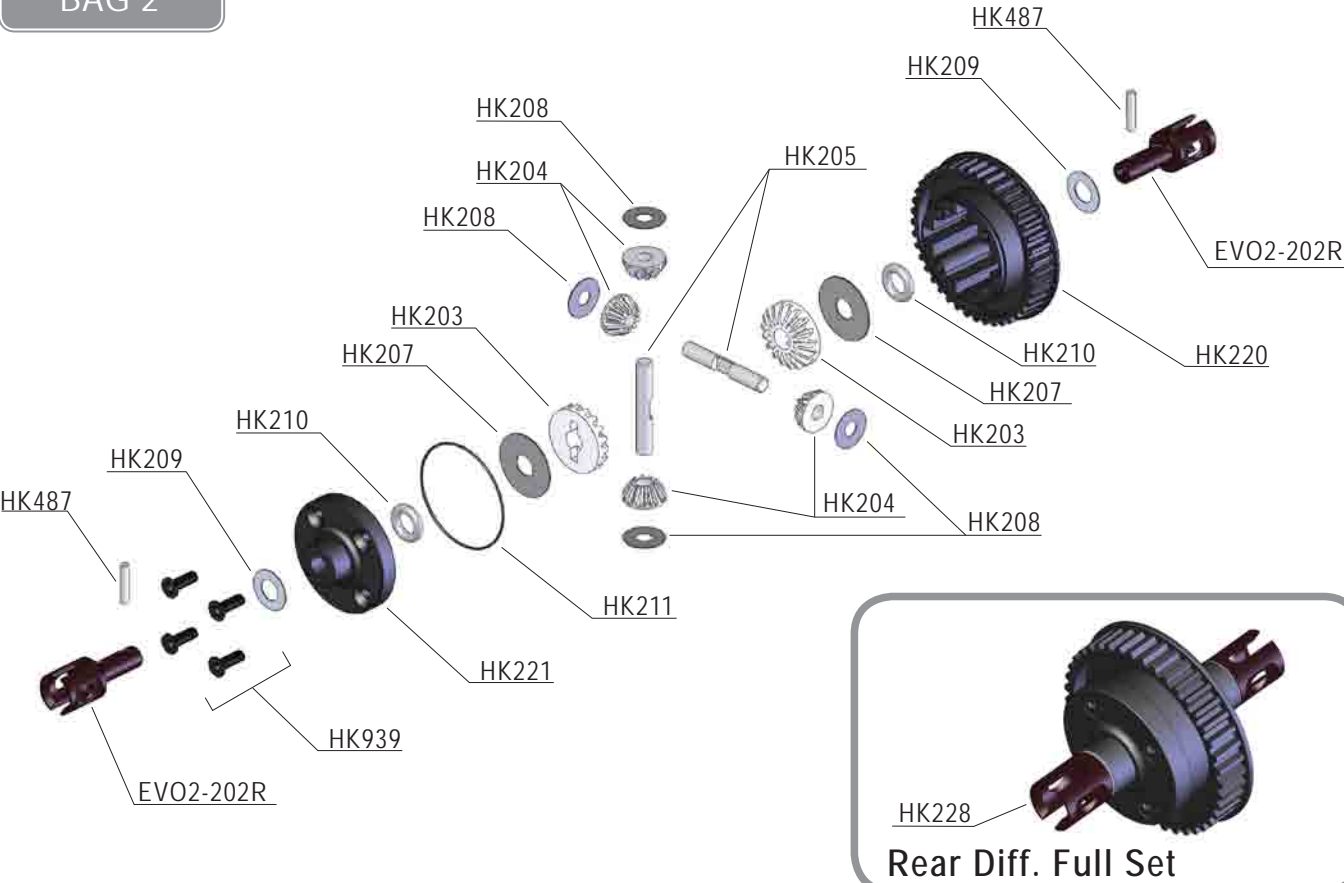


# 1. FRONT GEAR DIFFERENTIAL

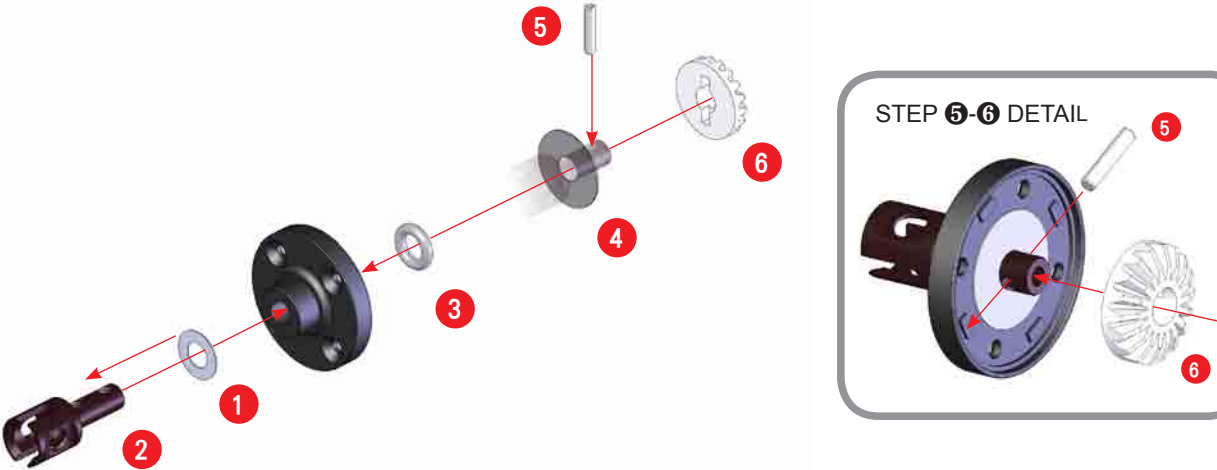


2. REAR GEAR DIFFERENTIAL

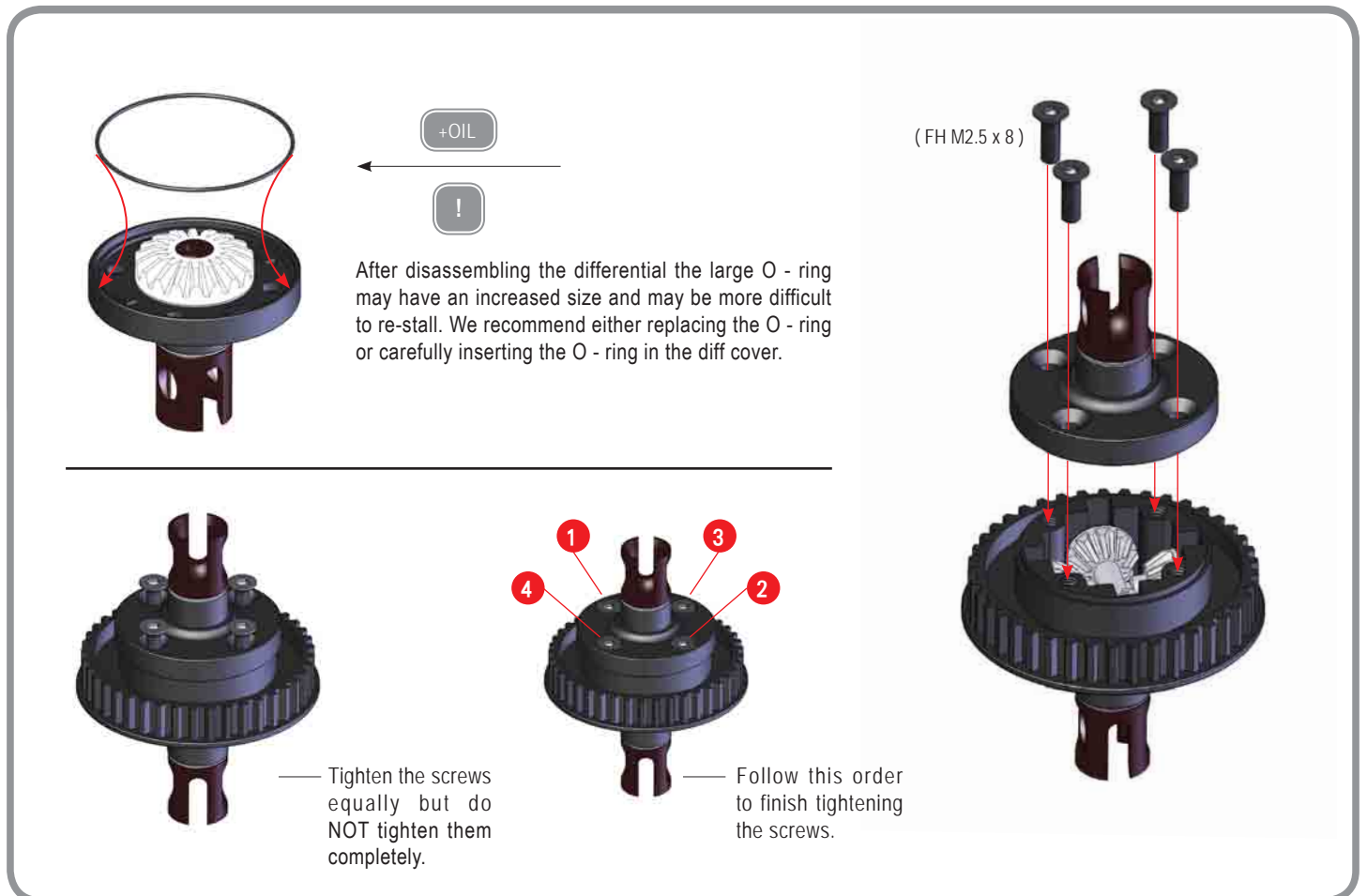
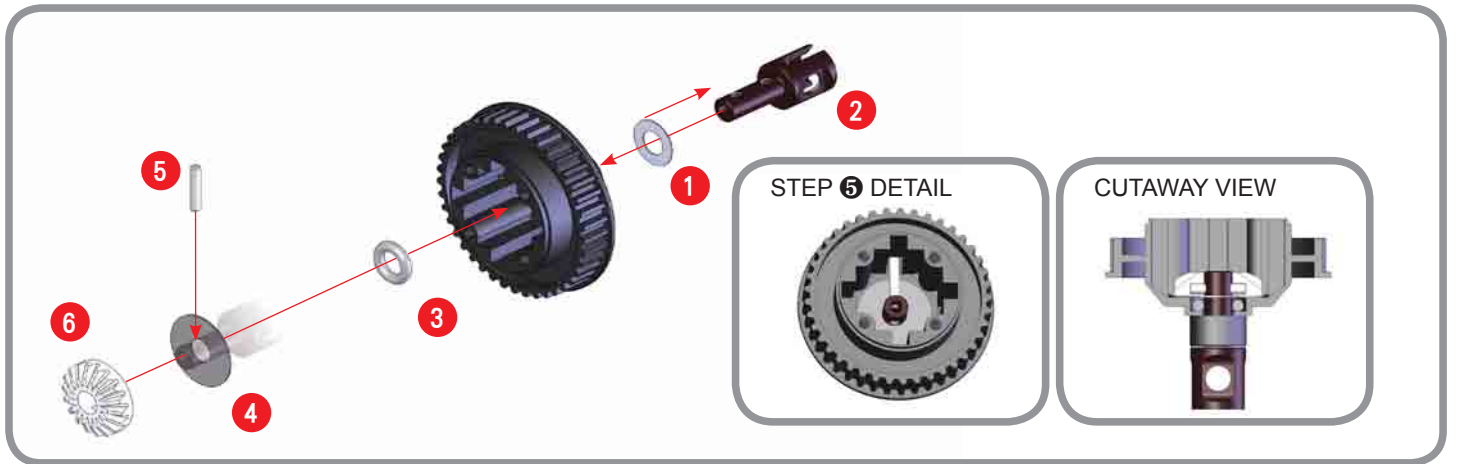
BAG 2



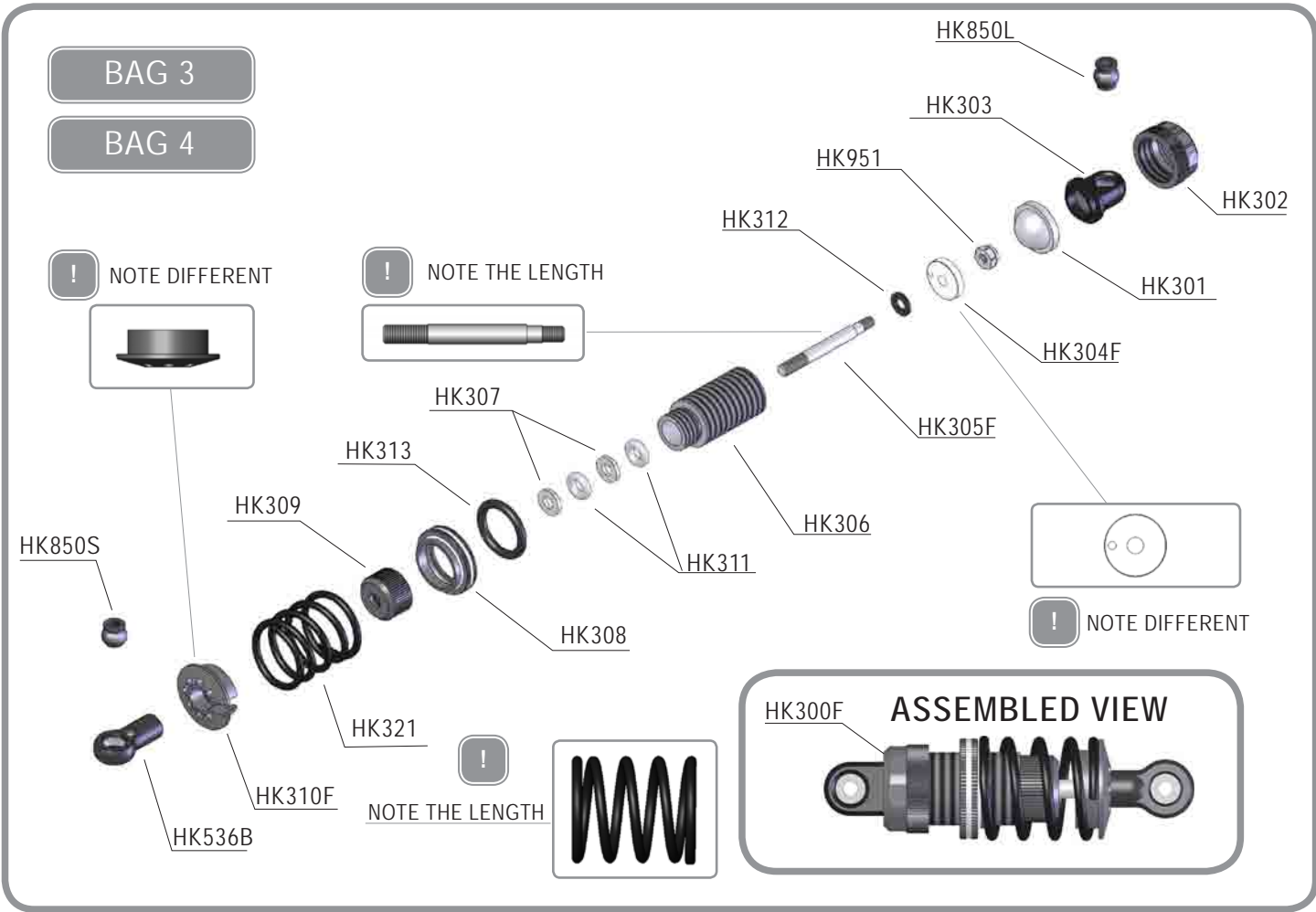
▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
HK220	Rear Diff. Case	x 1	HK208	Small Bevel Diff. Gear Shims	x 4
HK221	Rear Diff. Cover	x 1	HK209	Outside Diff. Joint Shims	x 2
EVO2-202R	EVO2 Red Steel Rear Diff. Joint	x 2	HK210	Diff. Gear O-Ring	x 2
HK203	Big Bevel Diff. Gear	x 2	HK211	Diff. Case O-Ring	x 1
HK204	Small Bevel Diff. Gear	x 4	HK487	D2 x 9.7 pin	x 2
HK205	Diff. Shaft	x 2	HK939	FH M2.5 x 8	x 4
HK207	Big Bevel Diff. Gear Shims	x 2			



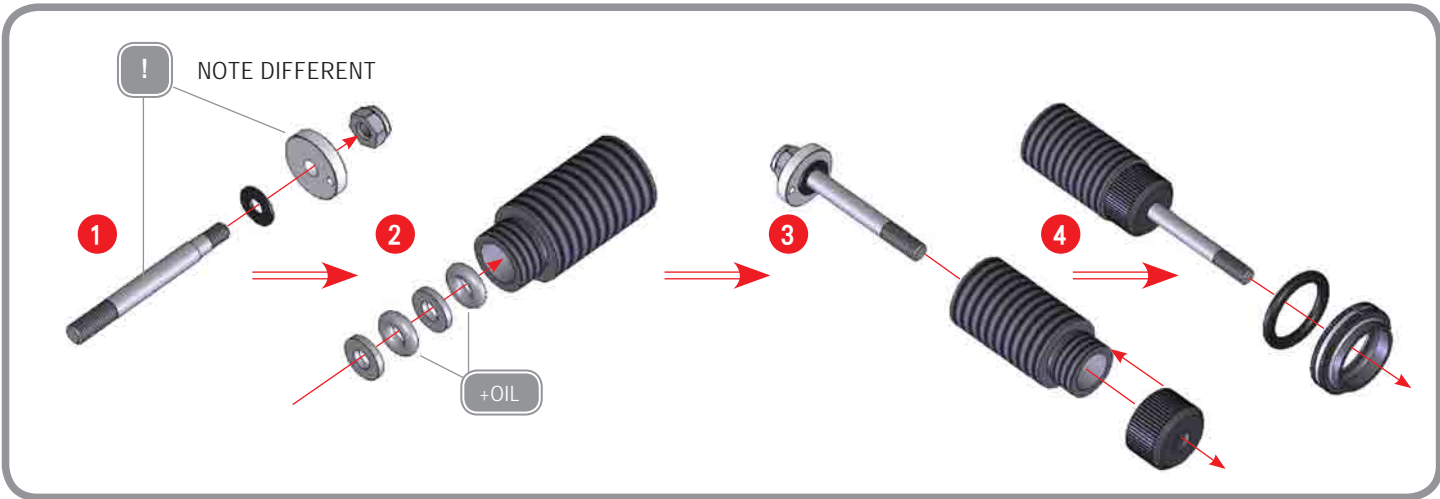
## 2. REAR GEAR DIFFERENTIAL



### 3. FRONT SHOCK x2

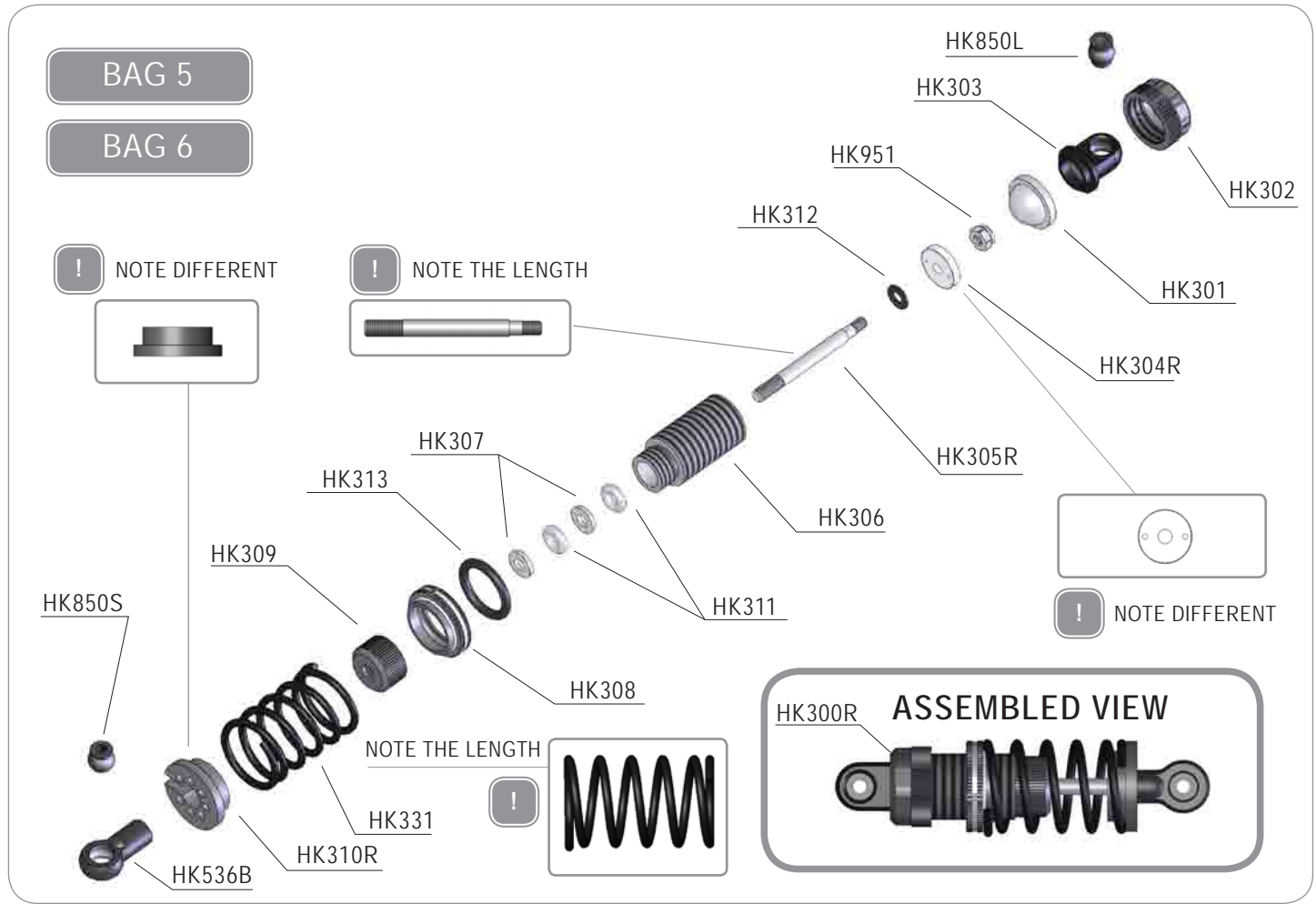


▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
HK301	Shock Absorber	x 1	HK311	Shock O-Ring	x 2
HK302	Alum. Upper Shock Cap	x 1	HK312	Shock Piston Shim	x 1
HK303	Shock Head Ball End	x 1	HK313	Adj. Nut O-Ring	x 1
HK304F	Front Shock Piston	x 1	HK321	Front Shock Spring	x 1
HK305F	Front Shock Shaft	x 1	HK536B	Link Plastic 17.5mm	x 1
HK306	Alum. Shock Body	x 1	HK850S	Ball Universal 5.8mm Hex (Short)	x 1
HK307	O-Ring Slims	x 2	HK850L	Ball Universal 5.8mm Hex (Long)	x 1
HK308	Alum. Spring Adj Nut	x 1	HK905	BH M3 x 12	x 1
HK309	Alum. Lower Shock Cap	x 1	HK951	M2.5 Nut	x 1
HK310F	Front Lower Spring Cap	x 1			

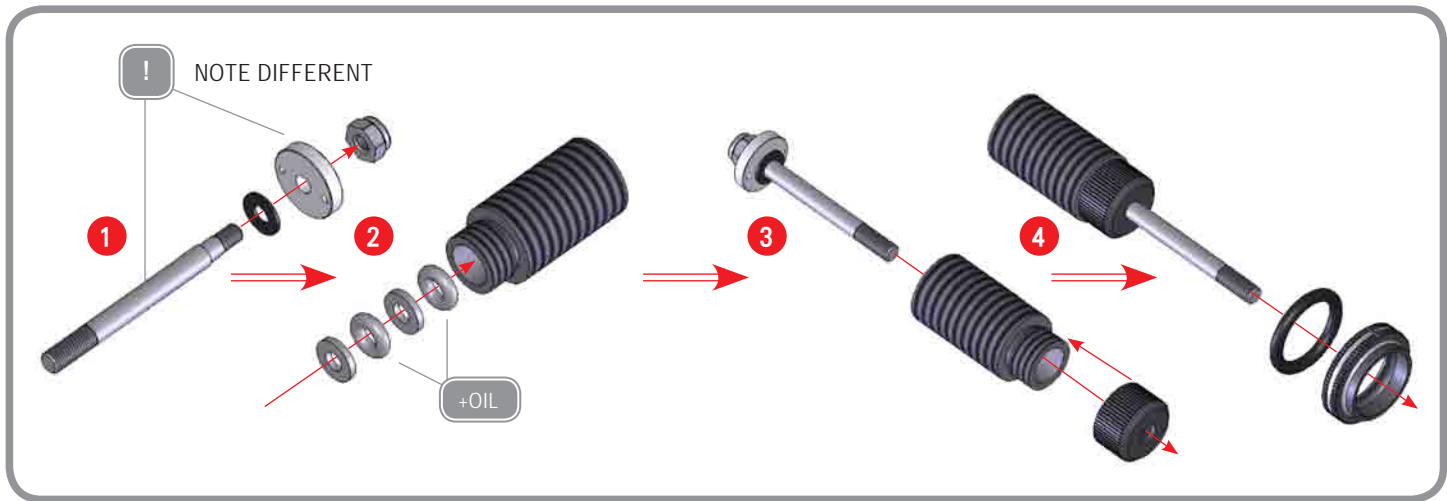




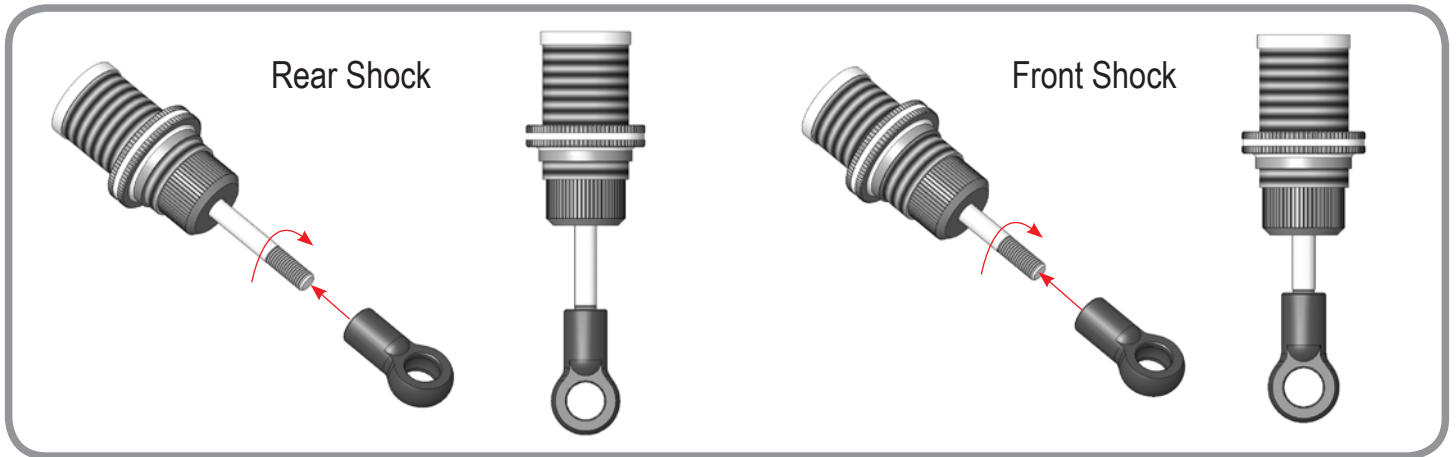
4. REAR SHOCK x2




Item No.	Description	Quantity	Item No.	Description	Quantity
HK301	Shock Absorber	x 1	HK311	Shock O-Ring	x 2
HK302	Alum. Upper Shock Cap	x 1	HK312	Shock Piston Shim	x 1
HK303	Shock Head Ball End	x 1	HK313	Adj. Nut O-Ring	x 1
HK304R	Rear Shock Piston	x 1	HK331	Rear Shock Spring	x 1
HK305R	Rear Shock Shaft	x 1	HK536B	Link Plastic 17.5mm	x 1
HK306	Alum. Shock Body	x 1	HK850S	Ball Universal 5.8mm Hex (Short)	x 1
HK307	O-Ring Slims	x 2	HK850L	Ball Universal 5.8mm Hex (Long)	x 1
HK308	Alum. Spring Adj. Nut	x 1	HK902	BH M3 x 6	x 1
HK309	Alum. Lower Shock Cap	x 1	HK951	M2.5 Nut	x 1
HK310R	Rear Lower Spring Cap	x 1			



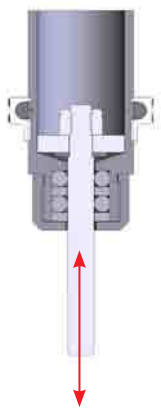
# SHOCK OIL & SPRING ASSEMBLE







### SHOCK OIL FILLING

- ❶ Fully extend the piston rod so the piston is at the bottom of the shock body.
- ❷ Hold the shock upright and slightly overfill the shock body with shock oil.
- ❸ Let the oil settle and allow air bubbles to rise to the top. Slowly move the piston up and down until no more air bubbles appear. Add shock oil as necessary.
- ❹ Pull the piston rod most of the way out of the shock body. Let the shock rest for 5 minutes to allow the air bubbles to escape.






CUTAWAY VIEW



- ❶ Insert the shock ball end into the shock cap.
- ❷ Insert the absorber properly into the slot.

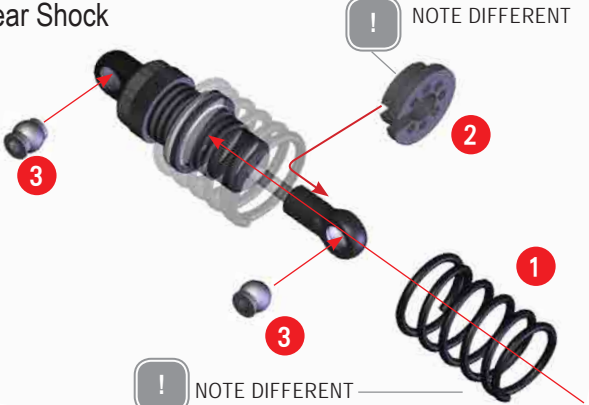


\* When installing the shock cap assembly on the shock body, some oil will leak out.... this is normal.

\* Fully tighten the cap and clean off any excess oil.

\* After the shock is assembled, the shock rod will push itself out of the shock body fairly quickly.

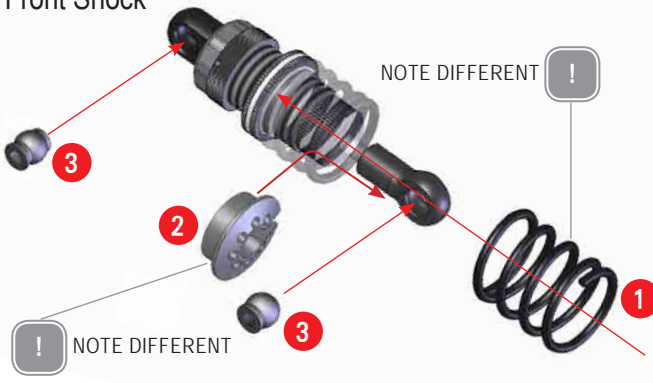
Rear Shock



NOTE DIFFERENT

NOTE DIFFERENT

Front Shock



NOTE DIFFERENT

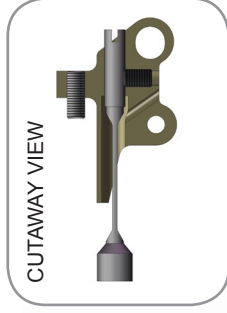
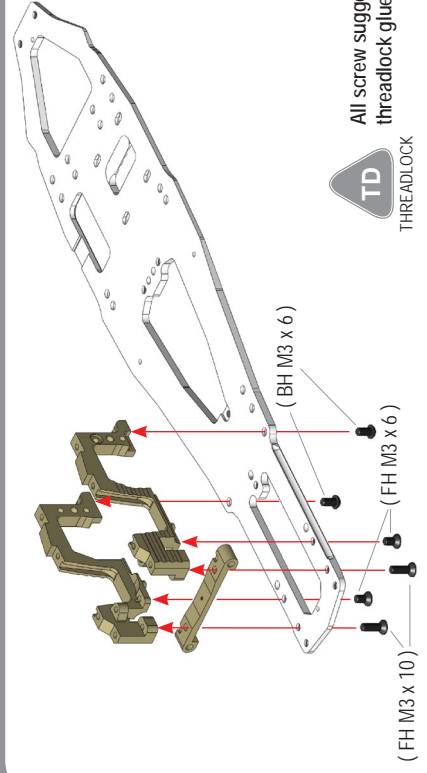
NOTE DIFFERENT



► Item No.      ► Description      ► Quantity      ► Item No.      ► Description      ► Quantity

HK101L-A — Alum. Front Belt Adj. Bearing Hub Holder Left x 1  
 HK101R-A — Alum. Front Belt Adj. Bearing Hub Holder Right x 1  
 HK102-4 — 4mm Front Carbon Shock Tower x 1  
 EVO2-192B-P — 5mm Bando Plastic Front Belt x 1  
 EVO2-400L — EVO2 Alum. Front Upper Bulkhead Left x 1  
 EVO2-400R — EVO2 Alum. Front Upper Bulkhead Right x 1  
 EVO2-401L — EVO2 Alum. Front Lower Bulkhead Left x 1  
 EVO2-401R — EVO2 Alum. Front Lower Bulkhead Right x 1  
 HK402L — Front Suspension Arm Holder L x 1  
 HK402R — Front Suspension Arm Holder R x 1  
 HK403 — Alum. Front Lower Suspension Arm Mount x 1  
 HK404L — Alum. Front Anti-Roll Bar Mount Left x 1  
 HK404R — Alum. Front Anti-Roll Bar Mount Right x 2  
 HK404-1 — Alum. Front Anti-Roll Bar Collar x 2  
 HK408 — Alum. Hex Hub Adaptor x 2  
 HK480 — Front Upper Arm Pin x 2  
 HK481 — Front Lower Arm Pin x 2  
 EVO2-483A — EVO2 Red Steel / Alum. Front Universal Shaft x 2  
 HK487 — D2 x 9.7 Pin x 2  
 HK492-1 — Front Anti-Roll Bar Shaft Cup x 1  
 HK492-2 — Front Anti-Roll Bar Shaft Ball x 1  
 HK500C — Hard Front Upper Arm with Carbon x 2  
 HK501C — Hard Front Lower Arm with Carbon x 2  
 HK502C-L — Front Knuckle Arm Left with Carbon x 1  
 HK502C-R — Front Knuckle Arm Right with Carbon x 1

HK505A — Front Lower Arm Spacer 2mm x 2  
 HK505B — Front Lower Arm Collar 2mm x 2  
 HK506A — 1mm Caster Cips x 2  
 HK506B — 2mm Caster Cips x 4  
 HK507A1 — Roll Centre Collar A1 x 2  
 HK507A2 — Roll Centre Collar A2 x 2  
 HK508B1 — Roll Centre Collar B1 x 2  
 HK508B2 — Roll Centre Collar B2 x 2  
 HK563 — Bearing Bushing x 2  
 HK564AP — Alum. Ball Cup Screw x 4  
 HK852A — Alum. 7075-T6 8.5mm Ball Screw x 4  
 HK902 — BH M3 x 6 x 13  
 HK903 — BH M3 x 8 x 2  
 HK904 — BH M3 x 10 x 4  
 HK906 — BH M3 x 14 x 2  
 HK907 — BH M3 x 16 x 2  
 HK912 — SS M3 x 5 x 2  
 HK913 — SS M3 x 8 x 6  
 HK930 — FH M3 x 6 x 3  
 HK937 — FH M3 x 10 x 2  
 HK953 — M4 Lock Nut x 2  
 HK971-4 — Collar 3 x 4 x 9 x 2  
 HK-B6124 — Steel Bearing 6 x 12 x 4 x 2  
 HK-B10154 — Steel Bearing 10 x 15 x 4 x 4



NOTE  
ORIENTATION



(SS M3 x 8)

TD  
THREADLOCK

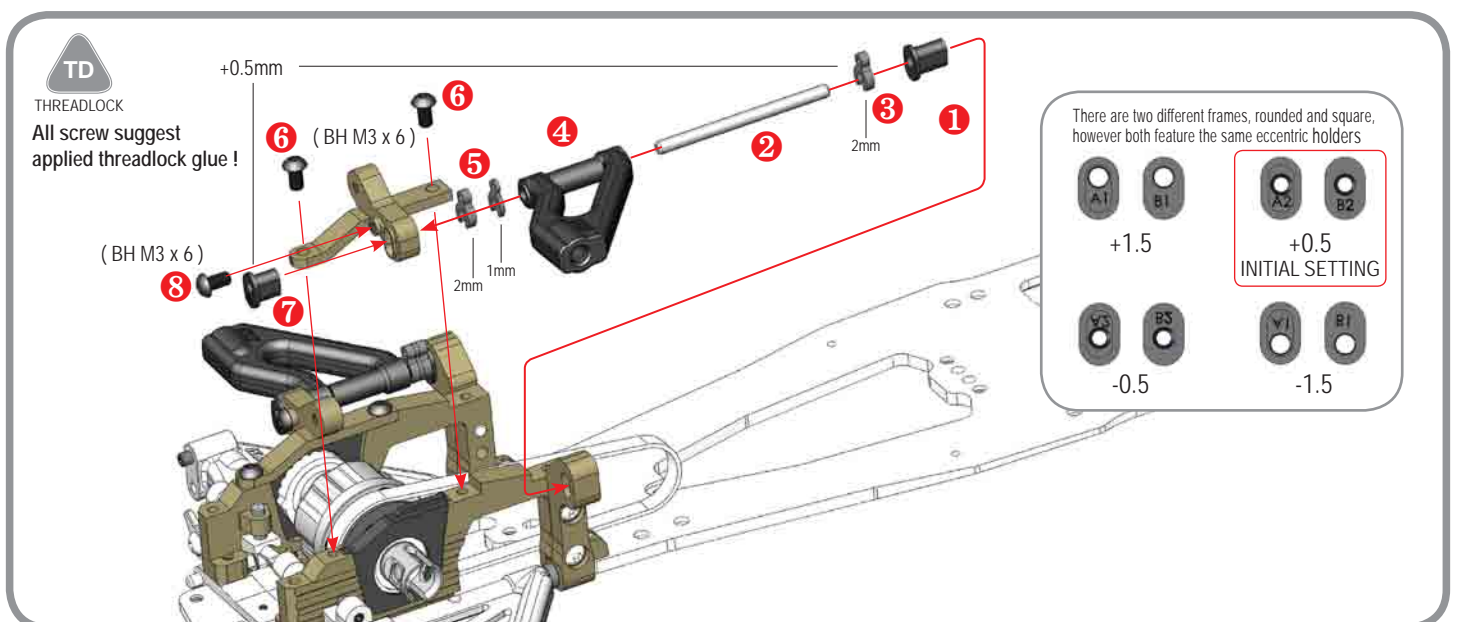
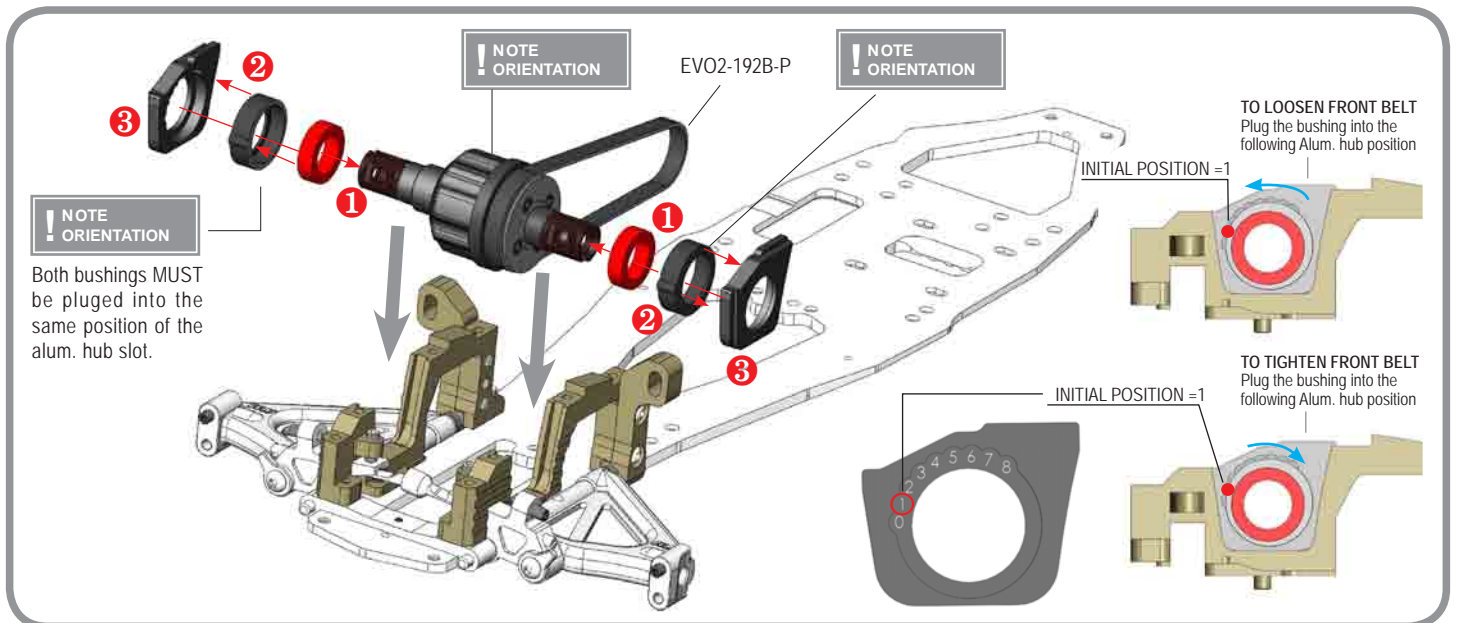
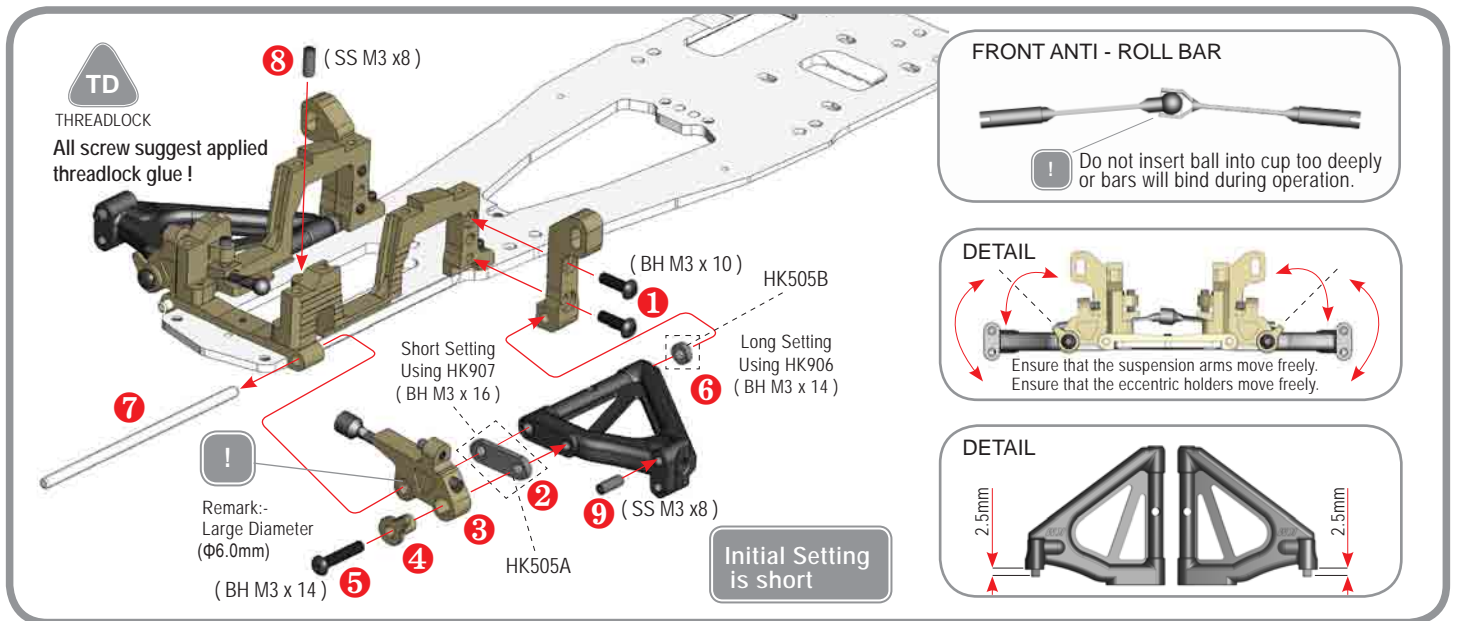
All screw suggest applied threadlock glue !

2 Pre-thread mount with the setscrew.

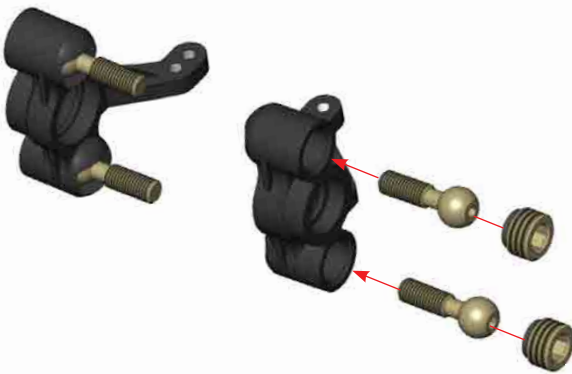
4 After anti-roll bar is inserted, install tighten the setscrew.



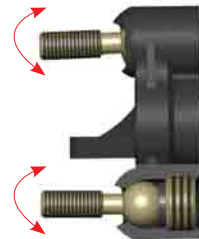
# 5. FRONT SUSPENSION



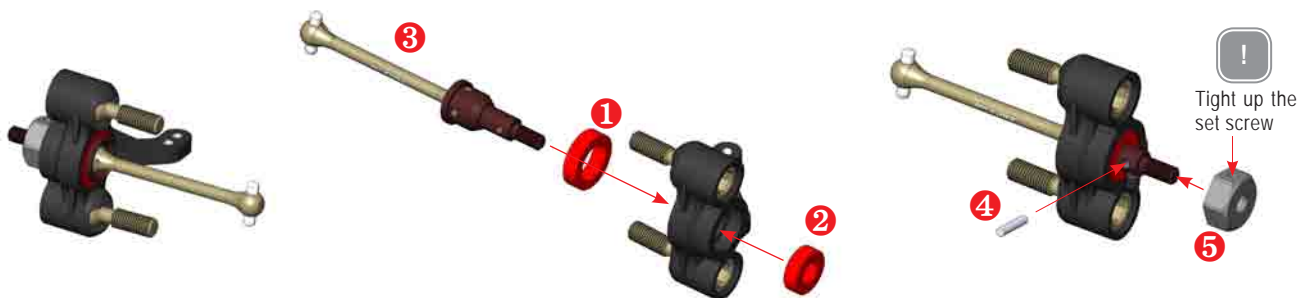
## 5. FRONT SUSPENSION



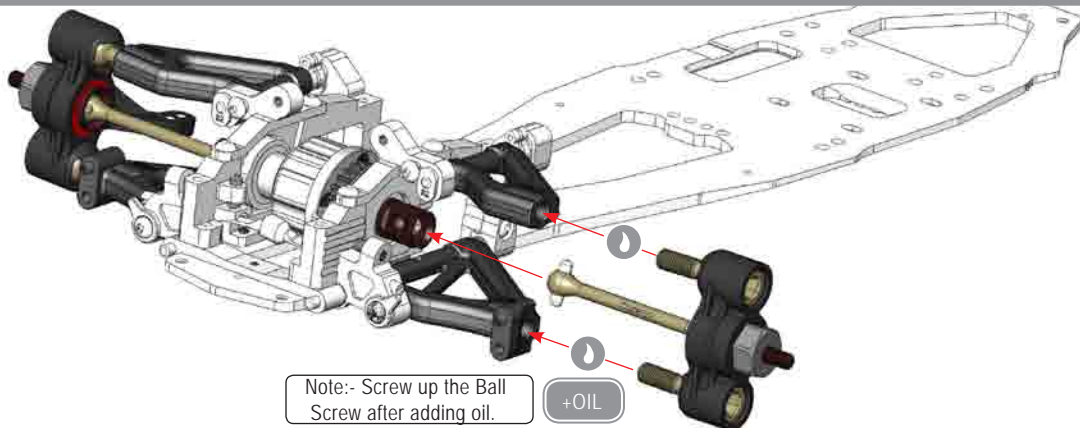
DETAIL



Ball screw must move freely.  
During initial assembly, tighten each POM hex nut until the pivot ball starts to have resistance, then loosen slightly. Verify that the pivot balls move freely.

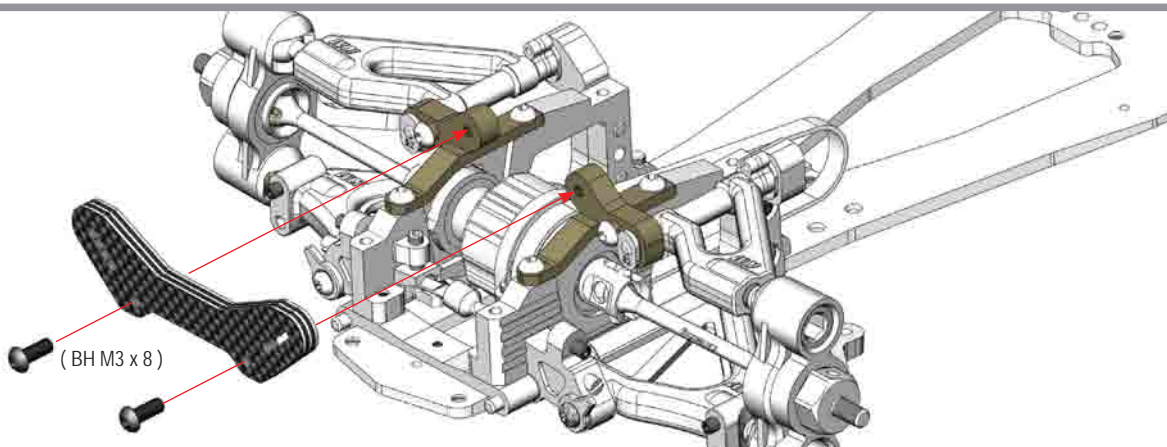


Tight up the set screw



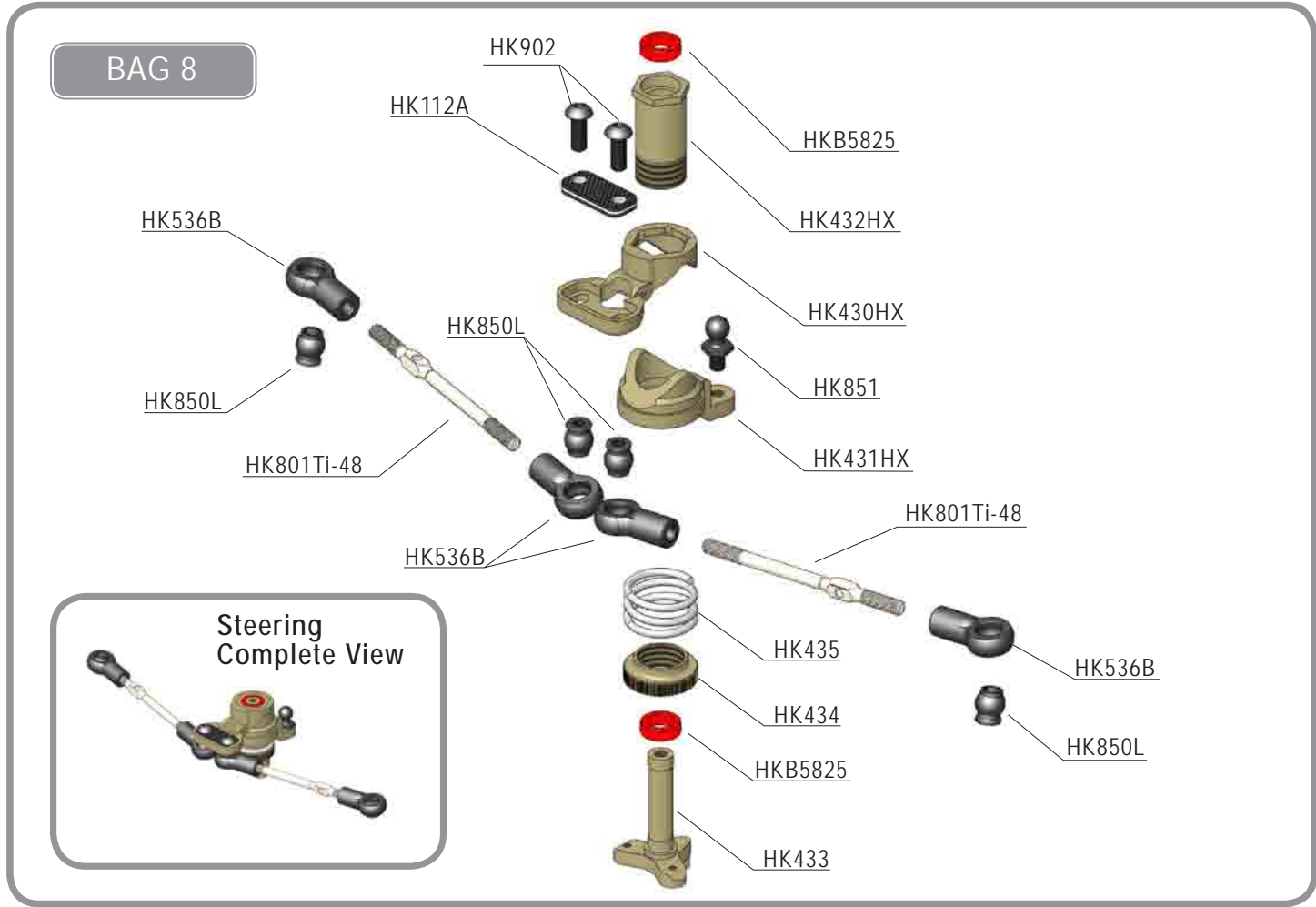
Note:- Screw up the Ball Screw after adding oil.

+OIL

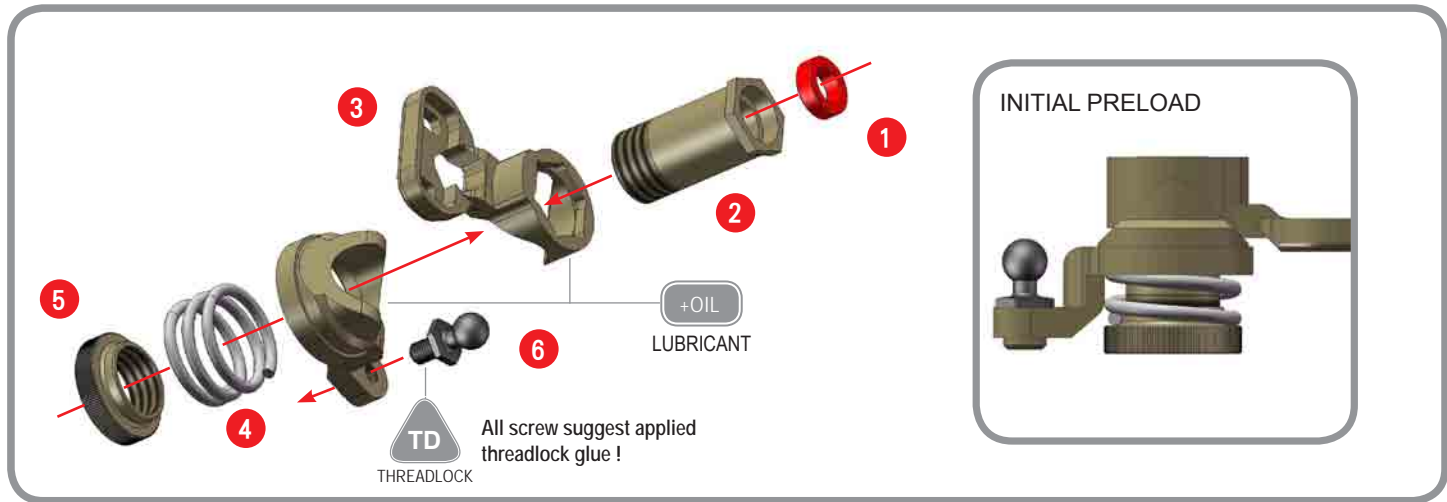


(BH M3 x 8)

6. STEERING

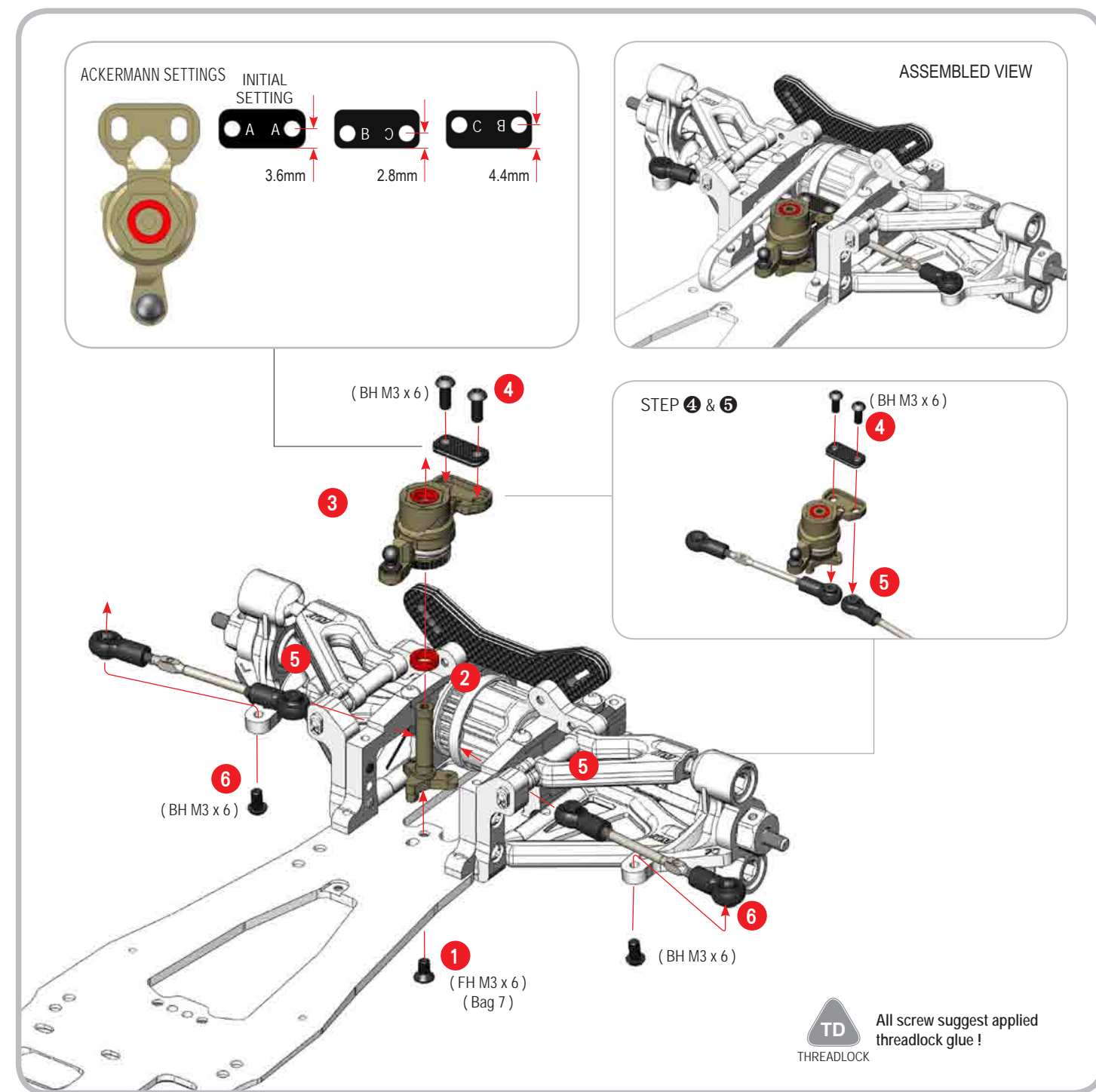
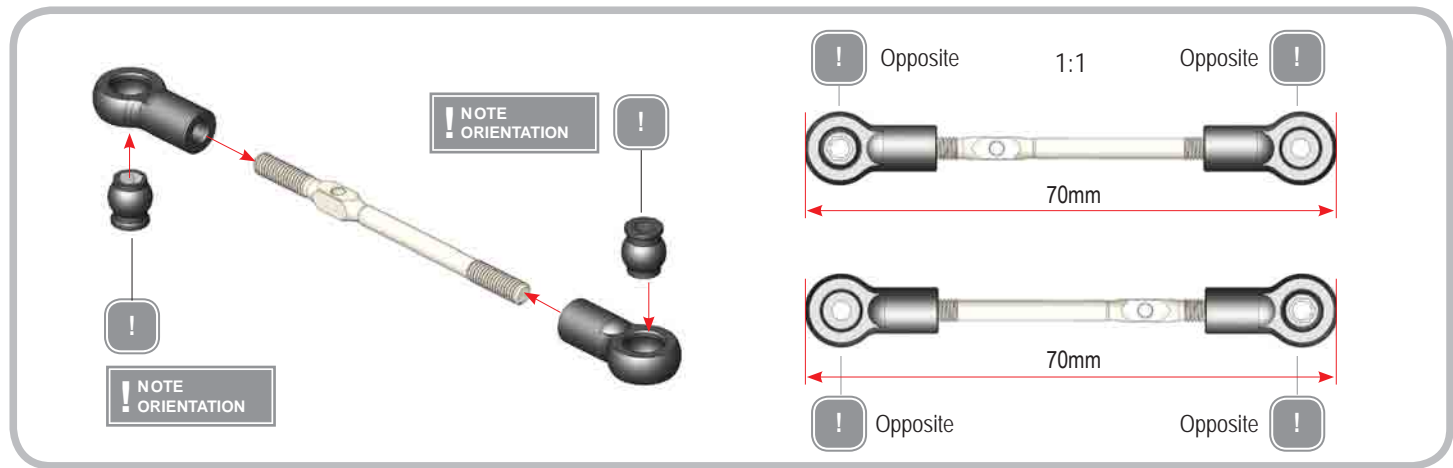


▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
HK112A	Carbon Servo Saver Plate A	x 1	HK536B	Link Plastic 17.5mm	x 4
HK112B	Carbon Servo Saver Plate B	x 1	HK801Ti-48	Titanium Steering Turnbuckles 48mm	x 2
HK430HX	Alum. Servo Saver Upper	x 1	HK850L	Ball Universal 5.8mm Hex (Long)	x 4
HK431HX	Alum. Servo Saver Bottom	x 1	HK851	Ball Stud 4.8mm	x 1
HK432HX	Alum. Servo Saver Bearing Holder	x 1	HK-B5825	Steel Bearing 5 x 8 x 2.5	x 2
HK433	Alum. Servo Saver Shaft	x 1	HK902	BH M3 X 6	x 2
HK434	Alum. Servo Saver Spring adj Nut	x 1			
HK435	Servo Saver Spring	x 1			





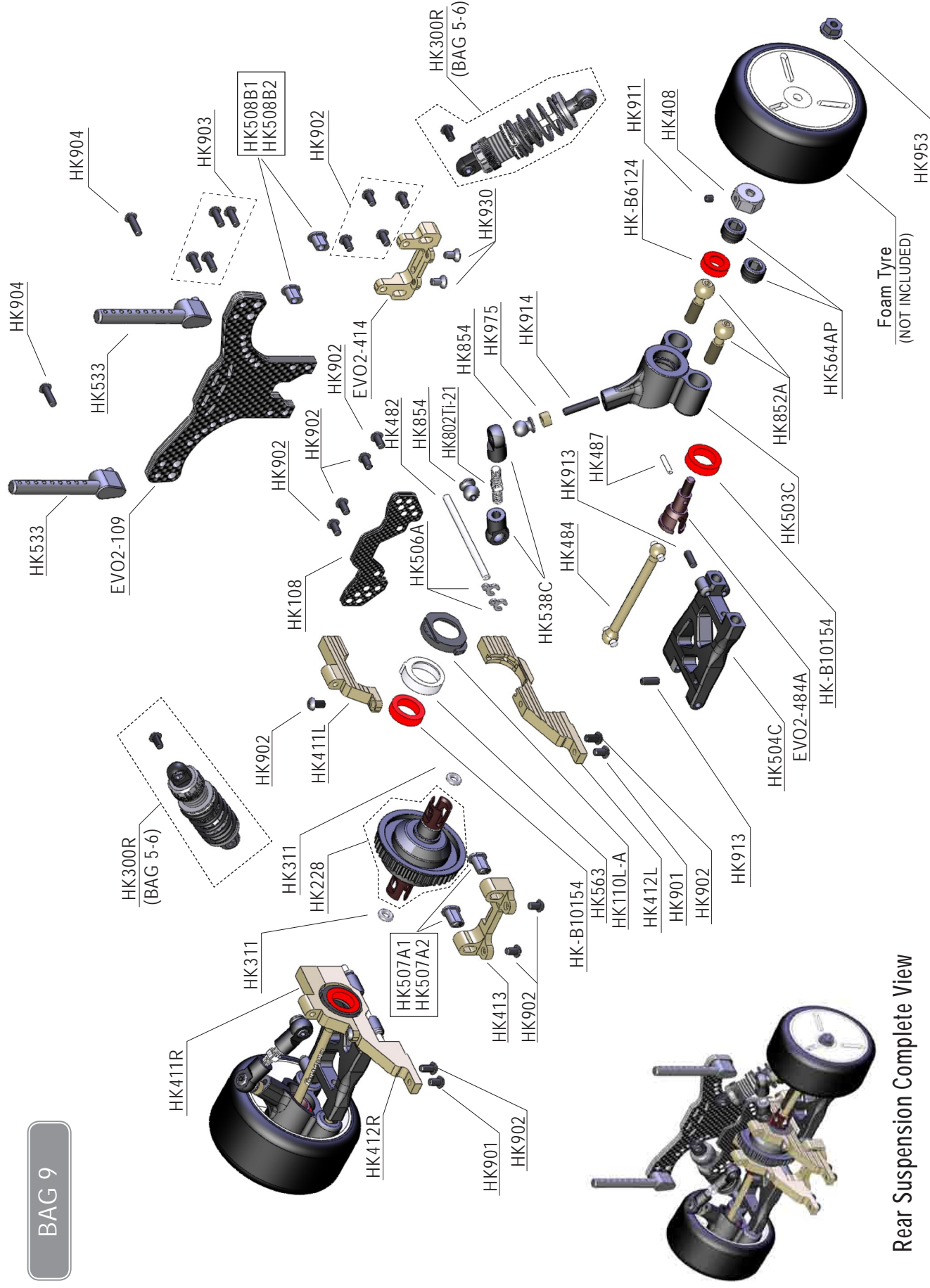
# 6. STEERING





## 7. REAR SUSPENSION

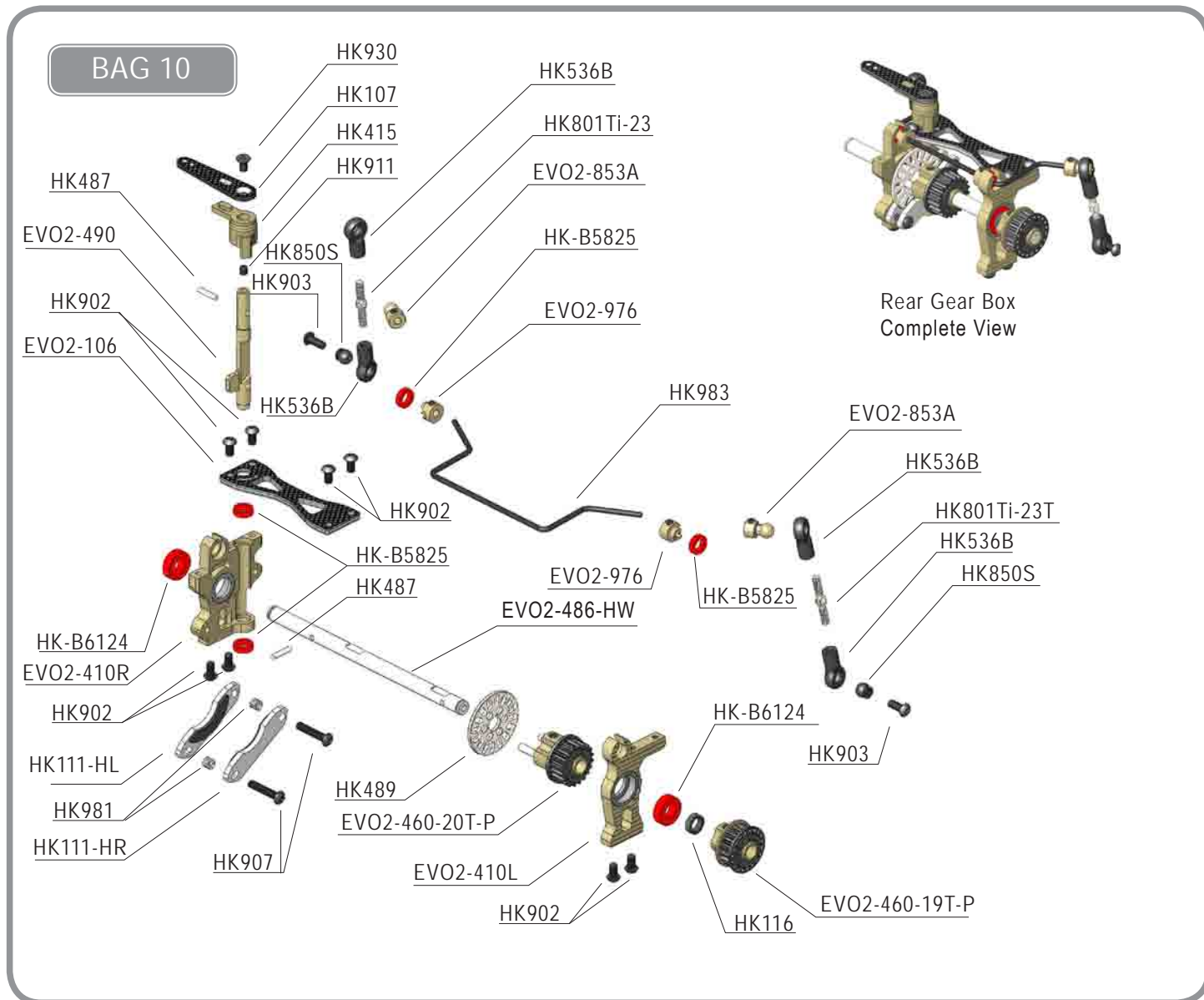
BAG 9



## Rear Suspension Complete View

Item No.	Description	Quantity	Item No.	Description	Quantity
HK108	— 2.5mm Carbon Camber Plate	x 1	HK538C	— 6.8mm Ball End 20mm	x 4
EVO2-109	— EVO2 4mm Rear Carbon Shock Tower	x 1	HK563	— Bearing Bushing	x 2
HK110L-A	— Alum. Belt Adj. Bearing Hub Holder Left	x 1	HK564AP	— Alum. Ball Cup Screw	x 4
HK110R-A	— Alum. Belt Adj. Bearing Hub Holder Right	x 1	HK802Ti-21	— Titanium Turnbuckle 21mm	x 2
EVO2-177B-P	— 5.5mm Bando Plastic Rear Belt	x 1	HK852A	— Alum. 7075-T6 8.5mm Ball Screw	x 4
HK311	— Shock O-Ring	x 2	HK854	— Ball Universal 6.8mm Hex	x 4
HK408	— Alum. Hex Hub Adaptor	x 2	HK901	— BH M3 x 5	x 2
HK411L	— Alum. Rear Upper Bulkhead Left	x 1	HK902	— BH M3 x 6	x 14
HK411R	— Alum. Rear Upper Bulkhead Right	x 1	HK903	— BH M3 x 8	x 4
HK412L	— Alum. Rear Lower Bulkhead Left	x 1	HK904	— BH M3 x 10	x 2
HK412R	— Alum. Rear Lower Bulkhead Right	x 1	HK913	— SS M3 x 8	x 4
HK413	— Alum. Rear Arm Holder	x 1	HK914	— SS M3 x 16	x 2
EVO2-414	— EVO2 Alum. Rear Back Cover	x 1	HK930	— FH M3 x 6	x 2
HK482	— Rear Lower Arm Pin	x 2	HK953	— M4 Lock Nut	x 2
HK484	— Rear Dog Bone	x 2	HK975	— Collar 3 x 6 x 3.5	x 2
EVO2-484A	— EVO2 Red Steel Rear Wheel Hub	x 2	HK-B10154	— Steel Bearing 10 x 15 x 4	x 4
HK487	— D2 x 9.7 Pin	x 2	HK-B6124	— Steel Bearing 6 x 12 x 4	x 2
HK503C	— Rear Hub with Carbon	x 2			
HK504C	— Hard Rear Lower Arm with Carbon	x 2			
HK506A	— 1mm Caster Clips	x 4			
HK507A1	— Roll Centre Collar A1	x 2			
HK507A2	— Roll Centre Collar A2	x 2			
HK508B1	— Roll Centre Collar B1	x 2			
HK508B2	— Roll Centre Collar B2	x 2			
HK533	— Rear Body Post	x 2			

## B. REAR GEAR BOX ASSEM



▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
EVO2-106	— EVO2 2.5mm Carbon Rear Gear Box Upper Plate	x 1	HK801Ti-23	— Titanium Turnbuckle 23mm	x 2
HK107	— 2.5mm Carbon Brake Arm	x 1	HK850S	— Ball Universal 5.8mm Hex ( Short )	x 2
HK111-HL	— Stainless Steel Brake Plate With Pad Left	x 1	EVO2-853A	— EVO2 Alum. Rear Roll Bar Ball	x 2
HK111-HR	— Stainless Steel Brake Plate With Pad Right	x 1	HK902	— BH M3 x 6	x 8
HK116	— Carbon Main Shaft Collar	x 1	HK903	— BH M3 x 8	x 2
EVO2-410L	— EVO2 Alum. 2 Speed Shaft Stand Left	x 1	HK907	— BH M3 x 16	x 2
EVO2-410R	— EVO2 Alum. 2 Speed Shaft Stand Right	x 1	HK911	— SS M3 x 3	x 1
HK415	— Alum. Brake Arm Holder	x 1	HK930	— FH M3 x 6	x 1
EVO2-460-19T-P	— EVO2 Plastic Pulley 19T	x 1	EVO2-976	— EVO2 Alum. Rear Anti Roll Bar Stopper	x 2
EVO2-460-20T-P	— EVO2 Plastic Brake Pulley 20T	x 1	HK981	— Spring For Carbon Brake	x 2
EVO2-486-HW	— EVO2 Two Speed Steel Shaft (Hollow)	x 1	HK983	— Rear Anti Roll Bar 2.0	x 1
HK487	— D2 x 9.7 Pin	x 2	HK-B5825	— Steel Bearing 5 x 8 x 2.5	x 4
HK489	— Steel 1.5mm Brake Disc	x 1	HK-B6124	— Steel Bearing 6 x 12 x 4	x 2
EVO2-490	— EVO2 Alum. Brake Post	x 1			
HK536B	— Link Plastic 17.5mm	x 4			

**8. REAR GEAR BOX ASSEM**

DETAIL

! Tighten both screws until ends are flush with outer edge of bulkhead.

!

COMPLETED ASSEMBLY

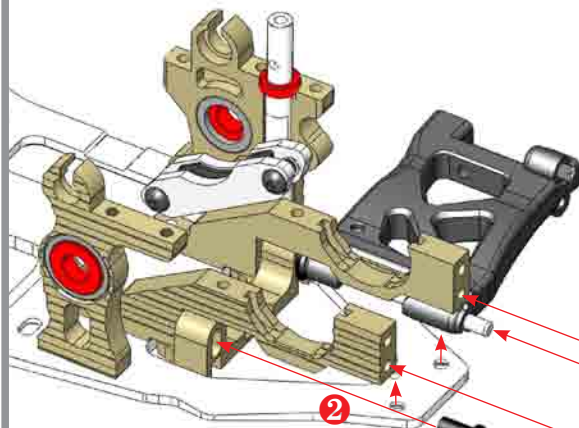
LEFT REAR ARM

(SS M3 x 8)

RIGHT REAR ARM



# 8. REAR GEAR BOX ASSEMB



There are two different frames, rounded and square, however both feature the same eccentric holders



+1.5



+0.5  
INITIAL SETTING



-0.5



-1.5

(FH M3 x 6)

A2 +0.5mm

1mm

B2 +0.5mm

(BH M3 x 6)

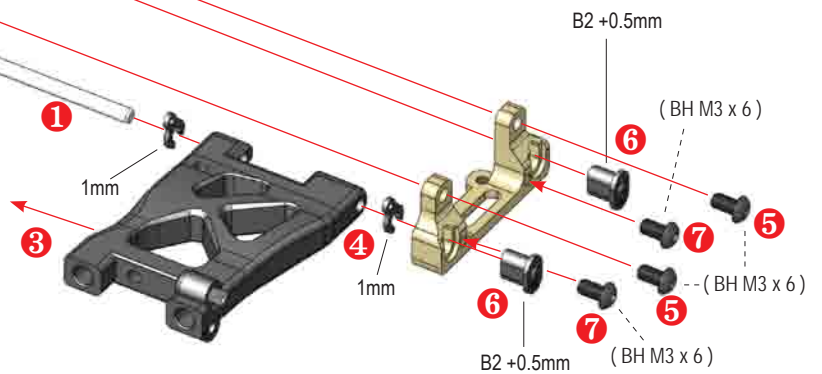
(BH M3 x 6)

B2 +0.5mm

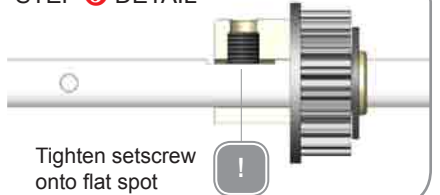
(BH M3 x 6)



All screw suggest applied threadlock glue !

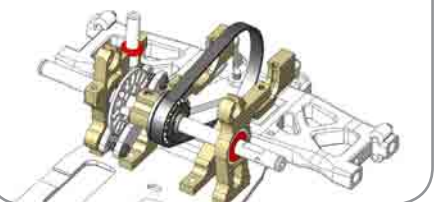


## STEP 5 DETAIL



Tighten setscrew onto flat spot

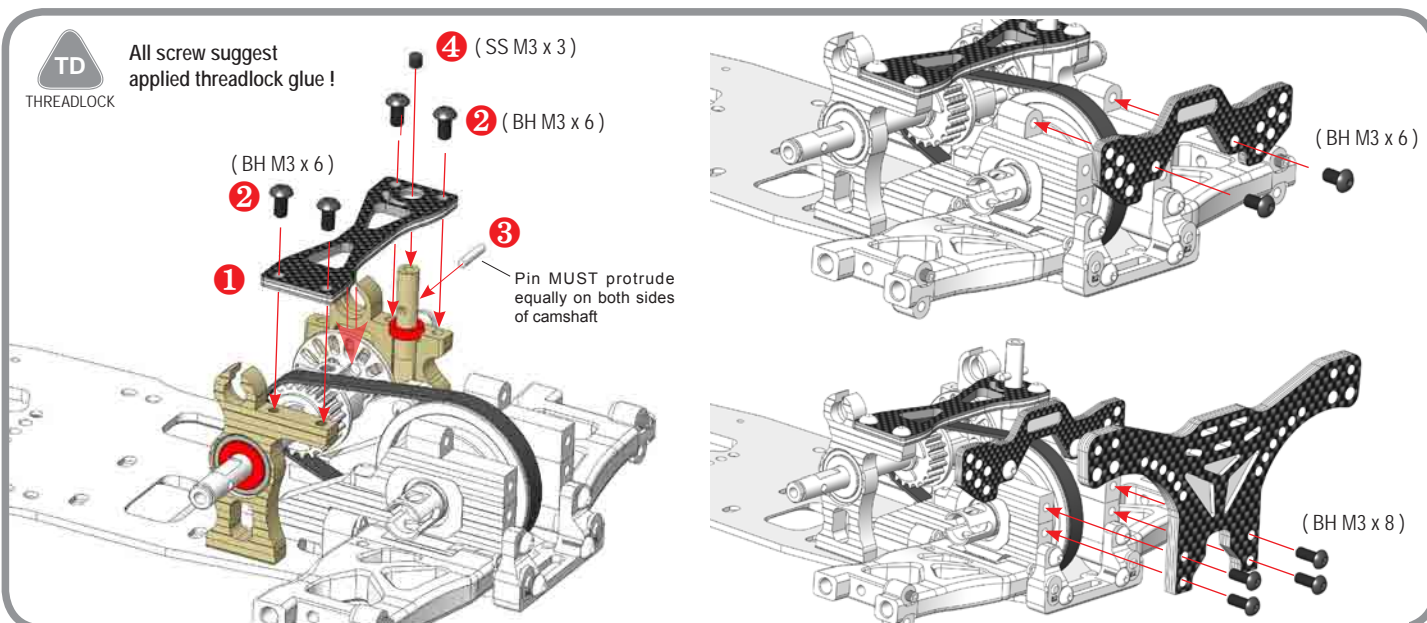
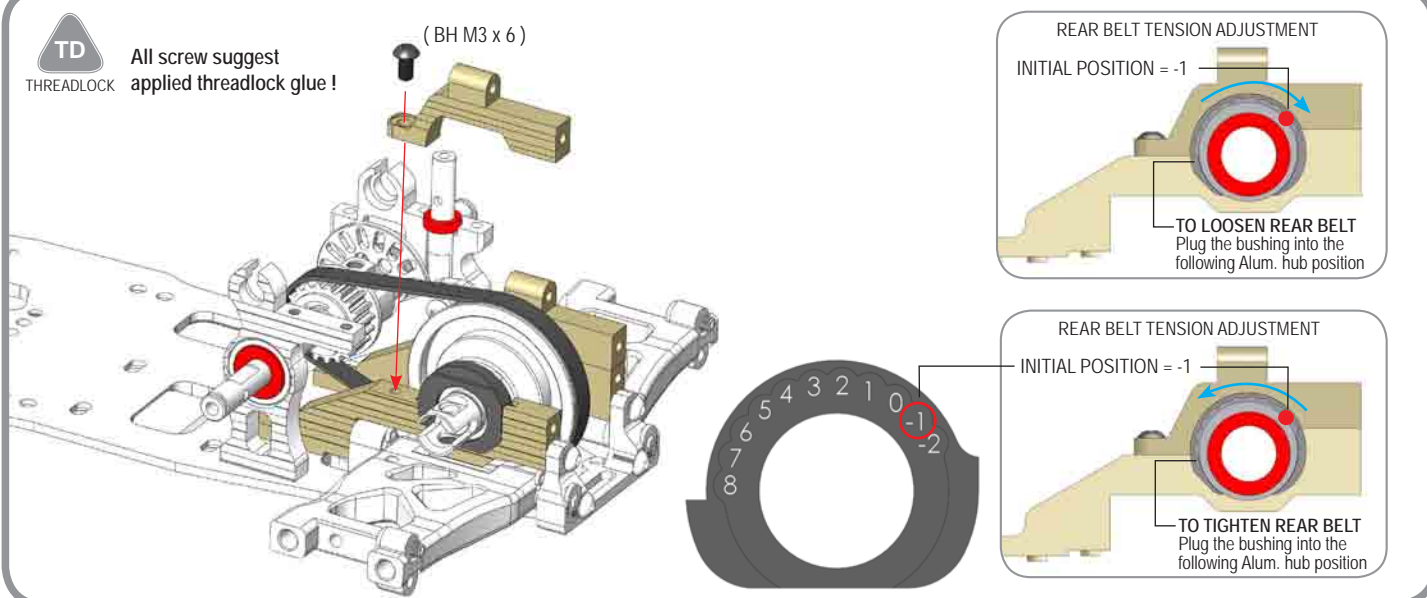
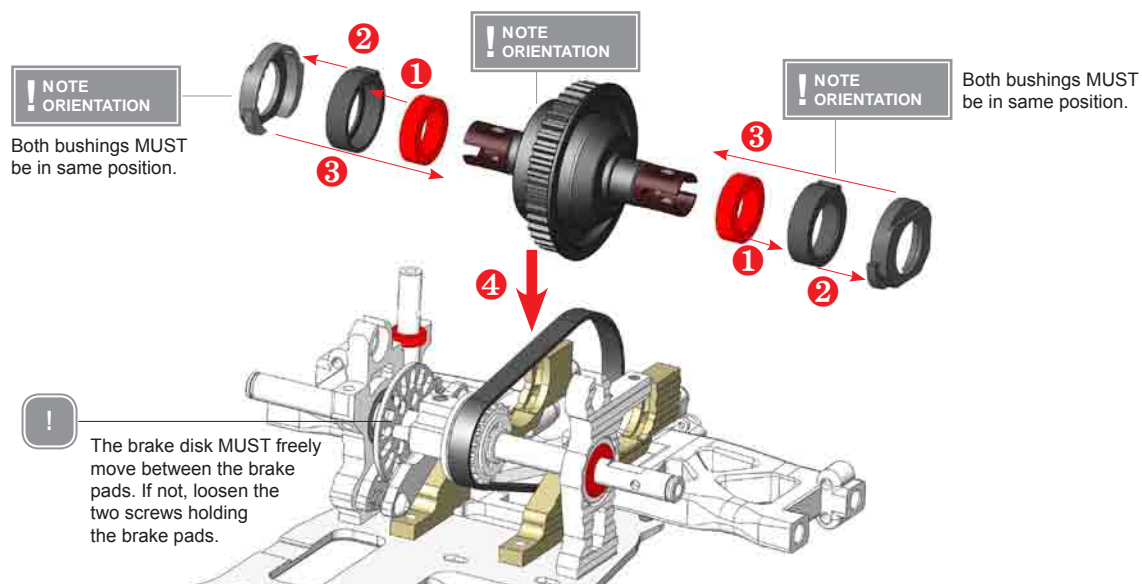
## ASSEMBLED VIEW



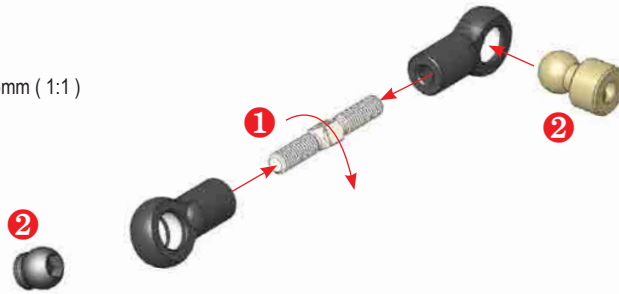
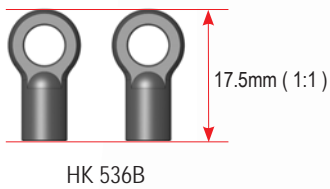
EV02-177B-P

! NOTE ORIENTATION

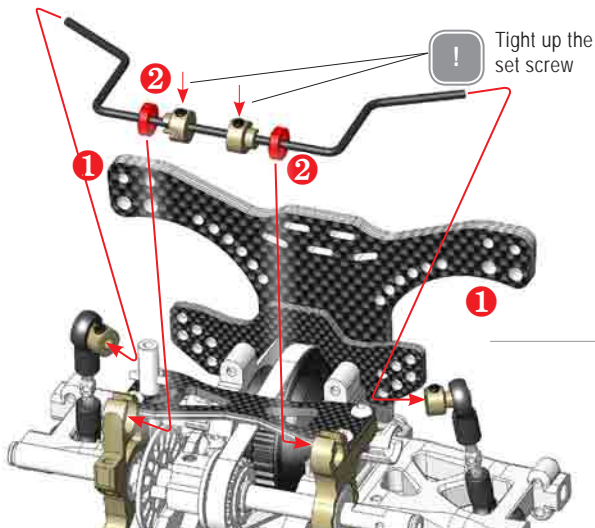
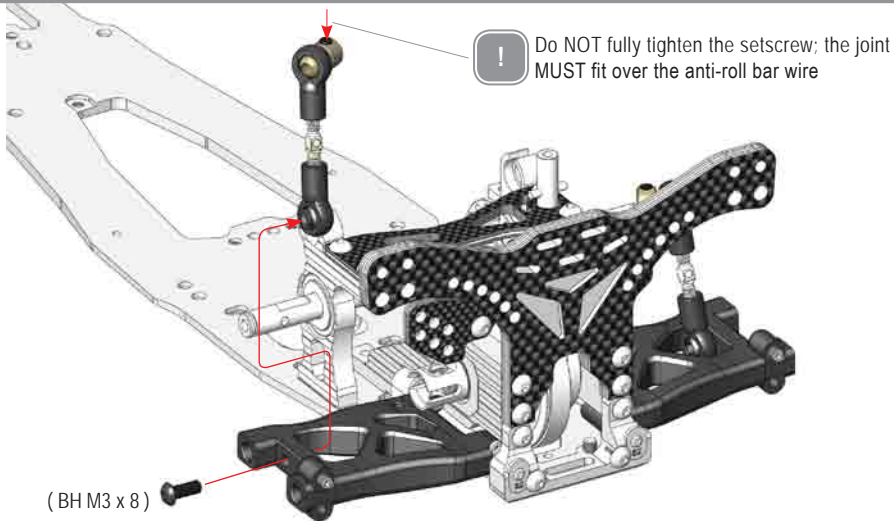
## B. REAR GEAR BOX ASSEMB



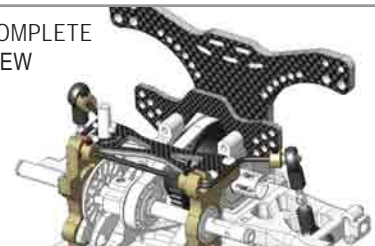
## B. REAR GEAR BOX ASSEMB



! Note the angle difference between the ball joints

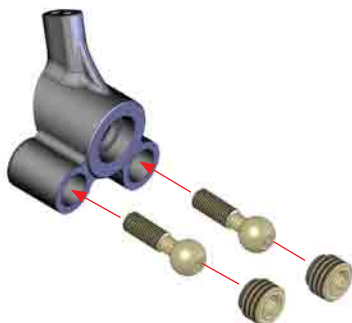


COMPLETE VIEW



DETAIL

Wire should be flush with end of ball screw



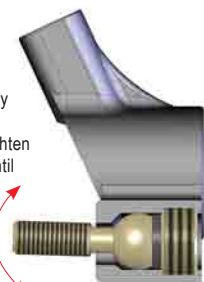
ASSEMBLED VIEW



! DETAIL

Ball screw MUST move freely

During initial assembly, tighten each aluminum hex nut until the ball screw starts to have resistance, then loosen slightly. Verify that the ball screw move freely.





**B. REAR GEAR BOX ASSEM**

(SS M3 x 16)

1

2

3

4

5

6

6mm

Tight up the set screw

!

TD  
THREADLOCK

All screw suggest applied threadlock glue !

INITIAL POSITION

!

Ensure that both suspension assemblies move freely.

Repeat it AFTER the camber links are installed.

HK311

Note:- Screw up the ball Screw after adding oil.

+OIL

HK 538C

20mm ( 1:1 )

1

2

Note the 90° angle difference between the ball joints

47mm (1:1)

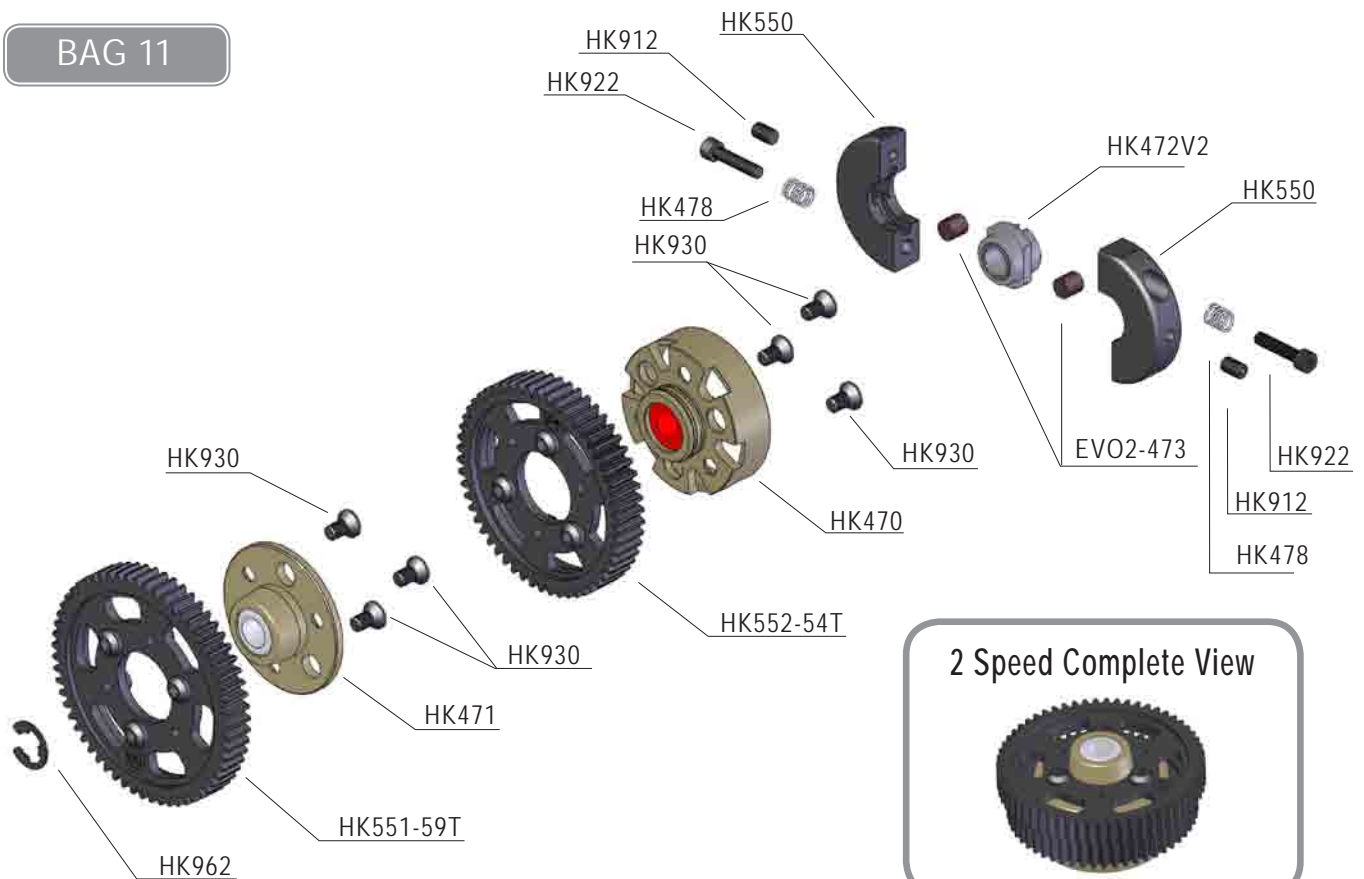
(BH M3 x 6)

INITIAL POSITION

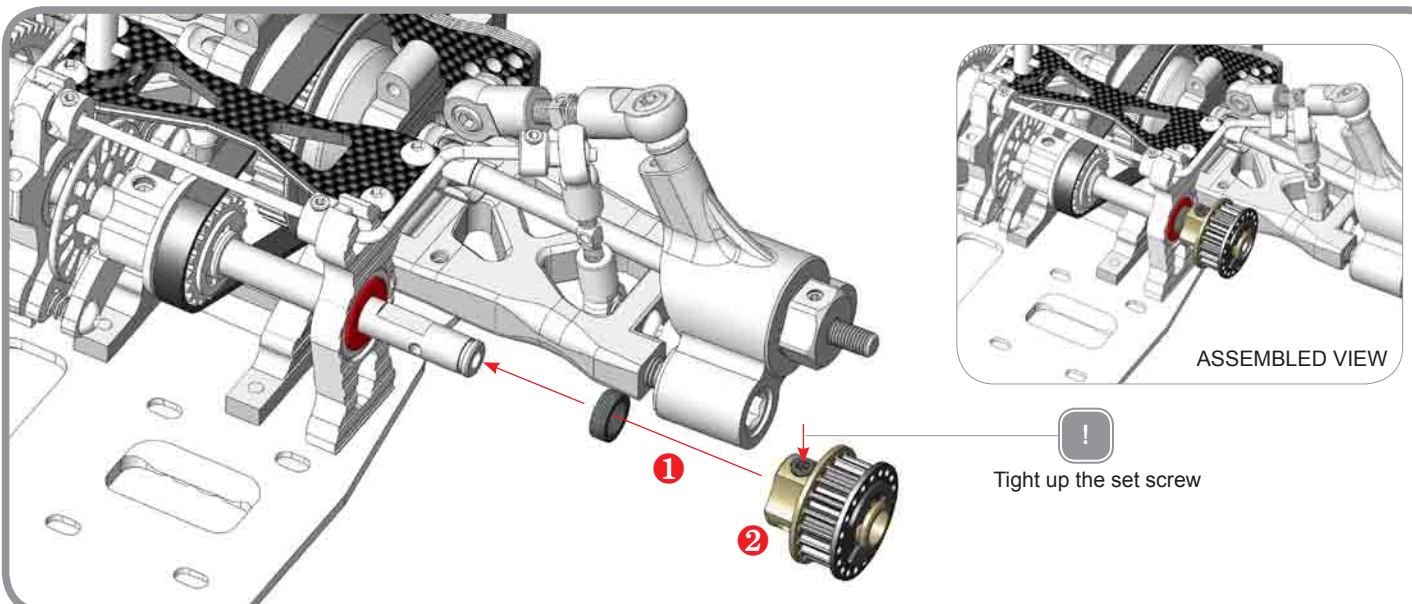


# 9. TWO SPEED TRANSMISSION

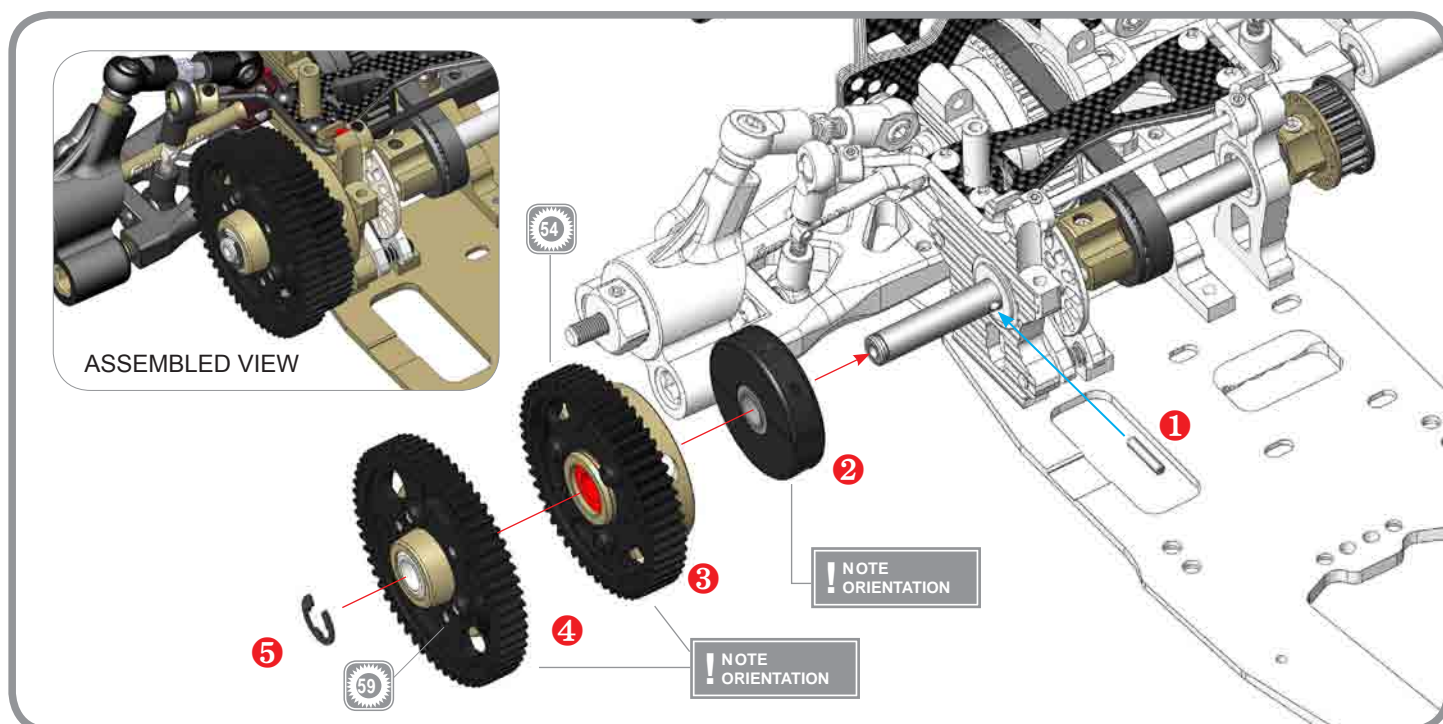
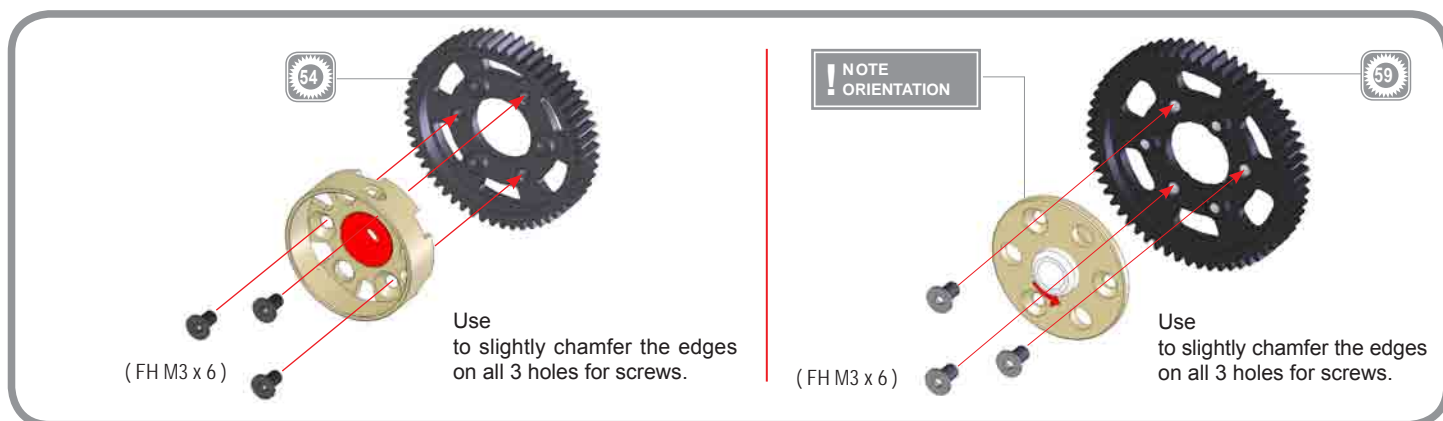
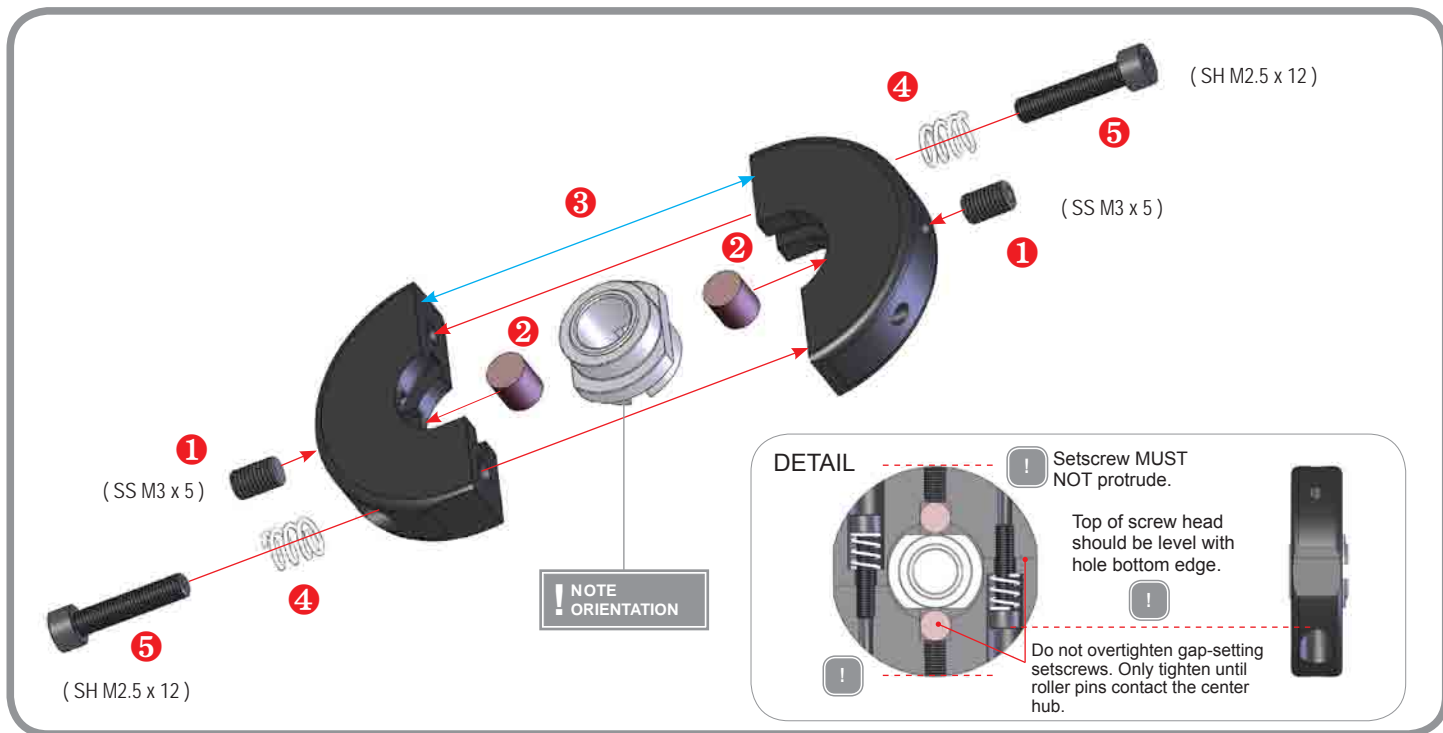
BAG 11



Item No.	Description	Quantity	Item No.	Description	Quantity
HK470	Alum. 2 Speed Gear Housing	x 1	HK551-59T	Spur Gear 59T (1st)	x 1
HK471	Alum. 1st Gear Housing With One Way Bearing	x 1	HK552-54T	Spur Gear 54T (2nd)	x 1
HK472V2	Harden Steel 2 Speed Adapter (Version 2)	x 1	HK912	SS M3 x 5	x 2
EVO2-473	EVO2 Red Steel 2 Speed Roller Pin	x 2	HK922	SH M2.5 x 12	x 2
HK478	Spring For 2 Speed Shoes	x 2	HK930	FH M3 x 6	x 6
HK550	2 Speed Shoes	x 2	HK962	E- Clip For 6.0 Shaft	x 1

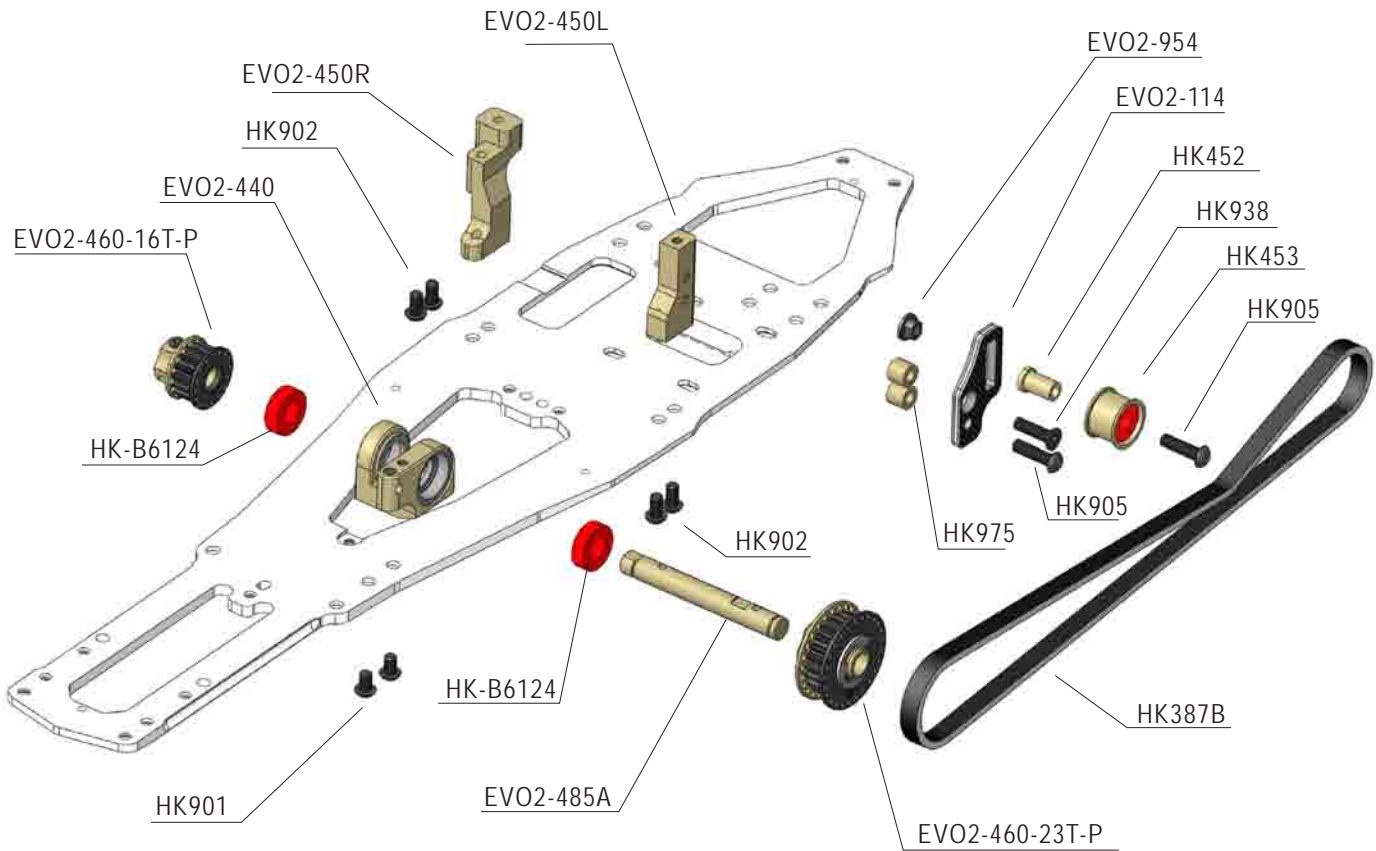


# 9. TWO SPEED TRANSMISSION



# 10. MIDDLE TRANSMISSION

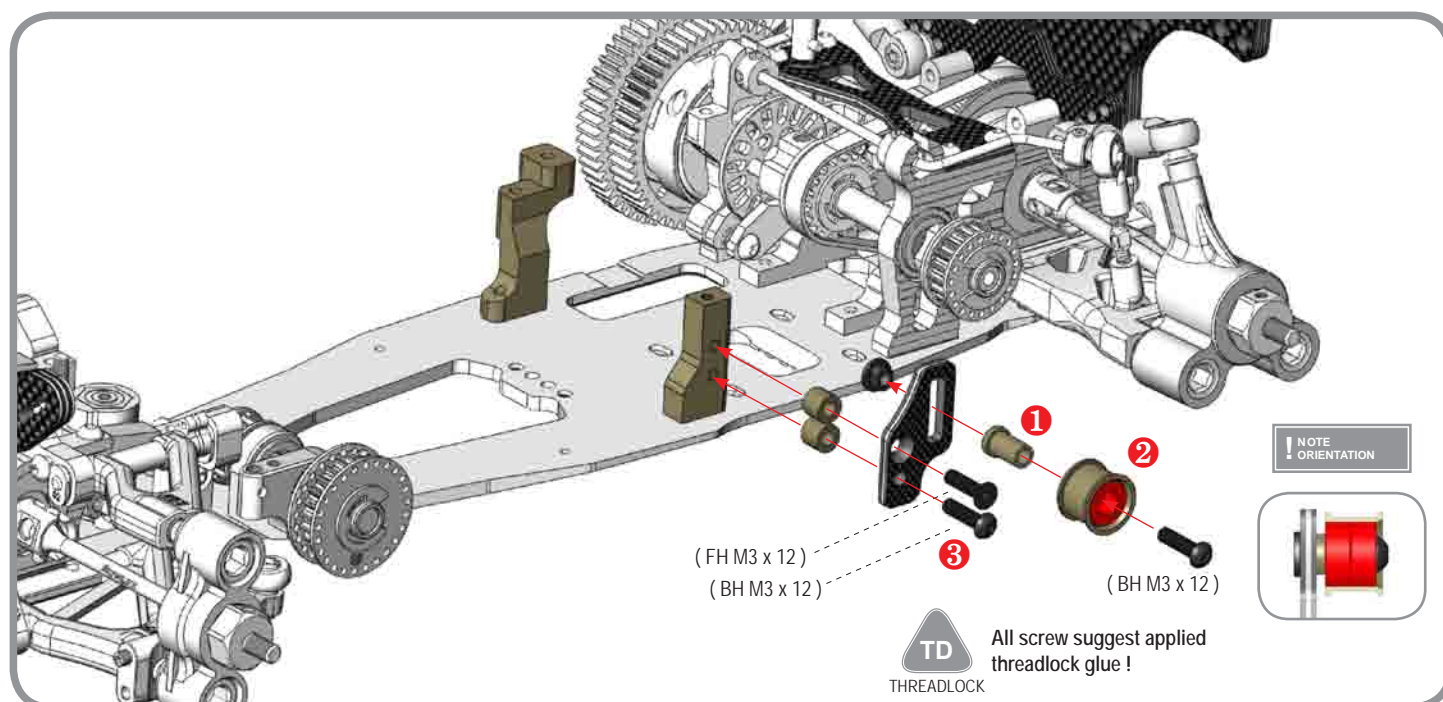
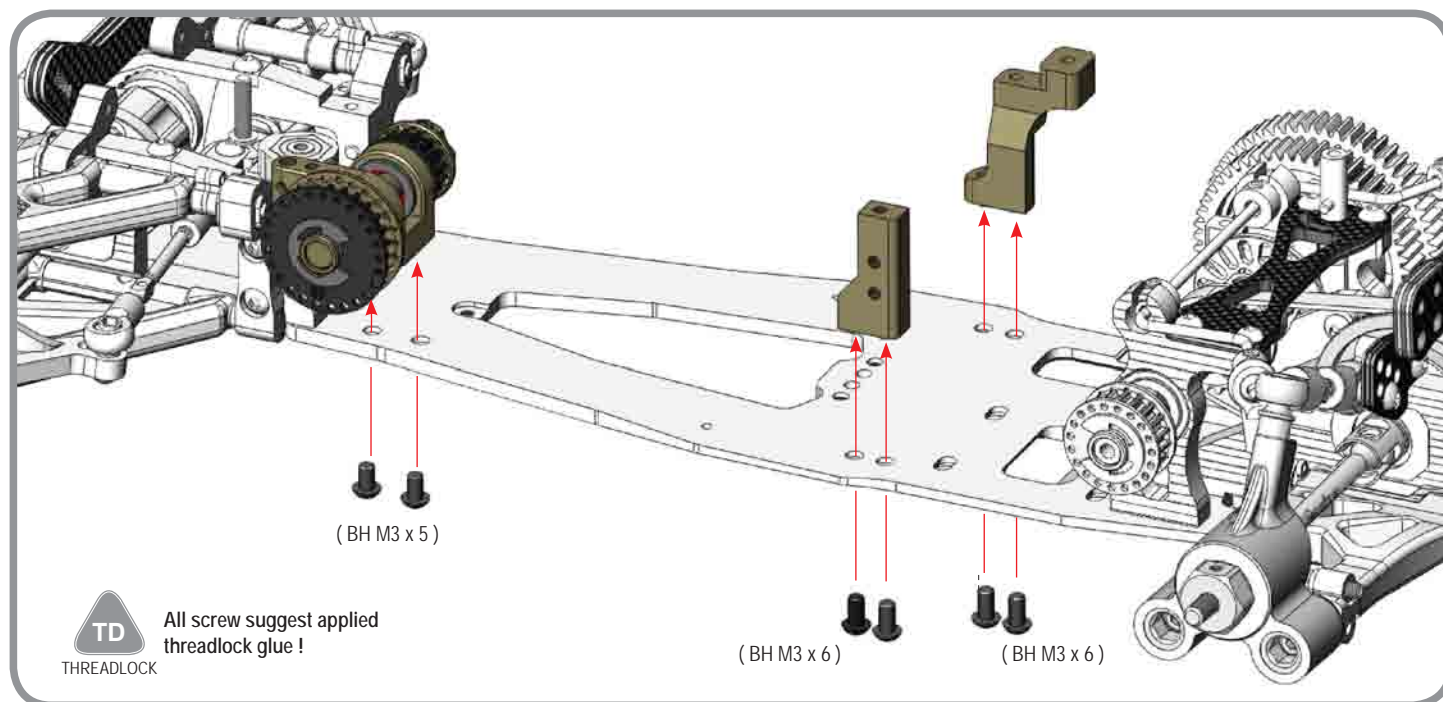
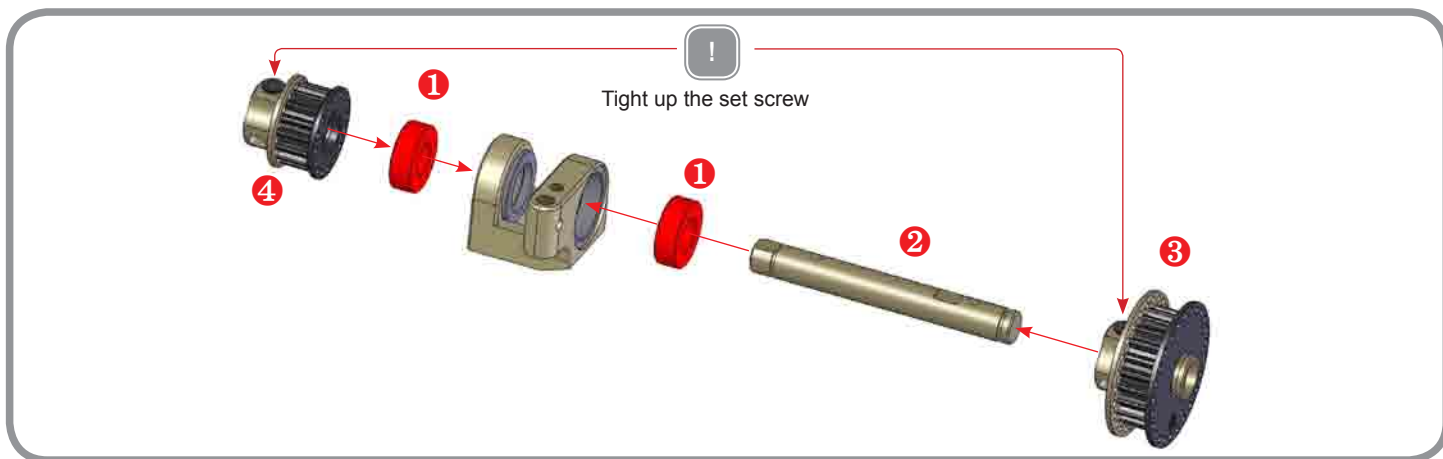
## BAG 12



► Item No.	Description	► Quantity	► Item No.	Description	► Quantity
EVO2-114	— Carbon Belt Tension Stand	x 1	HK901	— BH M3 x 5	x 2
HK387B	— Bando H-K1 Middle Belt	x 1	HK902	— BH M3 x 6	x 4
EVO2-440	— EVO2 Alum. Centre Mount	x 1	HK905	— BH M3 x 12	x 2
EVO2-450L	— EVO2 Alum. Radio Plate Mount Left	x 1	HK938	— FH M3 x 12	x 1
EVO2-450R	— EVO2 Alum. Radio Plate Mount Right	x 1	EVO2-954	— Steel Side Belt Bearing Nut	x 1
HK452	— Belt Tension Shaft	x 1	HK975	— Collar 3 x 6 x 3.5	x 2
HK453	— Belt Bearing Housing With Bearing	x 1	HK-B6124	— Steel Bearing 6 x 12 x 4	x 2
EVO2-460-16T-P	— EVO2 Plastic Pulley 16T	x 1			
EVO2-460-23T-P	— EVO2 Plastic Pulley 23T	x 1			
EVO2-485A	— Alum. 7075-T6 Middle Shaft	x 1			



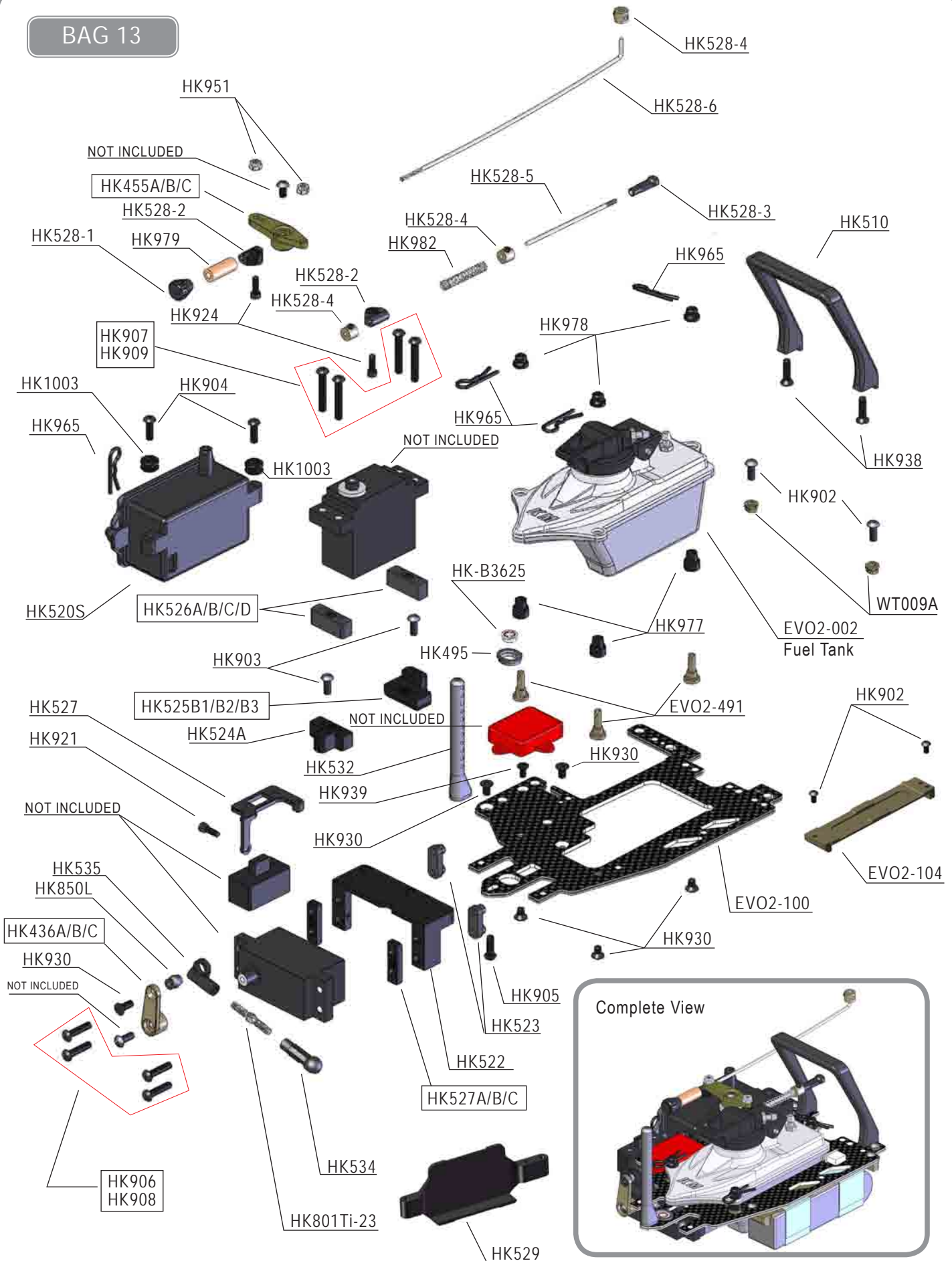
# 10. MIDDLE TRANSMISSION





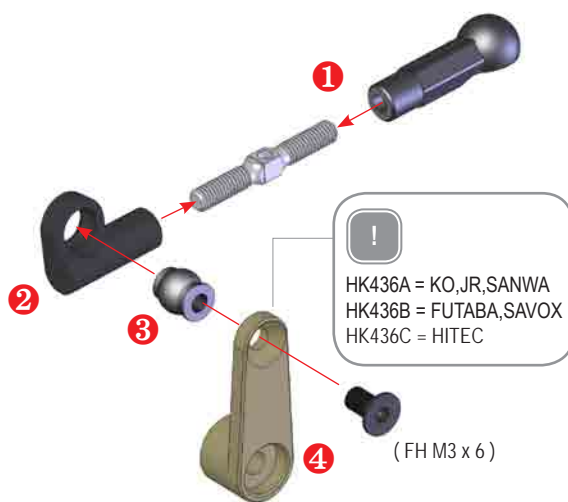
# 11. UPPER DECK ASSEMBLY

BAG 13

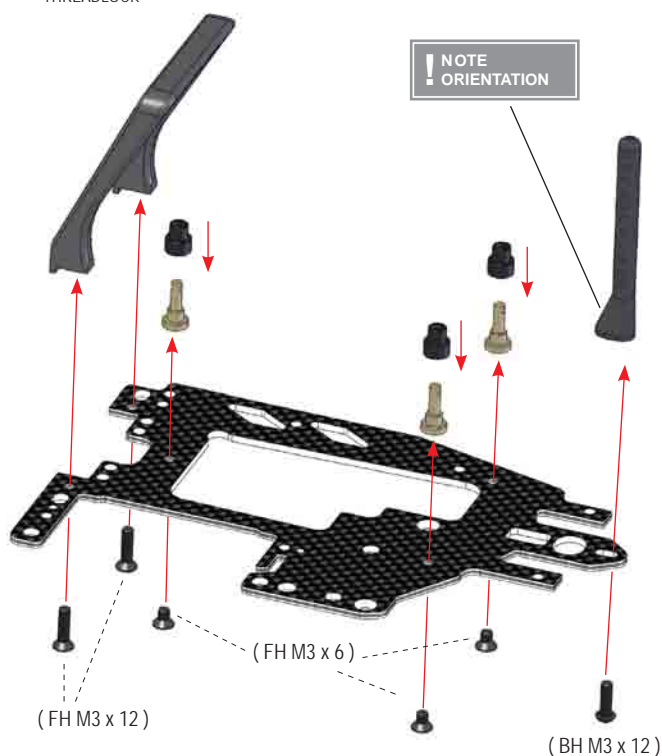


# 11. UPPER DECK ASSEMBLY

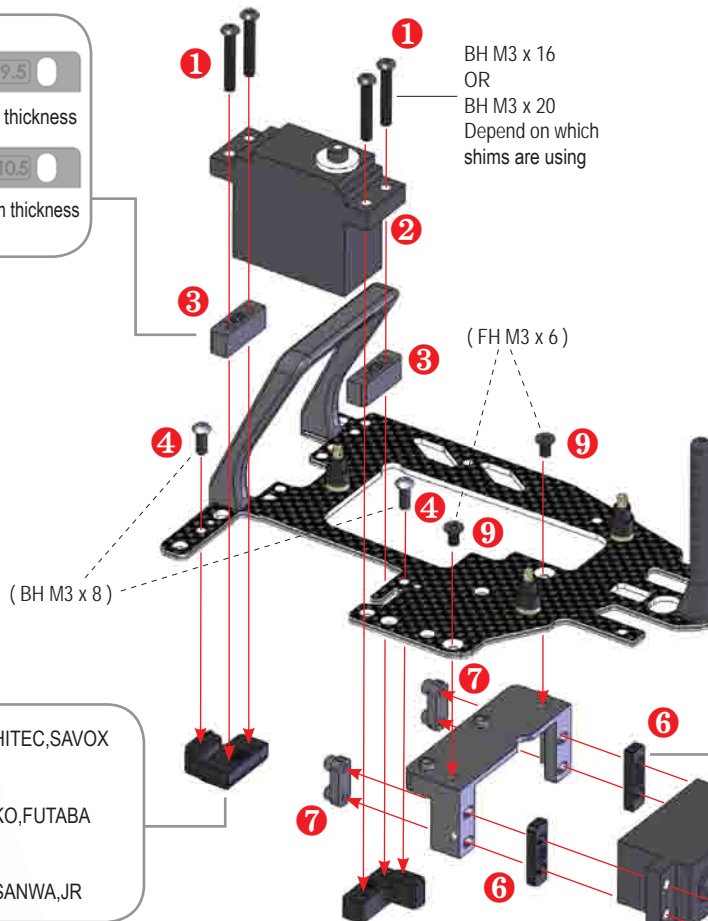
▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
WT009A	— Screw Spacer A	x 2	HK528-3	— Throttle Servo Link Cap	x 1
EVO2-100	— EVO2 2mm Carbon Upper Deck	x 1	HK528-4	— Linkage Stopper	x 4
EVO2-104	— EVO2 Alum. Battery Holder	x 1	HK528-5	— Throttle Link	x 1
HK1003	— Upper Deck O-Ring	x 2	HK528-6	— Brake Post Link	x 1
HK436A	— Steering Servo Horn for KO,JR,SANWA	x 1	HK529	— Receiver Tray	x 1
HK436B	— Steering Servo Horn for FUTABA,SAVOX	x 1	HK532	— Front Body Post	x 1
HK436C	— Steering Servo Horn for HITEC	x 1	HK534	— 4.8mm Ball End	x 1
HK455A	— Alum. Throttle Servo Horn for KO,JR,SANWA	x 1	HK535	— 5.8L Type Ball End	x 1
HK455B	— Alum. Throttle Servo Horn for FUTABA,SAVOX	x 1	HK801Ti-23	— Titanium Turnbuckle 23mm	x 1
HK455C	— Alum. Throttle Servo Horn for HITEC	x 1	HK850L	— Ball Universal 5.8mm Hex ( Long )	x 1
EVO2-491	— EVO2 Alum. Fuel Tank Support Shaft	x 3	HK902	— BH M3 x 6	x 4
HK495	— Harden Steel Front Swing Bearing Mount	x 1	HK903	— BH M3 x 8	x 2
HK510	— Handle	x 1	HK904	— BH M3 x 10	x 2
HK520S	— Receiver Box	x 1	HK905	— BH M3 x 12	x 1
HK522	— Steering Servo Mount	x 1	HK906	— BH M3 x 14	x 4
HK523	— Steering Servo Holder	x 2	HK907	— BH M3 x 16	x 4
HK524A	— Throttle Servo Holder A	x 1	HK908	— BH M3 x 18	x 4
HK525B1	— Throttle Servo Holder B1 HITEC,SAVOX	x 1	HK909	— BH M3 x 20	x 4
HK525B2	— Throttle Servo Holder B2 KO,FUTABA	x 1	HK921	— SH M2.5 x 8	x 1
HK525B3	— Throttle Servo Holder B3 SANWA,JR	x 1	HK924	— SH M2.5 x 10	x 2
HK526A	— Servo Shims 7.5mm	x 2	HK930	— FH M3 x 6	x 6
HK526B	— Servo Shims 8.5mm	x 2	HK938	— FH M3 x 12	x 2
HK526C	— Servo Shims 9.5mm	x 2	HK939	— FH M2.5 x 8	x 1
HK526D	— Servo Shims 10.5mm	x 2	HK951	— M2.5 Nut	x 2
HK527	— Switch Plate	x 1	HK965	— Body Clip	x 4
HK527A	— Servo Shims 1.0mm	x 2	HK977	— Fuel Tank Shaft Rubber ( Bottom )	x 3
HK527B	— Servo Shims 2.0mm	x 2	HK978	— Fuel Tank Shaft Rubber ( Top )	x 3
HK527C	— Servo Shims 3.0mm	x 2	HK982	— Throttle Spring	x 2
HK528-1	— Brake Adj. Nut	x 1	HK-B3625	— Flanged Bearing 3x6x2.5	x 1
HK528-2	— Linkage Pivot	x 2			



All screw suggest applied  
threadlock glue !



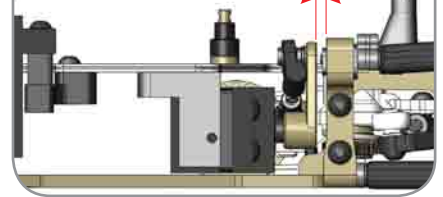
# 11. UPPER DECK ASSEMBLY



## SERVO HORN CLEARANCE

Use appropriate shims to ensure there is at least 2.5mm clearance between the servo horn and the front middle shaft

2.5mm ~ 3.5mm



HK525B1 = HITEC, SAVOX



HK525B2 = KO, FUTABA



HK525B3 = SANWA, JR

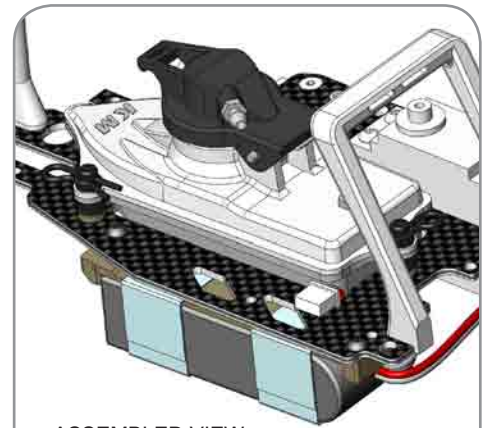
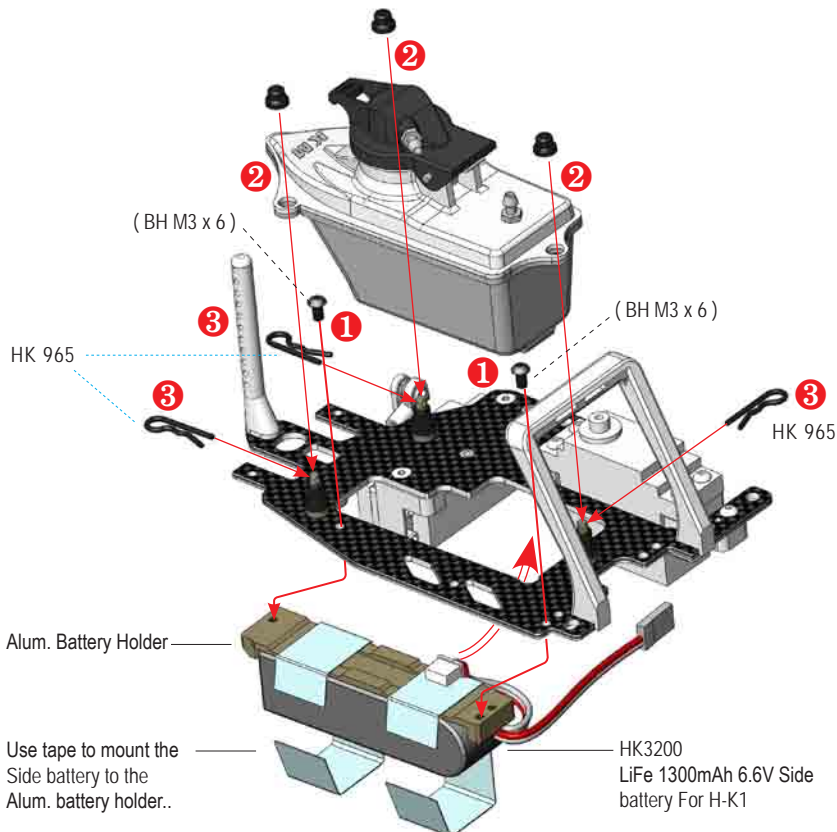
BH M3 x 14  
OR  
BH M3 x 18  
Depend On Which  
Shims Are Using

Switch on the radio to get the neutral position then put on the servo arm.



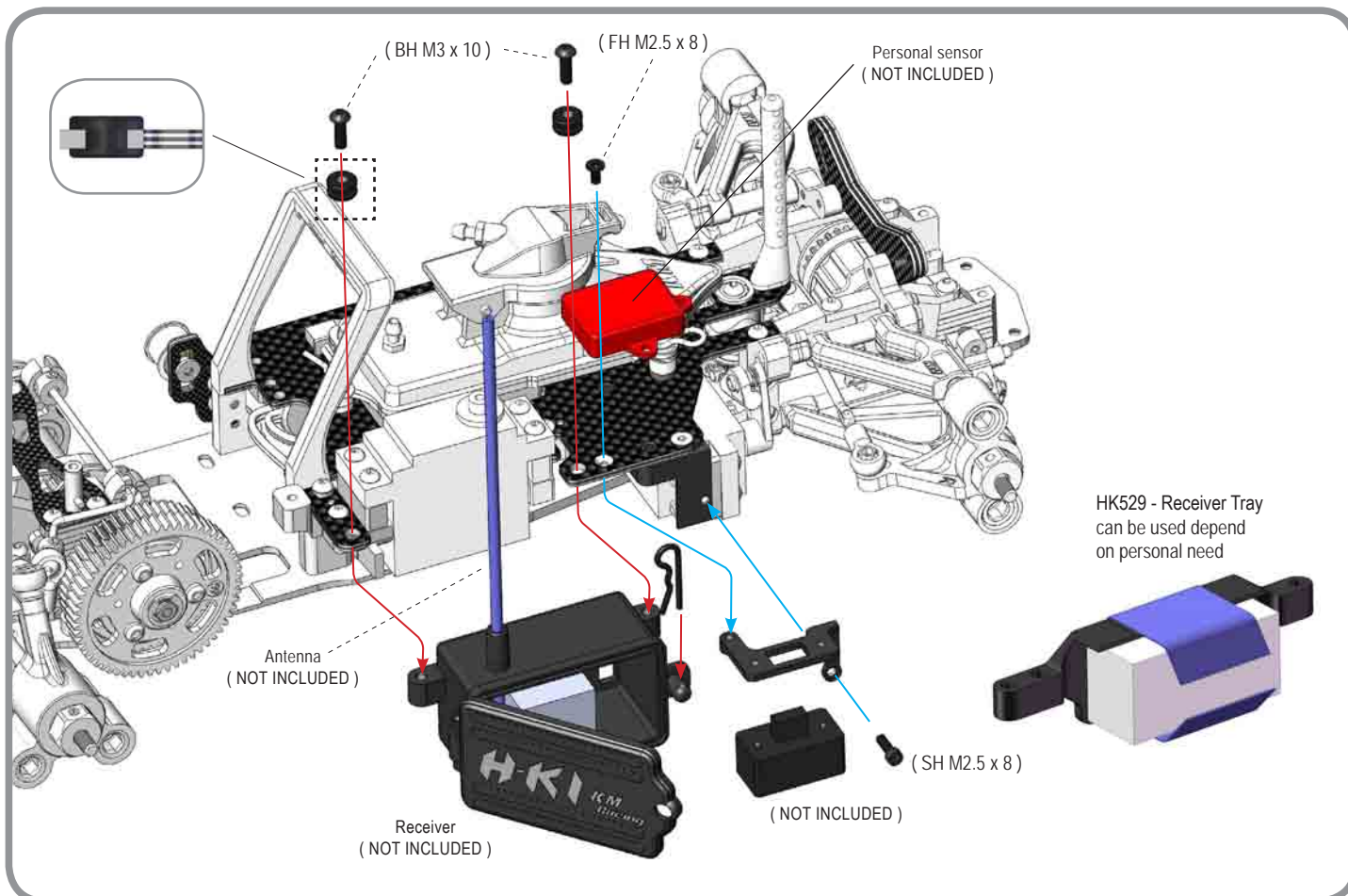
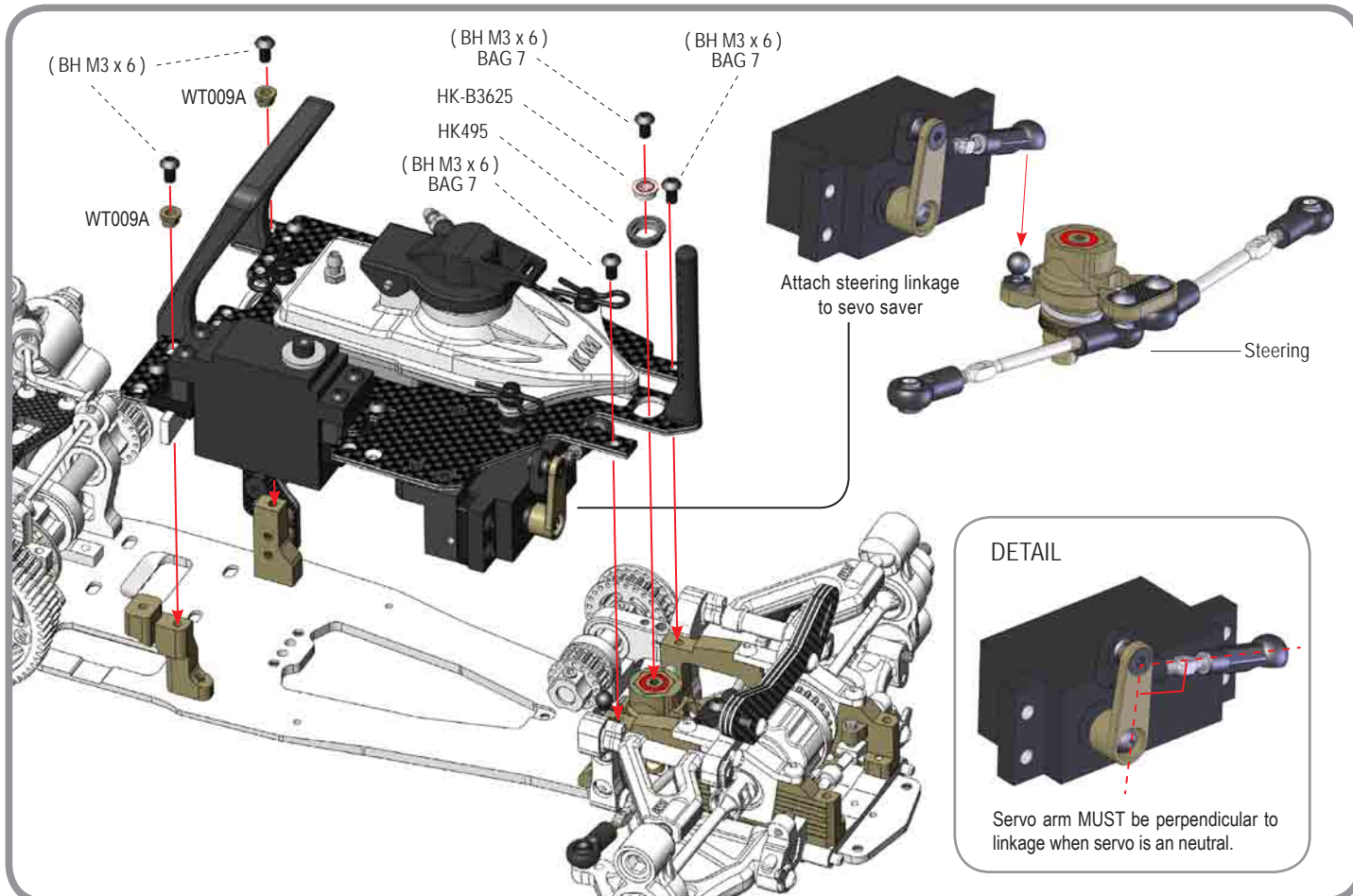
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8



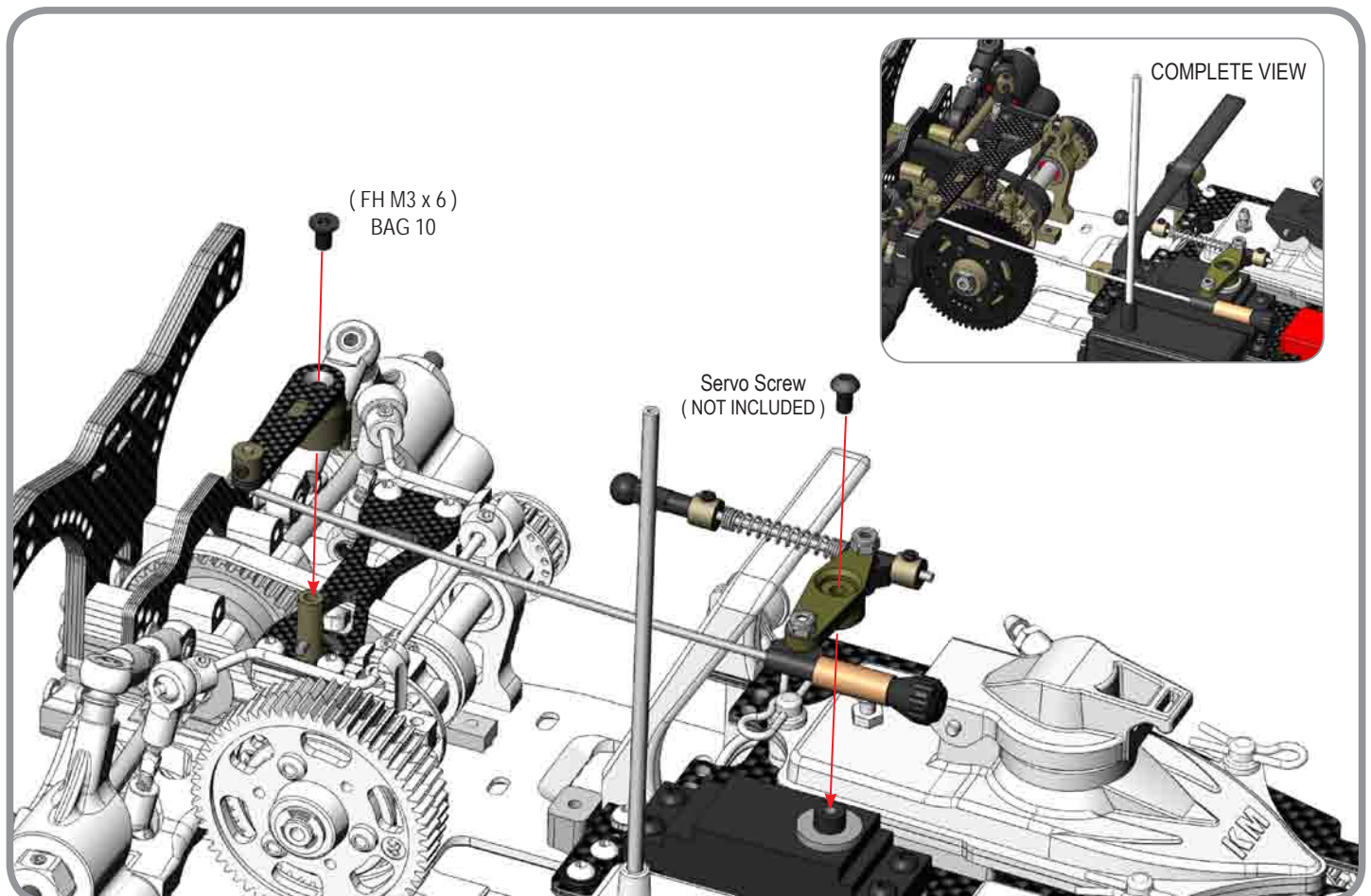
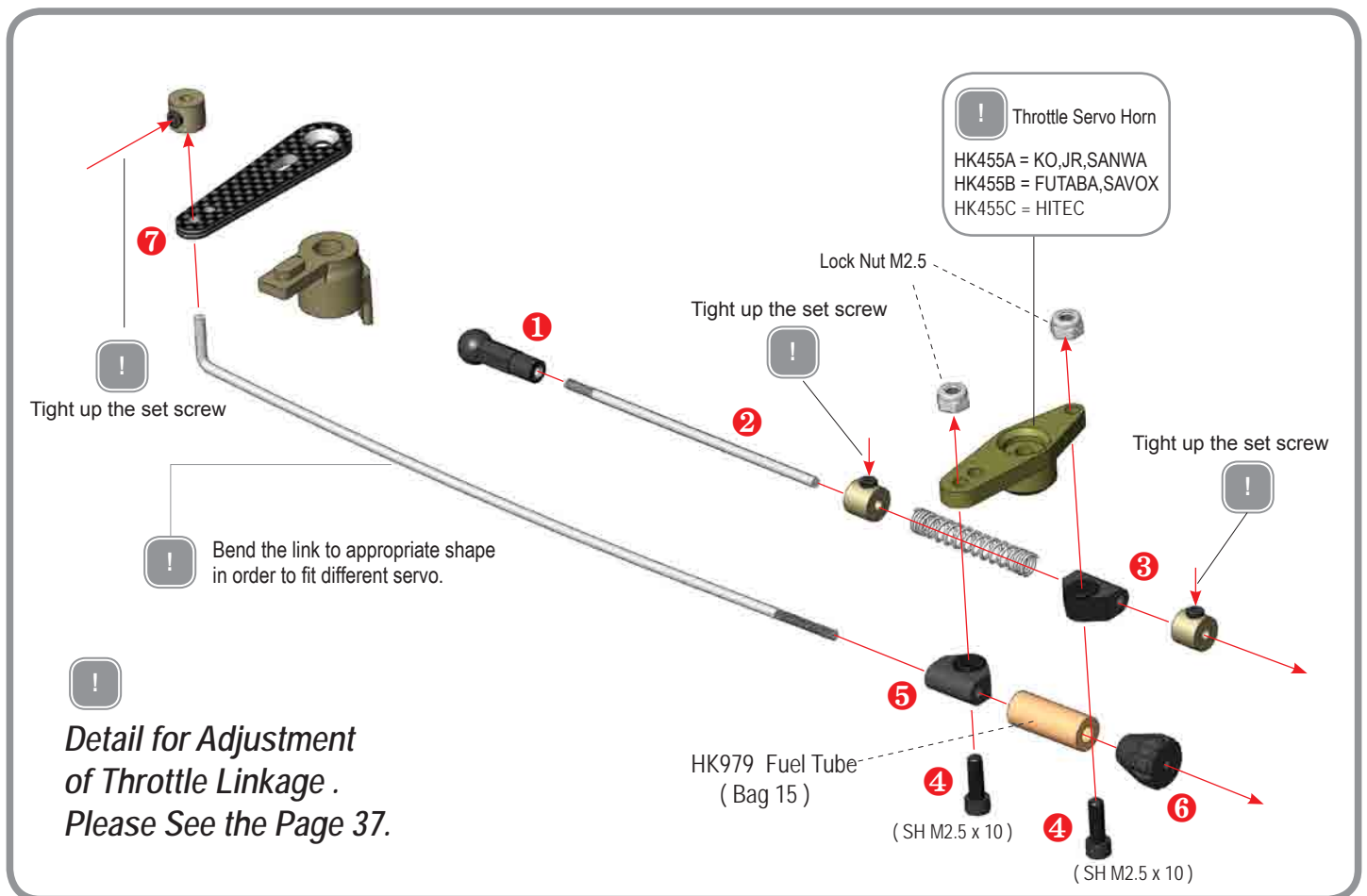


# 11. UPPER DECK ASSEMBLY





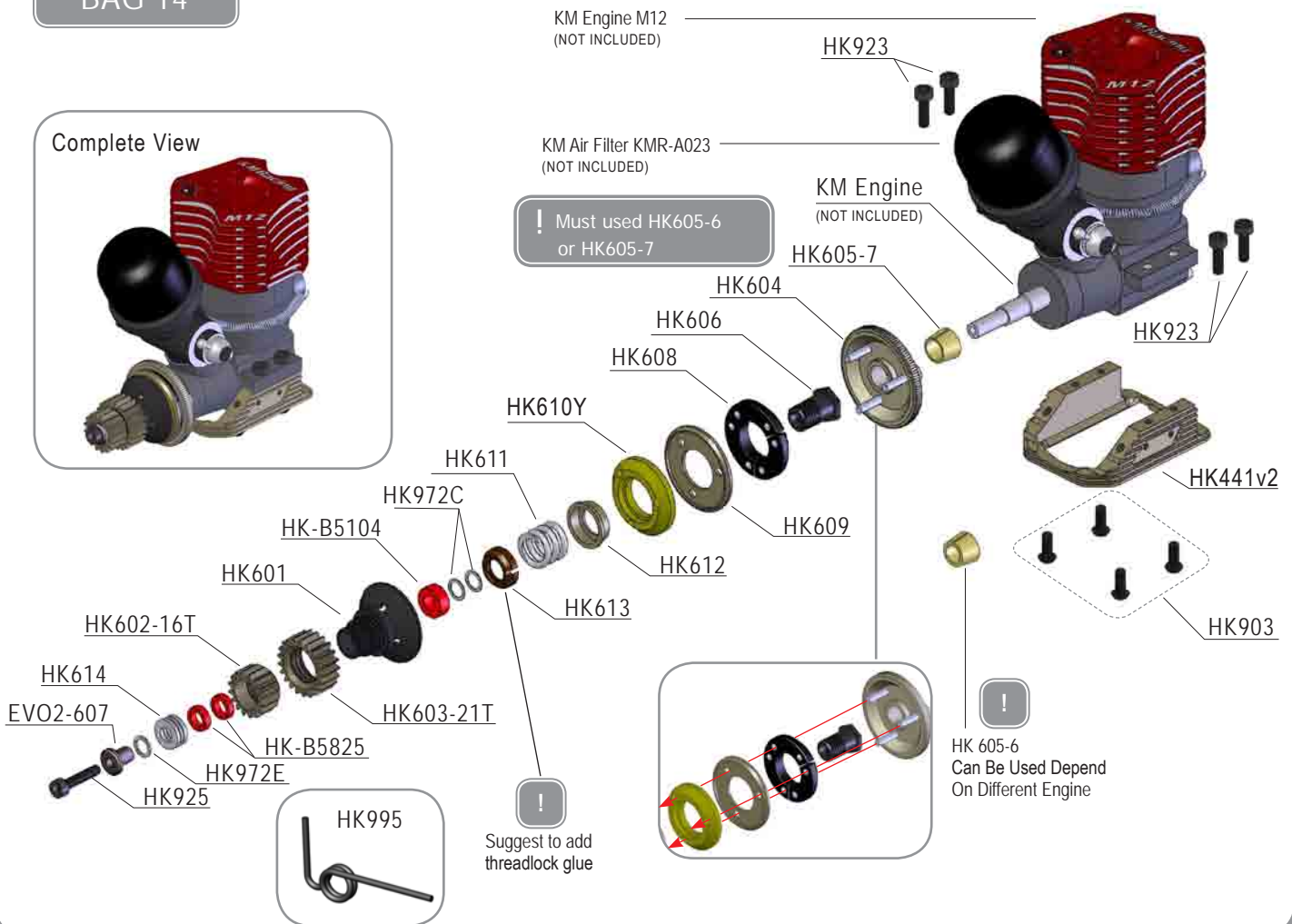
# 11. UPPER DECK ASSEMBLY



# 12. ENGINE & CLUTCH

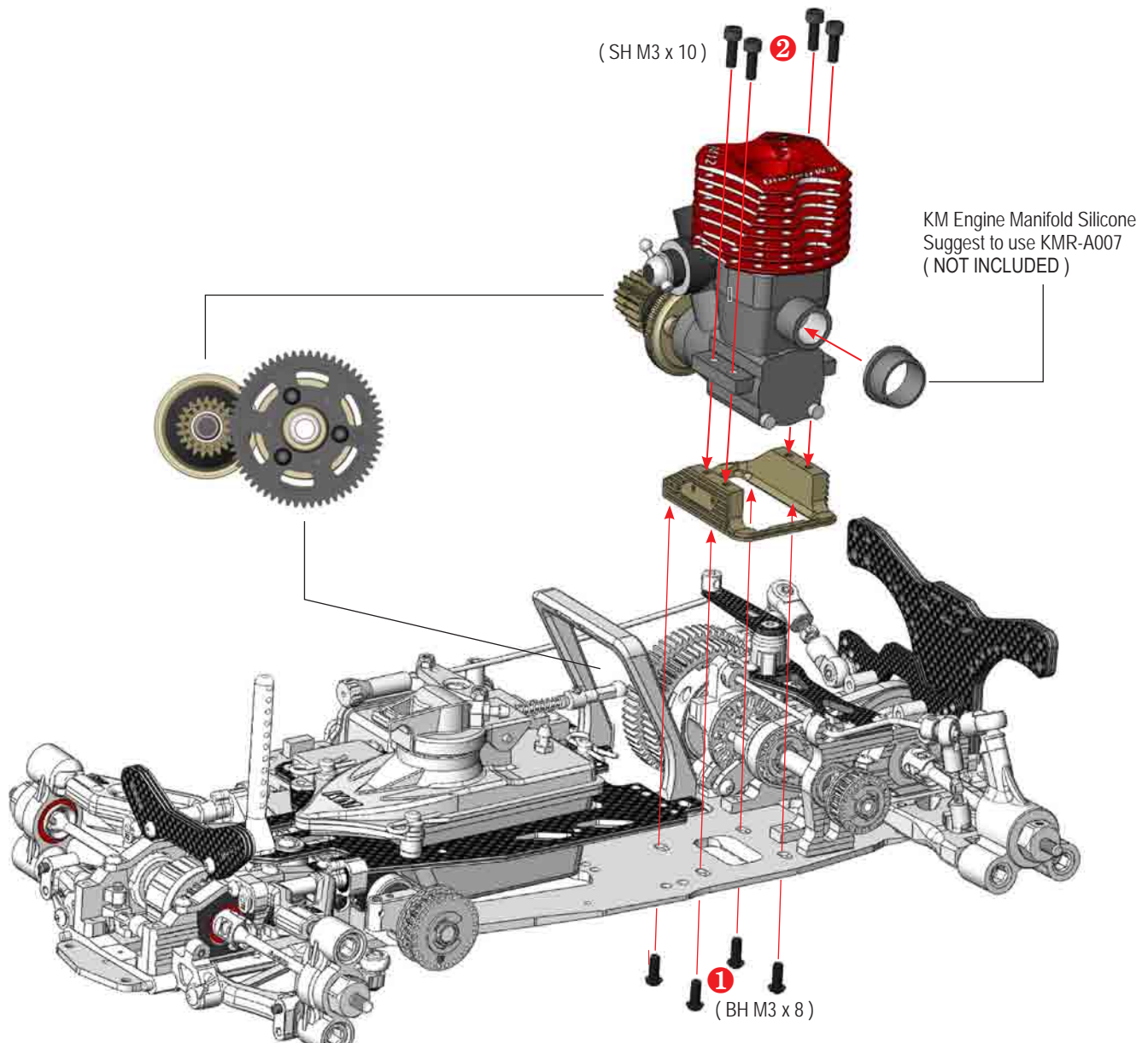
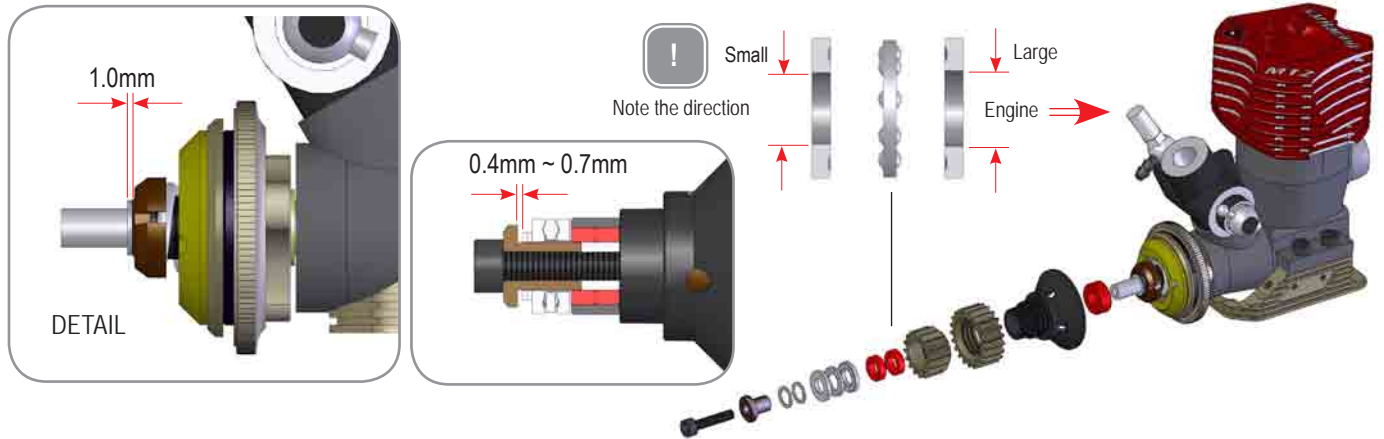
## BAG 14

### Complete View



▶ Item No.	▶ Description	▶ Quantity	▶ Item No.	▶ Description	▶ Quantity
HK441v2	— Engine Mount	x 1	HK613	— Spring Nut	x 1
HK601	— Steel Clutch Bell	x 1	HK614	— Trust Bearing	x 1
HK602-16T	— Pinion Gear 16T	x 1	HK903	— BH M3 x 8	x 4
HK603-21T	— Pinion Gear 21T	x 1	HK923	— SH M3 x 10	x 4
HK604	— Flywheel	x 1	HK925	— SH M3 x 15	x 1
HK605-6	— Tapered collar 6mm	x 1	HK972A	— S 5 x 7 x 0.1 Shims	x 2
HK605-7	— Tapered collar 7mm	x 1	HK972B	— S 5 x 7 x 0.2 Shims	x 2
HK606	— Flywheel Nut	x 1	HK972C	— S 5 x 7 x 0.3 Shims	x 2
EVO2-607	— EVO2 Red Steel Clutch Bell Bushing	x 1	HK972D	— S 5 x 7 x 0.4 Shims	x 2
HK608	— Clutch Flyweight	x 3	HK972E	— S 5 x 7 x 0.5 Shims	x 2
HK609	— Clutch Disc	x 1	HK995	— Muffler Stay Spring Link	x 1
HK610Y	— Clutch Shoe (Yellow)	x 1	HK-B5104	— Bearing 5 x 10 x 4	x 1
HK611	— Clutch Spring	x 1	HK-B5825	— Steel Bearing 5 x 8 x 2.5	x 2
HK612	— Spring Catch	x 1			

## 12. ENGINE & CLUTCH





13. FRONT BUMPER & REAR STIFFENER

BAG 15

HK532

HK530

HK905

HK115

HK933

HK903

HK952

HK003B

HK531

HK904

HK933

HK534

HK801Ti-23

HK850L

HK851

HK536B

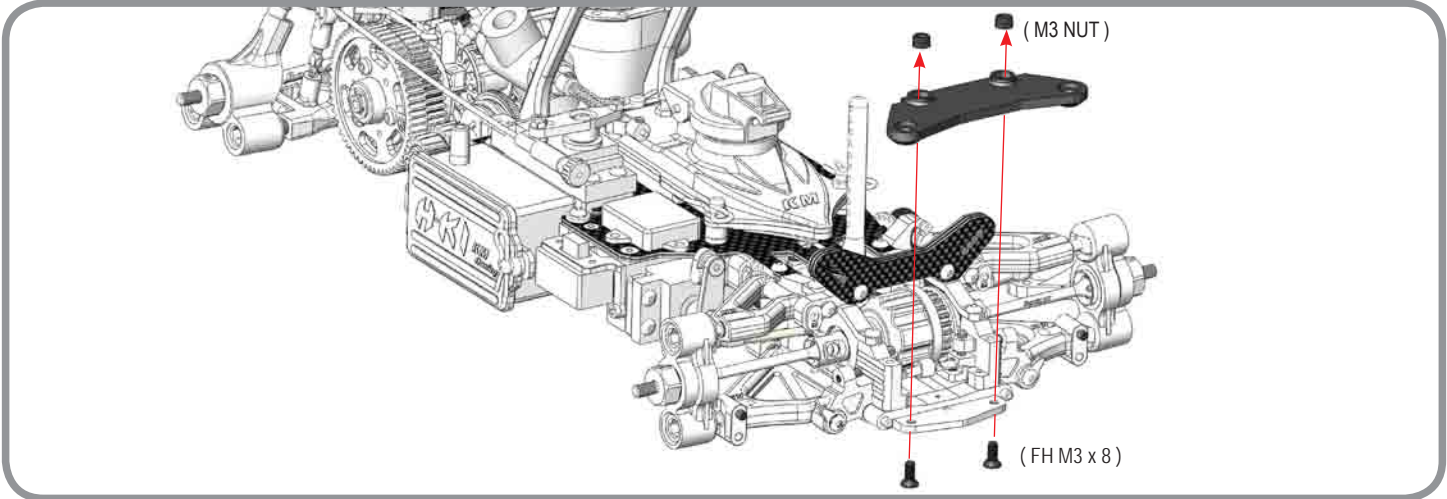
HK971

HK914

EVO2-105  
EVO2 Ballend Titanium  
Rear Stiffener

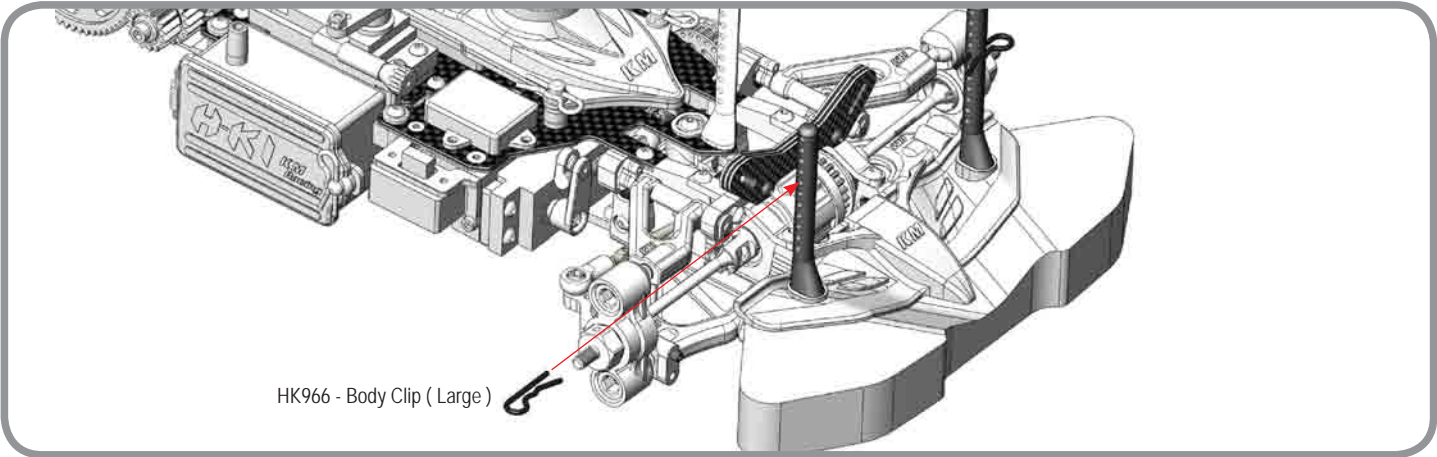
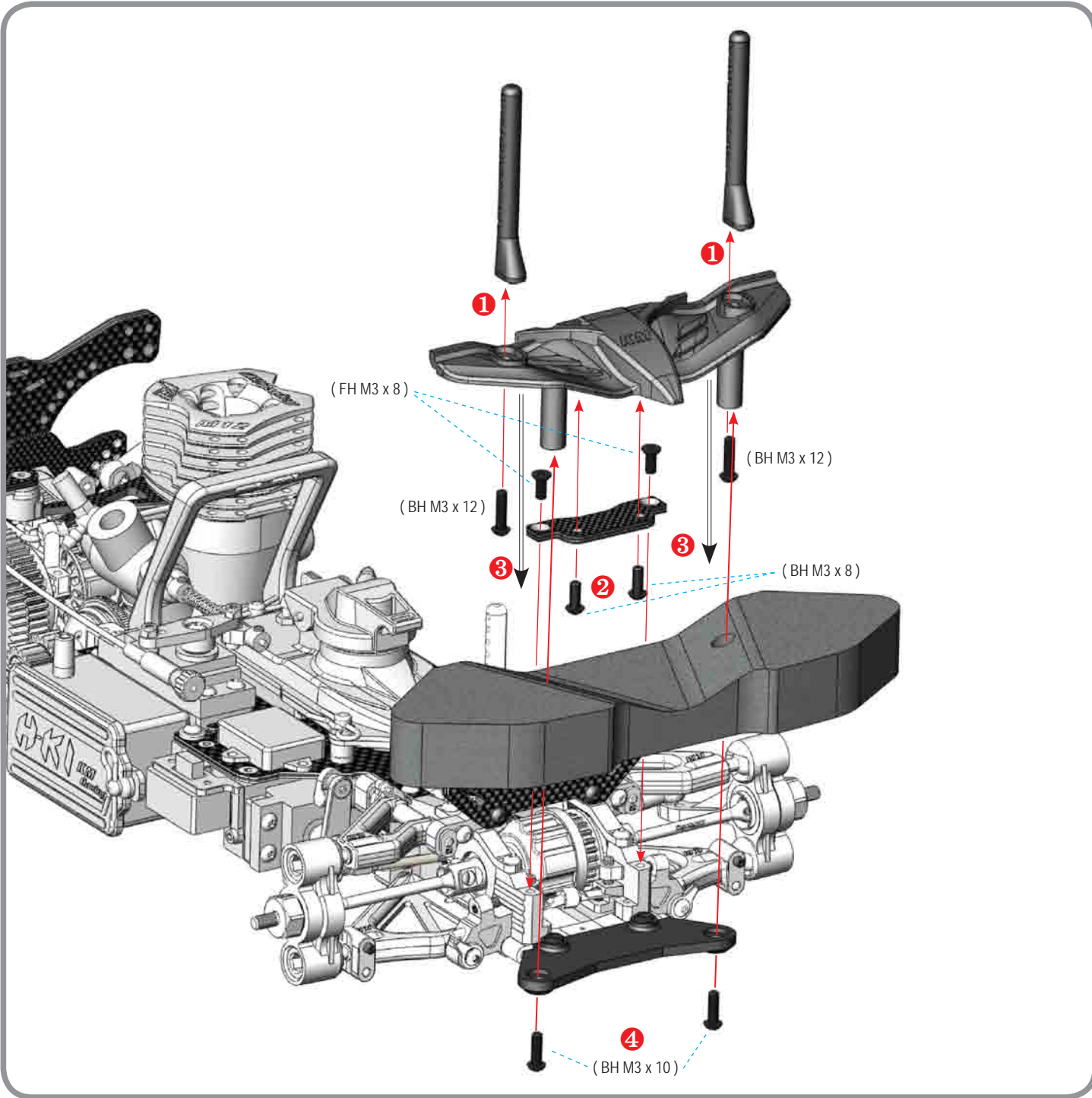
! You can attach the shocks before put on the foam bumper

Item No.	Description	Quantity	Item No.	Description	Quantity
HK003B	Bat Head Foam Bumper	x 1	HK903	BH M3 x 8	x 2
HK115	Carbon Bat Head Adapter	x 1	HK904	BH M3 x 10	x 2
HK530	Bat Head Bumper	x 1	HK905	BH M3 x 12	x 2
HK531	Lower Bumper	x 1	HK914	SS M3 x 16	x 1
HK532	Front Body Post	x 2	HK933	FH M3 x 8	x 4
HK534	4.8mm Ball End	x 1	HK952	M3 Nut	x 2
HK536B	Link Plastic 17.5mm	x 1	HK966	Body Clip (Large)	x 10
HK801Ti-23	Titanium Turnbuckle 23mm	x 1	HK971	EVO2 Collar 3x6x5	x 1
HK850L	Ball Universal 5.8mm Hex (Long)	x 1	HK979	Fuel Tube	x 1
HK851	Ball Stud 4.8mm	x 1			

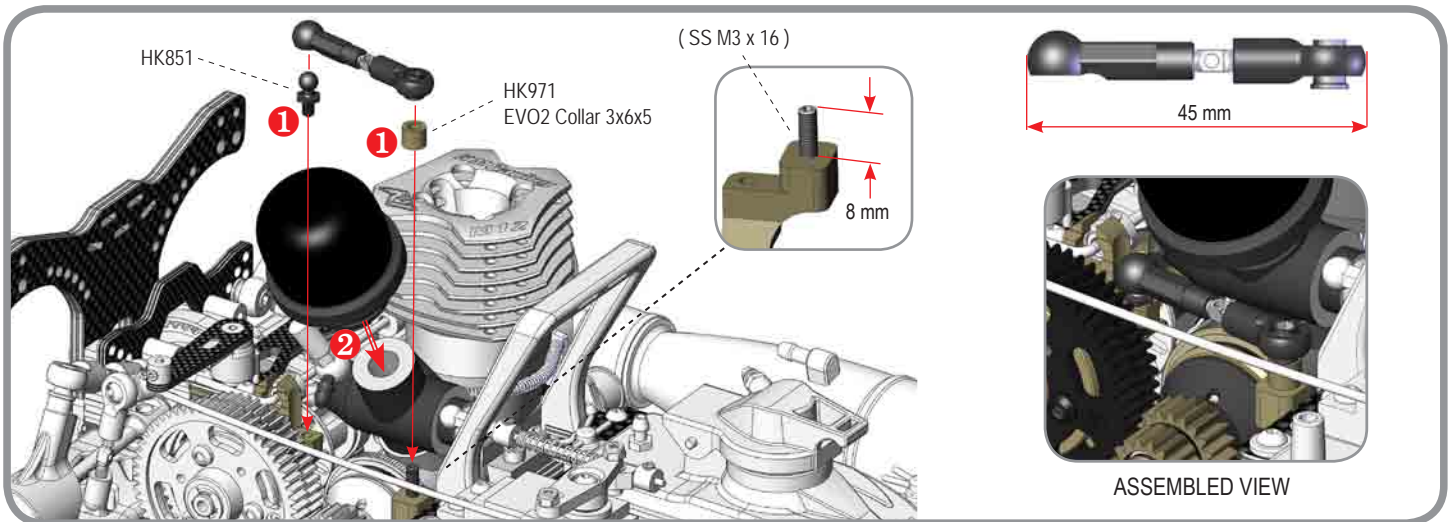




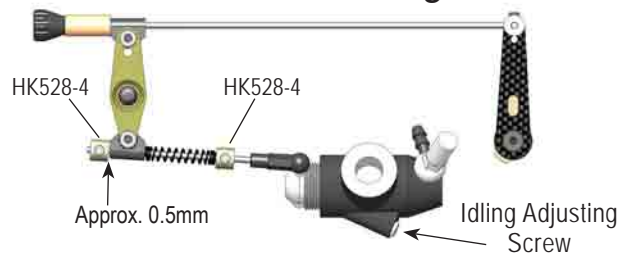
**13. FRONT BUMPER & REAR STIFFENER**



# 13. FRONT BUMPER & REAR STIFFENER



## Adjustment of Throttle Linkage



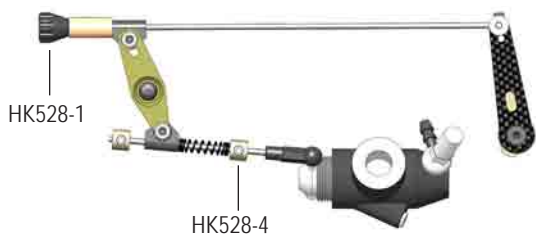
### Neutral

- \* Turn on the transmitter and receiver and set the engine control servo trim to the neutral position.
- \* Adjust the idling adjusting screw on the carburetor to be open approx. 1mm.
- \* Adjust the position of (HK528-4).
- \* Adjust the movement of each part to move smoothly
- \* Adjust the engine while it is not running.



### High Throttle

- \* Adjust the servo-horn hole position to make the carburetor fully open.
- \* Change the position of (HK528-4) when the carburetor is not opening fully or if it is opening excessively. Or if available on the transmitter, adjust the throttle high end point.



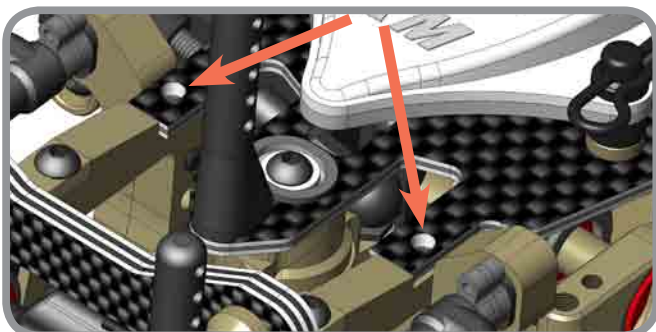
### Brake

- \* Adjust (HK528-1) so the brakes work smoothly.
- \* If the brakes apply too much or not enough, adjust (HK528-4) accordingly. Or if available on the transmitter, adjust the throttle high end point.

## SETUP FRONT SWING

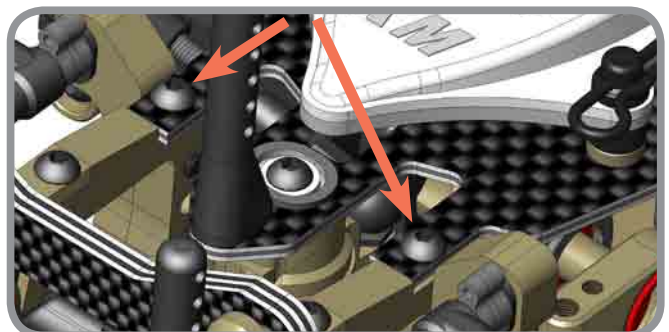
### FRONT SWING - ON

Remove Two Screw (BH M3x6)



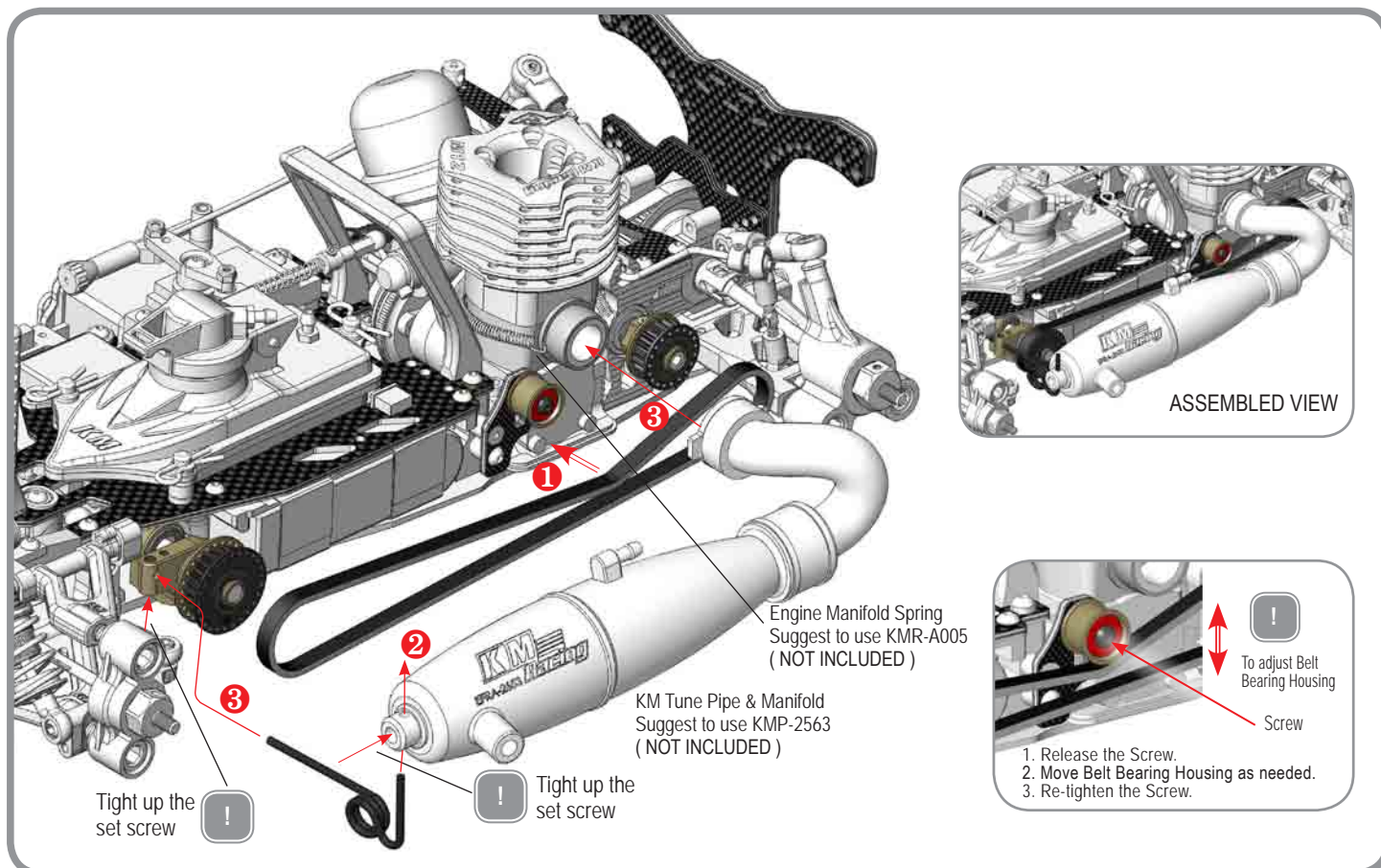
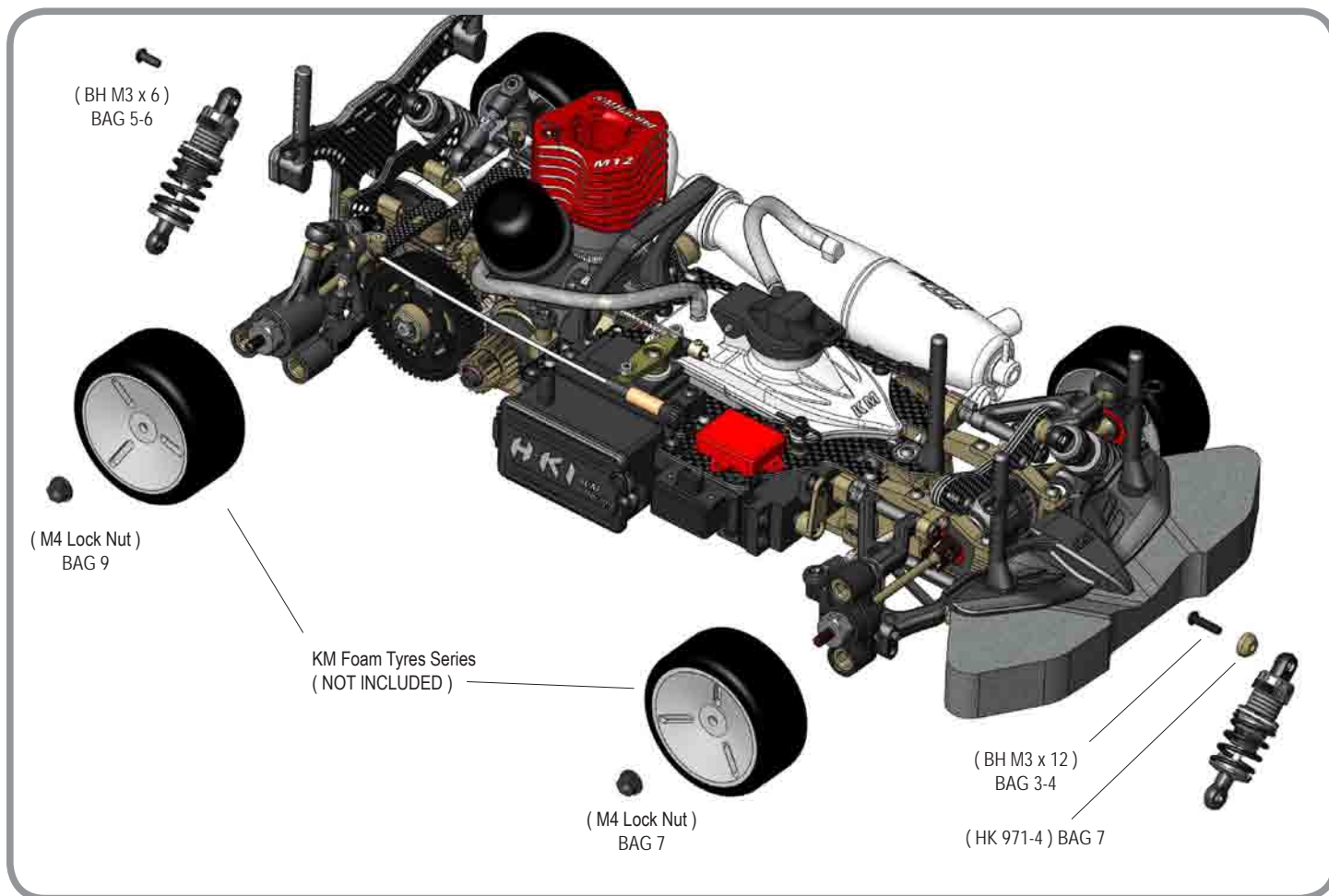
### FRONT SWING - OFF

Add Two Screw (BH M3x6)

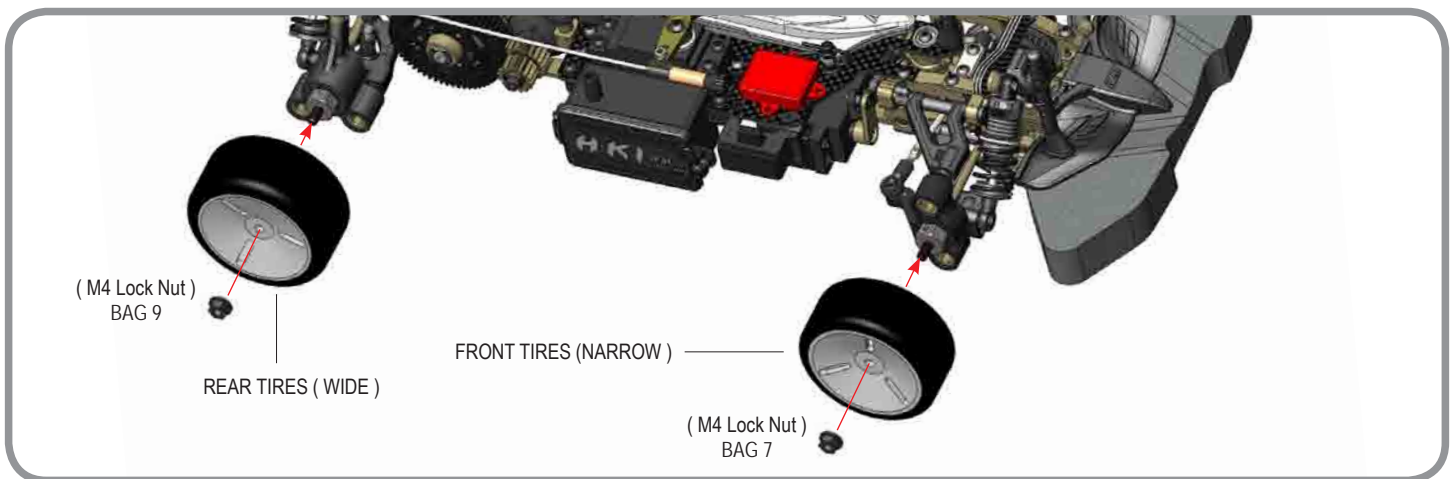
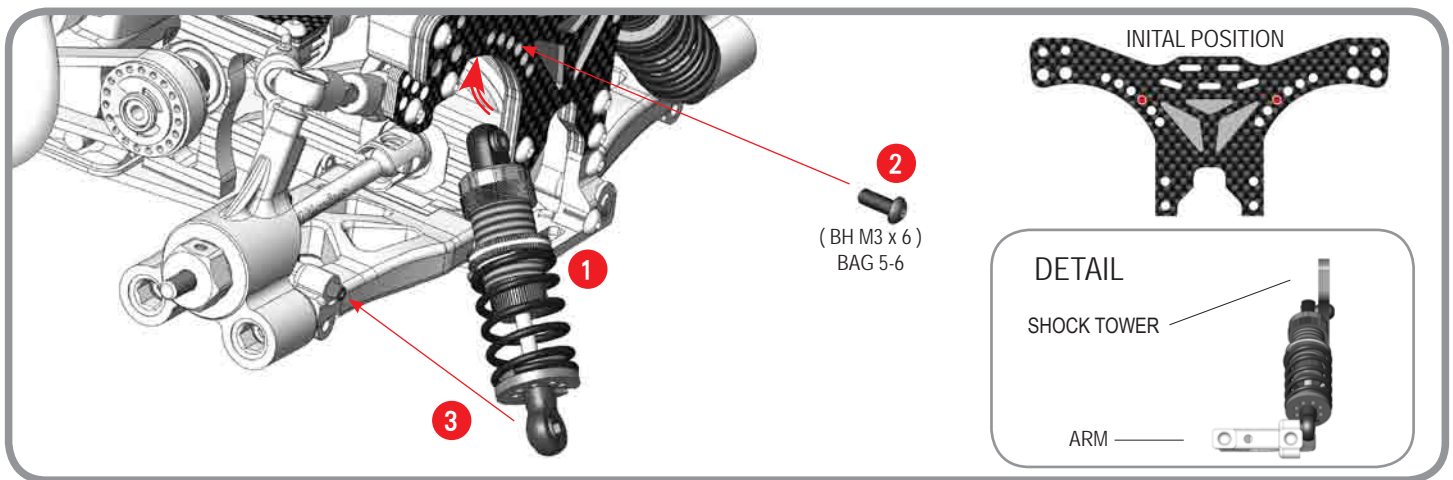
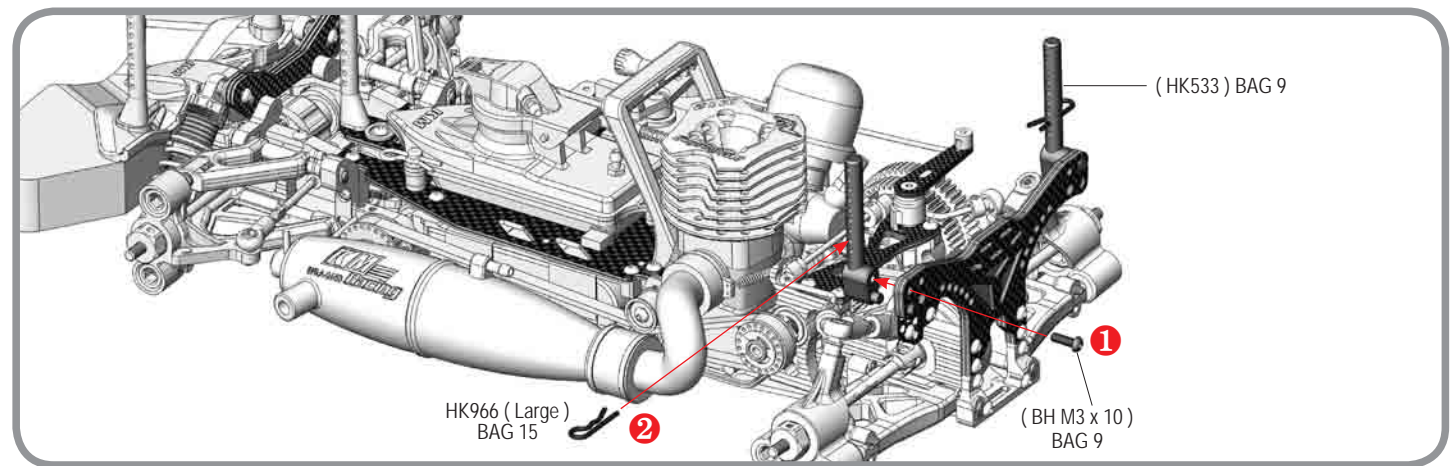
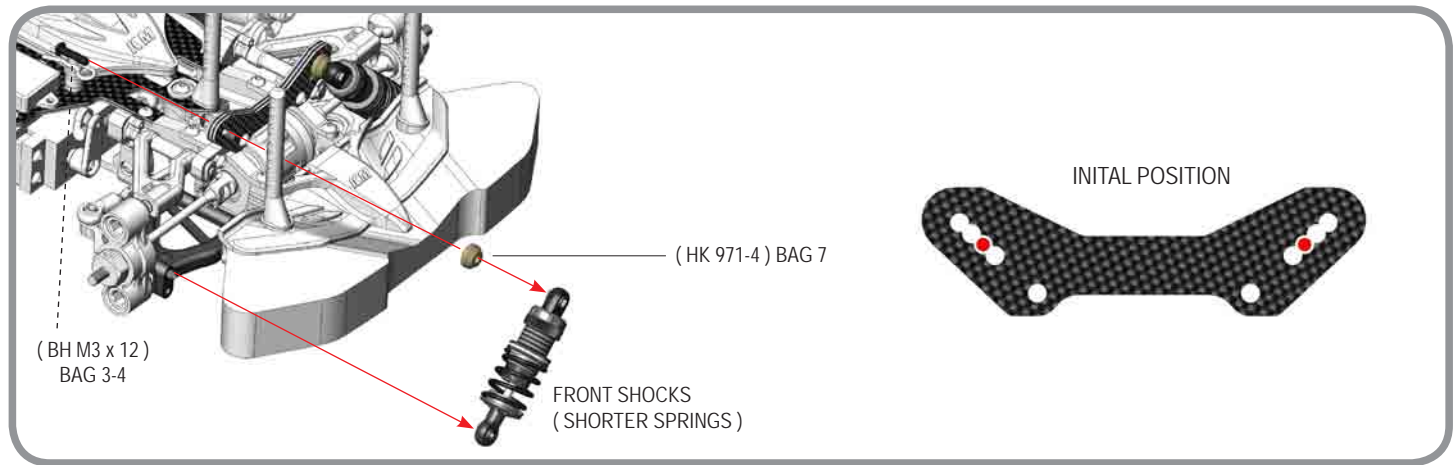




# FINAL ASSEMBLY

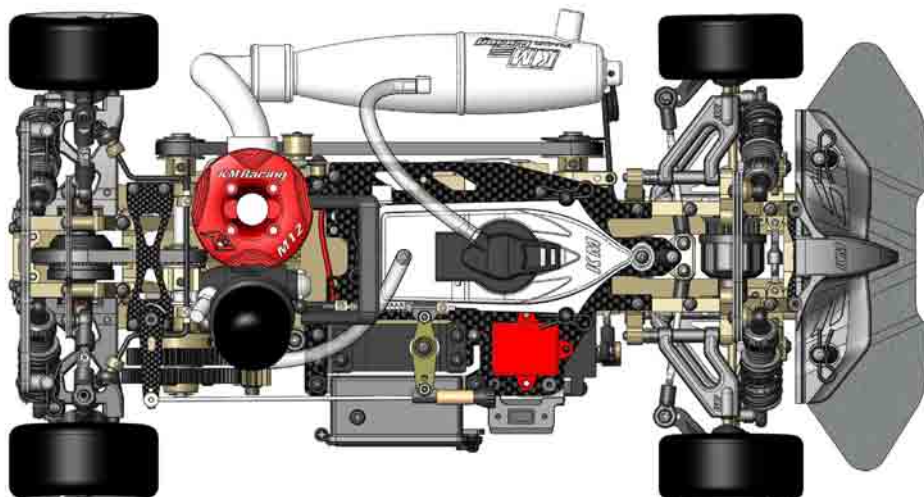


# FINAL ASSEMBLY





## ***FINAL ASSEMBLY***

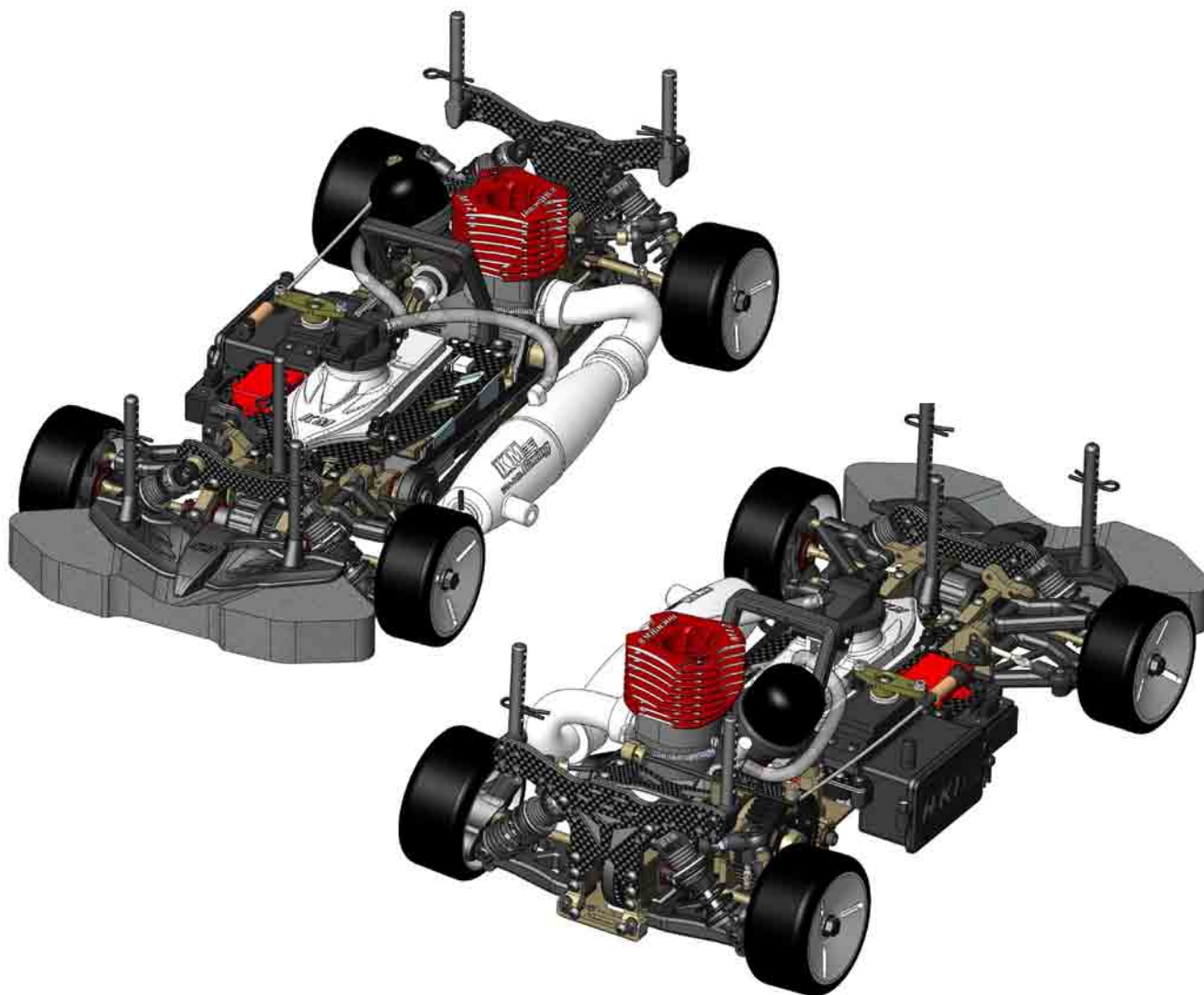


Cut 2 Pieces of silicone tubing and install as follows :

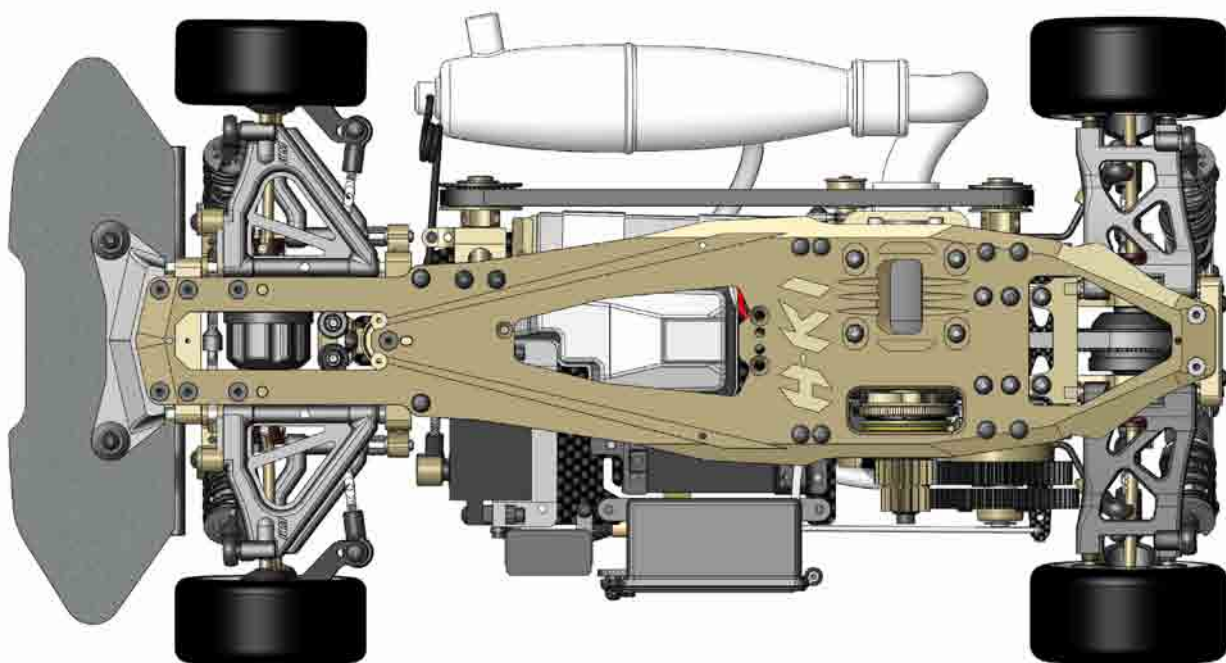
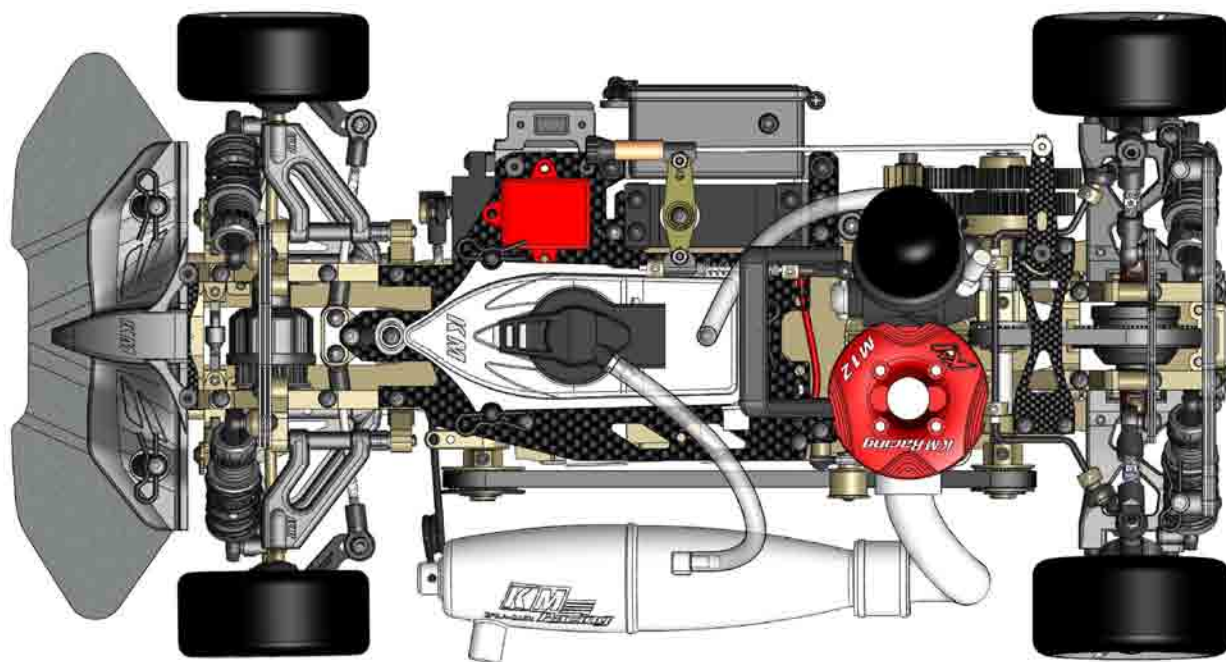
\* Pressure line - between exhaust pipe and fuel tank cap.

\* Fuel line - between fuel tank and carburetor.

## ***FINAL COMPLETE VIEWS***





# ***FINAL COMPLETE VIEWS***



## *H-K1 (EVO II ) Parts List*

Pic.	Item No	Description	QTY
	EVO2-001	EVO2 3mm 7075-T6 Main Chassis	1
	EVO2-002	EVO2 Fuel Tank	1
	HK003B	Bat-Head Foam Bumper	1
	WT009A	Screw Spacer A	2
	EVO2-100	EVO2 2mm Carbon Upper Deck	1
	HK101L-A	Alum. Front Belt Adjust Bearing Hub Holder Left	1
	HK101R-A	Alum. Front Belt Adjust Bearing Hub Holder Right	1
	HK102-4	4mm Front Carbon Shock Tower	1
	EVO2-104	EVO2 Alum. Battery Holder	1
	EVO2-106	EVO2 2.5mm Carbon Rear Gear Box Upper Plate	1
	HK107	2.5mm Carbon Brake Arm	1
	HK108	2.5mm Carbon Camber Plate	1
	EVO2-109	EVO2 4mm Rear Carbon Shock Tower	1
	HK110L-A	Alum. Rear Belt Adjust Bearing Hub Holder Left	1
	HK110R-A	Alum. Rear Belt Adjust Bearing Hub Holder Right	1
	HK111-HL	Stainless Steel Brake Plate With Pad Left	1
	HK111-HR	Stainless Steel Brake Plate With Pad Right	1
	HK112A	2mm Carbon Servo Saver Plate A	1
	HK112B	2mm Carbon Servo Saver Plate B	1
	EVO2-114	EVO2 Carbon Belt Tension Stand	1
	HK115	Carbon Bat Head Adapotor	1
	HK116	Carbon Main Shaft Collar 6x8x2.7	1
	EVO2-177B-P	5.5mm Bando Plastic Rear Belt	1
	EVO2-192B-P	5mm Bando Plastic Front Belt	1
	HK200	Front Diff. Case	1
	EVO2-201	EVO2 Front Diff. Cover	1

Pic.	Item No	Description	QTY
	EVO2-202F	EVO2 Red Steel Front Diff. Joint	2
	EVO2-202R	EVO2 Red Steel Rear Diff. Joint	2
	HK203	Big Bevel Diff. Gear	4
	HK204	Small Bevel Diff Gear	8
	HK205	Diff. Shaft	4
	HK207	F&R Big Bevel Diff. Gear Shims	4
	HK208	Small Bevel Diff. Gear Shims	8
	HK209	Outside Diff. Joint Shims	4
	HK210	Diff. Gear O-Ring	4
	HK211	Diff. Case O-Ring	2
	HK220	Rear Diff. Case	1
	HK221	Rear Diff. Cover	1
	HK301	Shock Shock Absorber	4
	HK302	Alum. Upper Shock Cap	4
	HK303	Shock Head Ball End	4
	HK304F	Front Shock Piston	2
	HK304R	Rear Shock Piston	2
	HK305F	Front Shock Shaft	2
	HK305R	Rear Shock Shaft	2
	HK306	Alum. Shock Body	4
	HK307	O-Ring Slims	8
	HK308	Alum. Spring Adj. Nut	4
	HK309	Alum. Lower Shock Cap	4
	HK310F	Front Lower Spring Cap	2
	HK310R	Rear Lower Spring Cap	2
	HK311	Shock O-Ring	10



## *H-K1 (EVO II ) Parts List*

Pic.	Item No	Description	QTY
	HK312	Shock Piston Shims	4
	HK313	Adj. Nut O-ring	4
	HK321	Front Shock Spring	2
	HK331	Rear Shock Spring	2
	HK387B	Bando H-K1 Middle Belt	1
	EVO2-400L	EVO2 Alum. Front Upper BulkHead Left	1
	EVO2-400R	EVO2 Alum. Front Upper BulkHead Right	1
	EVO2-401L	EVO2 Alum. Front Lower BulkHead Left	1
	EVO2-401R	EVO2 Alum. Front Lower BulkHead Right	1
	HK402L	Front Suspension Arm Holder Left	1
	HK402R	Front Suspension Arm Holder Right	1
	HK403	Alum. Front Lower Suspension Arm Mount	1
	HK404-1	Alum. Front Anti-Roll Bar Mount	2
	HK404L	Alum. Front Anti-Roll Bar Mount	1
	HK404R	Alum. Front Anti-Roll Bar Mount	1
	HK408	Alum. Hex Hub Adaptor	4
	EVO2-410L	EVO2 Aluminium 2 Speed Shaft Stand L	1
	EVO2-410R	EVO2 Aluminium 2 Speed Shaft Stand R	1
	HK411L	Alum. Rear Upper Bulkhead Left	1
	HK411R	Alum. Rear Upper Bulkhead Right	1
	HK412L	Alum. Rear Bottom Bulkhead Left	1
	HK412R	Alum. Rear Bottom Bulkhead Right	1
	HK413	Alum. Rear Arm Holder	1
	EVO2-414	EVO2 Alum. Rear Back Cover	1
	HK415	Alum. Brake Arm Holder	1
	HK430HX	Alum. Hex Type Upper Servo Saver	1

Pic.	Item No	Description	QTY
	HK431HX	Alum. Hex Type Bottom Servo Saver	1
	HK432HX	Alum. Hex Type Servo Saver Bearing Holder	1
	HK433	Alum. Servo Saver Shaft	1
	HK434	Alum. Servo Saver Spring Nut	1
	HK435	Servo Saver Spring	1
	HK436A	Steering Servo Horn for KO,JR,SANWA	1
	HK436B	Steering Servo Horn for FUTABA,SAVOX	1
	HK436C	Steering Servo Horn for HITEC	1
	EVO2-440	EVO2 Alum. Centre Mount	1
	HK441v2	Engine Mount	1
	EVO2-450L	EVO2 Alum. Radio Plate Mount Left	1
	EVO2-450R	EVO2 Alum. Radio Plate Mount Right	1
	HK452	Belt Tension Shaft	1
	HK453	Belt Bearing Housing	1
	HK455A	Alum. Throttle Servo Horn for JR, KO, SANWA	1
	HK455B	Alum. Throttle Servo Horn for FUTABA, SAVOX	1
	HK455C	Alum. Throttle Servo Horn for HITEC	1
	EVO2-460-16T-P	EVO2 Plastic Pulley 16T	1
	EVO2-460-19T-P	EVO2 Plastic Pulley 19T	1
	EVO2-460-20T-P	EVO2 Plastic Brake Pulley 20T	1
	EVO2-460-23T-P	EVO2 Plastic Pulley 23T	1
	EVO2-460-24T-P	EVO2 Plastic Front Diff. Pulley-24T	1
	HK470	Alum. 2 Speed Gear Housing	1
	HK471	Alum. 1st Gear Housing With One Way Bearing	1
	HK472V2	Harden Steel 2 Speed Adapter (Version 2)	1
	EVO2-473	EVO2 Red Steel 2 Speed Roller Pin	2



## ***H-K1 (EVO II ) Parts List***

Pic.	Item No	Description	QTY
	HK478	2 Spped Shoes Spring	2
	HK480	Front Upper Arm Pin	2
	HK481	Front Lower Arm Pin	2
	HK482	Rear Lower Arm Pin	2
	EVO2-483A	EVO2 Red Steel / Alum. Front Unversal Shaft	2
	HK484	Rear Dog Bone	2
	EVO2-484A	EVO2 Red Steel Rear Wheel Hub	2
	EVO2-485A	Alum. 7075-T6 Middle Shaft	1
	EVO2-486-HW	EVO2 Two Speed Steel Shaft (Hollow)	1
	HK487	D2 x 9.7 Pin	10
	HK489	1.5mm Brake Disc	1
	EVO2-490	EVO2 Alum. Brake Post	1
	EVO2-491	EVO2 Alum. Fuel Tank Support Shaft	3
	HK492-1	Front Anti-Roll Bar Shaft Cup	1
	HK492-2	Front Anti-Roll Bar Shaft Ball	1
	HK495	Harden Steel Front Swing Bearing Mount	1
	HK500C	Hard Front Upper Arm with Carbon	2
	HK501C	Hard Front Lower Arm with Carbon	2
	HK502C-L	Front Knuckle Arm Left with Carbon	1
	HK502C-R	Front Knuckle Arm Right with Carbon	1
	HK503C	Rear Hub with Carbon	2
	HK504C	Hard Rear Lower Arm with Carbon	2
	HK505A	Front Lower Arm Spacer 2mm	2
	HK505B	Front Lower Arm Collar 2mm	2
	HK506A	1mm Caster Clips	6

Pic.	Item No	Description	QTY
	HK506B	2mm Caster Clips	4
	HK507A1	Roll Centre Collar A1	4
	HK507A2	Roll Centre Collar A2	4
	HK508B1	Roll Centre Collar B1	4
	HK508B2	Roll Centre Collar B2	4
	HK510	Handle	1
	HK520S	Receiver Box	1
	HK522	Steering Servo Mount	1
	HK523	Streering Servo Holder	2
	HK524A	Throttle Servo Holder A	1
	HK525B1	Throttle Servo Holder B1 HITEC, SAVOX	1
	HK525B2	Throttle Servo Holder B2 KO, FUTABA	1
	HK525B3	Throttle Servo Holder B3 SANWA, JR	1
	HK526A	Servo Shims 7.5mm	2
	HK526B	Servo Shims 8.5mm	2
	HK526C	Servo Shims 9.5mm	2
	HK526D	Servo Shims 10.5mm	2
	HK527	Switch Plate	1
	HK527A	Servo Shims 1.0mm	2
	HK527B	Servo Shims 2.0mm	2
	HK527C	Servo Shims 3.0mm	2
	HK528-1	Brake Adj. Nut	1
	HK528-2	Linkage Pivot	2
	HK528-3	Throttle Servo Link Cap	1
	HK528-4	Linkage Stopper	4
















## *H-K1 (EVO II ) Parts List*

Pic.	Item No	Description	QTY
	HK528-5	Throttle Link	1
	HK528-6	Brake Post Link	1
	HK529	Reciver Tray	1
	HK530	Bat Head Bumper	1
	HK531	Lower Bumper	1
	HK532	Front Body Post	3
	HK533	Rear Body Post	2
	HK534	4.8mm Ball End	2
	HK535	5.8 L Type Ball End	1
	HK536B	Link Plastic 17.5mm	13
	HK538C	6.8mm Ball End 20mm	4
	HK550	2 Speed Shoe	2
	HK551-59T	Spur Gear 59T (1st)	1
	HK552-54T	Spur Gear 54T (2nd)	1
	HK563	Front & Rear Bearing Busing	4
	HK564AP	Alum. Ball Cup Screw	8
	HK601	Steel Clutch Bell	1
	HK602-16T	Pinion Gear 16T	1
	HK603-21T	Pinion Gear 21T	1
	HK604	Flywheel	1
	HK605-6	Tapered Collar 6mm	1
	HK605-7	Tapered Collar 7mm	1
	HK606	Flywheel Nut	1
	EVO2-607	EVO2 Red Steel Clutch Bell Bushing	1
	HK608	Clutch Flyweight	3

Pic.	Item No	Description	QTY
	HK609	Clutch Disc	1
	HK610Y	Clutch Shoe(yellow)	1
	HK611	Clutch Spring	1
	HK612	Spring Catch	1
	HK613	Spring Nut	1
	HK614	Trust Bearing	1
	HK801Ti-23	Titanium Turnbuckle 23mm	4
	HK801Ti-48	Titanium Steering Turnbuckles 48mm	2
	HK802Ti-21	Titanium Turnbuckle 21mm	2
	HK850L	Ball Universal 5.8mm Hex (Long)	10
	HK850S	Ball Universal 5.8mm Hex (Short)	6
	HK851	Ball Stud 4.8mm	2
	HK852A	Alum. 7075-T6 8.5mm Ball Screw	8
	EVO2-853A	EVO2 Alum. Rear Roll Bar Ball	2
	HK854	Ball Universal 6.8mm Hex	4
	HK901	BH M3 x 5	4
	HK902	BH M3 x 6	47
	HK903	BH M3 x 8	16
	HK904	BH M3 x 10	10
	HK905	BH M3 x 12	7
	HK906	BH M3 x 14	6
	HK907	BH M3 x 16	8
	HK908	BH M3 x 18	4
	HK909	BH M3 x 20	4
	HK911	SS M3 x 3	14

## *H-K1 (EVO II ) Parts List*

Pic.	Item No	Description	QTY
	HK912	SS M3 x 5	4
	HK913	SS M3 x 8	10
	HK914	SS M3 x 16	3
	HK915	SS M4 x4	5
	HK921	SH M2.5 x 8	1
	HK922	SH M2.5 x 12	2
	HK923	SH M3 x 10	4
	HK924	SH M2.5 x 10	2
	HK925	SH M3 x 15	1
	HK930	FH M3 x 6	18
	HK933	FH M3 x 8	4
	HK936	FH M2 x 6	4
	HK937	FH M3 x 10	2
	HK938	FH M3 x 12	3
	HK939	FH M2.5 x 8	9
	HK951	M2.5 Nut	6
	HK952	M3 Nut	2
	HK953	M4 Lock Nut	4
	EVO2-954	Steel Side Belt Bearing Nut	1
	HK962	E-Clip For 6.0 Shaft	1
	HK965	Body Clip (Small)	4
	HK966	Body Clip (Large)	10
	HK971	EVO2 Collar 3x6x5	1
	HK971-4	Collar 3x4x9	2
	HK972A	S 5x7x0.1 shims	2

Pic.	Item No	Description	QTY
	HK972B	S 5x7x0.2 shims	2
	HK972C	S 5x7x0.3 Shims	2
	HK972D	S 5x7x0.4 shims	2
	HK972E	S 5x7x0.5 Shims	2
	HK975	Collar 3x6x3.5	4
	EVO2-976	EVO2 Alum. Rear Anti Roll Bar Stopper	2
	HK977	Fuel Tank Shaft Rubber (bottom)	3
	HK978	Fuel Tank Shaft Rubber (top)	3
	HK979	Fuel Tube	1
	HK981	Spring For Carbon Brake	2
	HK982	Throttle Spring	2
	HK983	Rear Anti Roll Bar 2.0	1
	HK995	Muffler Stay Spring Link	1
	HK-B10154	Steel Bearing 10x15x4	8
	HK-B3625	Flanged Bearing 3x6x2.5	1
	HK-B5104	Steel Bearing 5x10x4	1
	HK-B5825	Steel Bearing 5x8x2.5	8
	HK-B6124	Steel Bearing 6x12x4	8
	HK1003	Upper Deck O-Ring	2
	HK1100	20ml 500 Silicone Oil	1
	HK1200	20ml 60000 Silicone Oil	1
	HK1300	20ml 300000 Silicone Oil	1
	HK2000	H-K1 Decal	1
	HK3200	LiFe 1300mAh 6.6V side Battery For H-K1	1

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